



*the Energy to Lead*

# Track Session # 2

## Leak Detection

(Gas Distribution)

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**PHMSA Government/Industry Pipeline R&D Forum**

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**by**

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# Gas Distribution: Leak Survey and Pinpointing

## > Leak Survey

- Flame Ionization Detector (FID)
  - > Reliable and proven technology
  - > Response to hydrocarbons
    - Not specific for methane
  - > Significant maintenance cost
  - > Response time

## > Leak pinpointing

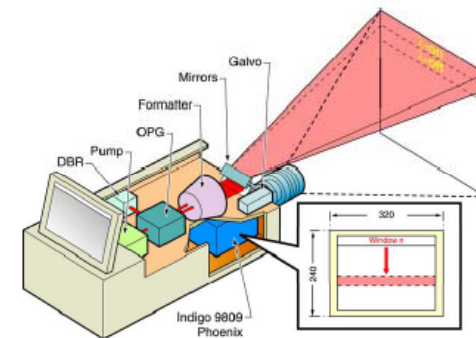
- Combustible Gas Indicator (CIG)
  - > Reliable
  - > Additional cost

## > Topics

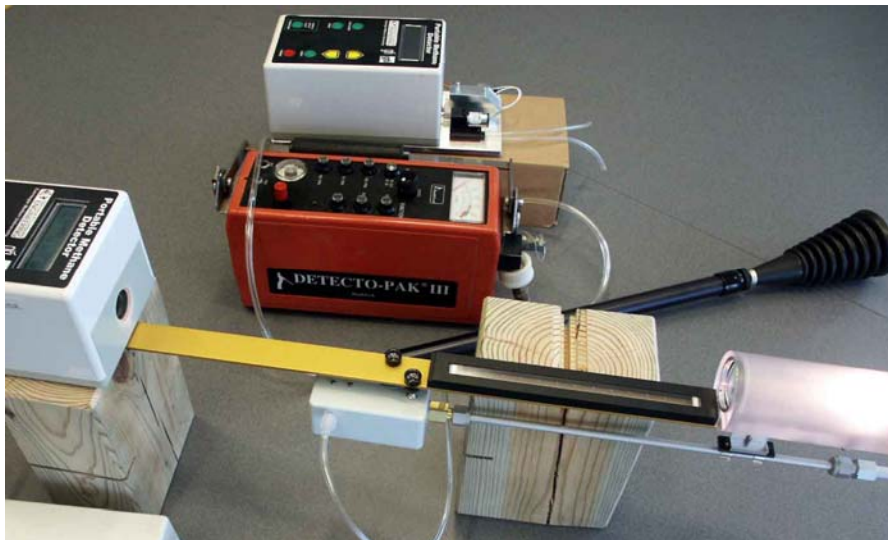
- Walking leak survey
- Leak identification/ownership
- Remote leak survey

# New and Upcoming Technologies

- > **Reduce cost and Improve efficiency**
  - Leak survey/pinpointing functions with one instrument
  - Identification of gas leaks - Natural gas vs. other gases (e.g., sewer gas)
  - Remote surveys
    - > Leak imaging
    - > Leak quantification
  - Intrinsic safety



# PMDs versus FID – Test, Size and Weight



**PMD being commercialized by Sensit Technologies**

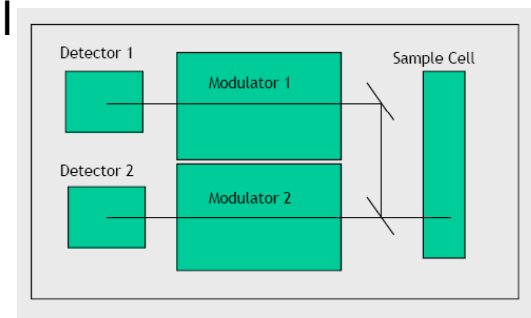
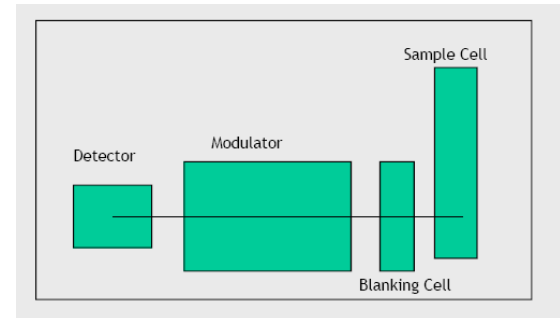
# EMD (Ethane Methane Detector) Development

