## Gaining Further Understanding and Insights of Crack Features from Data Collected by ILI Crack Tools

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# The Opportunities

- Improve characterization of cracks in curved surfaces such as in and around dents, wrinkle bends, and curved fittings
- Improve system performance of ILI Crack tools when inspecting Natural Gas Liquid (NGL) pipelines
- Development of hardware and data acquisition systems that support the use of available sophisticated scientific computing and visualization techniques



### Flexible and Surface Adaptive Ultrasonic Arrays & Shape Sensing Fibers





Inspecting curved surfaces of jet engine parts & aircraft structures







### Improve UT ILI Crack Tools for Inspecting Natural Gas Liquids (NGL) Pipelines



Keeping signal attenuation within a target range of multi-phase fluid NGLs is a challenge

NGL Attribute Summary			
Natural Gas Liquid	Chemical Formula	Applications	End Use Products
Ethane	c₂H₅ ₩	Ethylene for plastics production; petrochemical feedstock	Plastic bags; plastics; anti-freeze; detergent
Propane	c,∺	Residential and commercial heating; cooking fuel; petrochemical feedstock	Home heating; small stoves and barbeques; LPG
Butane	C <sub>4</sub> H <sub>0</sub>	Petrochemical feedstock; blending with propane or gasoline	Synthetic rubber for tires; LPG; lighter fuel
Isobutane	che de	Refinery feedstock; petrochemical feedstock	Alkylate for gasoline; aerosols; refrigerant
Pentane	C <sub>6</sub> H <sub>12</sub>	Natural gasoline; blowing agent for polystyrene foam	Gasoline; polystyrene; solvent
Pentanes Plus*	Mix of C <sub>5</sub> H <sub>12</sub> and heavier	Blending with vehicle fuel; exported for bitumen production in oil sands	Gasoline; ethanol blends; oil sands production

C indicates carbon, H indicates hydrogen; Ethane contains two carbon atoms and six hydro \*Pentanes plus is also known as "natural gasoline." Contains pentane and heavier hydroca US Energy Information Administration, 2014



Development of Hardware and Data Acquisition Systems that can Support Higher Level of Scientific Computing and Visualization



What additional insights and patterns can be obtained by analyzing these data through advanced scientific computing and visualization methods? ...what else could the data be telling?

Obtain higher definition of crack shape, size and interaction through 2D-3D image analysis and statistics







*Committed to Enhancing Pipeline Integrity*