## > Improve PMD for both ethane and methane detection

- Leak survey
- Leak identification/ownership
- Leak pinpointing

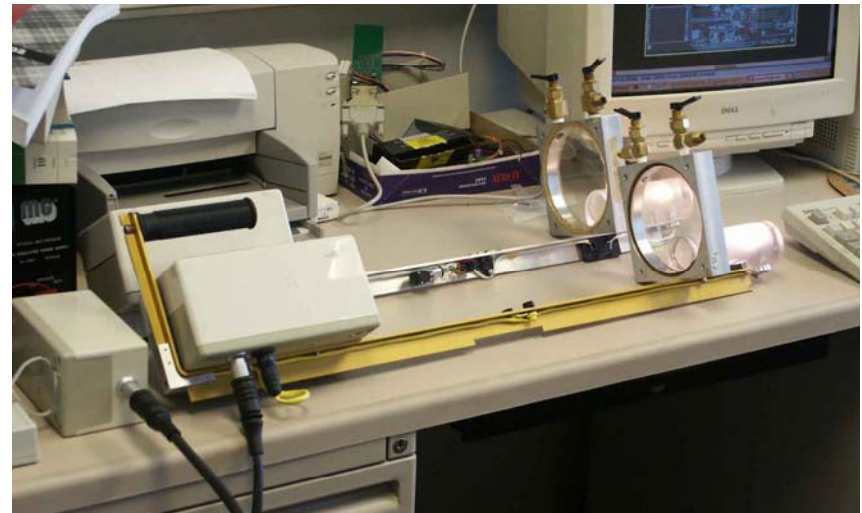
## > Two approaches

- Single Modulator
  - > Only one gas at a time with blanking cell
- Dual Modulator
  - > Little more complex/expensive
  - > Can perform all desired measurements
  - > No blanking cell needed
  - > Slightly larger



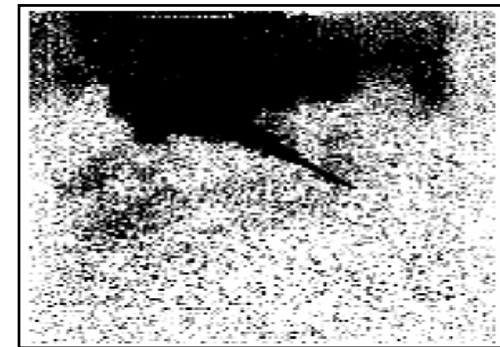
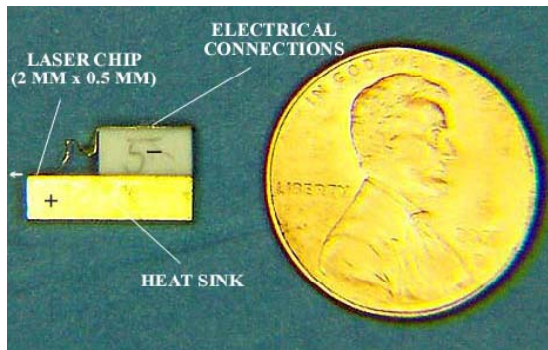
# EMD Status

- > Laboratory-grade unit tested
  - 200 ppb ethane detection capability
  - No performance deterioration compared to PMD for methane alone
- > Determine Single vs. dual modulator approach
  - Develop and test hand-held EMD
    - > Laboratory
    - > Field



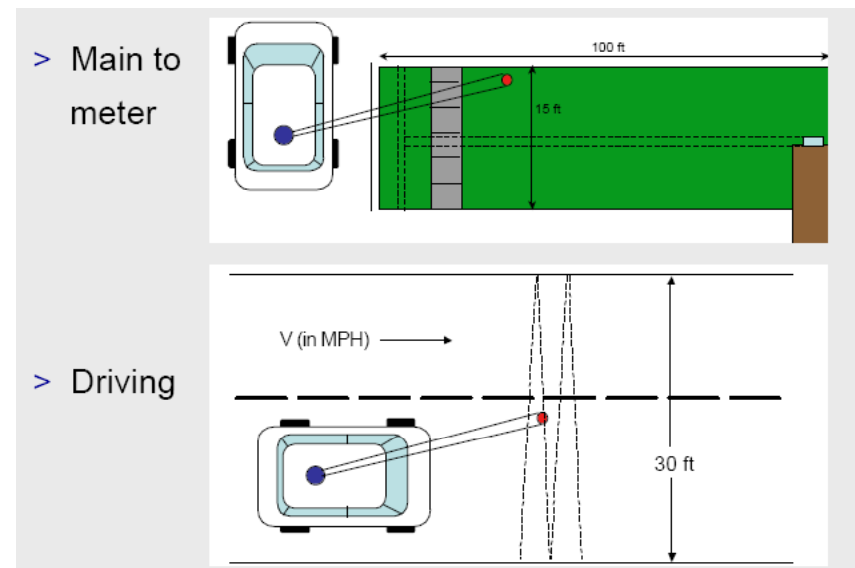
# Laser-based Remote Sensing of Gas Distribution Leaks

- > Design, build and evaluate a van-mounted, system using semiconductor laser
  - > 5-10 ppm-m sensitivity at a distance of 30 m
  - > Vehicle motion up to 15 mph, potentially higher
- > Objectives
  - Initial system for leak detection
  - Future system for leak detection and imaging



# Semiconductor-based Laser System

- > Close to fabricating 3.3 micron laser
  - Methane absorption significantly higher than 1.6 micron lasers
- > Power level of 15-50 mWatts
  - Thermoelectric vs. liquid nitrogen cooler
  - Capability of CW and pulsed operation
- > Other equipment necessary to test system in laboratory are ready
- > System tests in late 2009





# Conclusions

- > Optical-based leak survey system such as PMD developed for walking survey
  - Need for intrinsic/explosion proof safety
- > Dual (methane/ethane) detection
  - Initial laboratory-grade device promising
  - Need to finalize approach, develop prototype and test
- > Remote leak survey and imaging
  - Preliminary technology approach defined
  - Requires laser with sensitivity, incorporation laser into a leak survey system and test the system in the field
- > Imaging and ppm level methane leak survey will require light source of 3.3 micron



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# Any Questions?