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# Panel Discussion Failure Modes of Pipeline Coatings

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#### Today's Discussion

- · Why Coatings Fail
- What is the Life of a Coating
- Failures
- · Lessons Learned
- Wrap Up



#### Why Coatings Fail

- Age
- Selection
- Application



### What is the Life of a Coating?

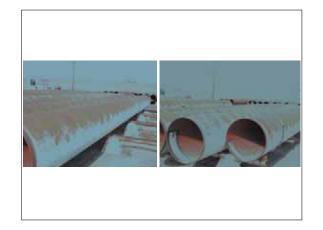
- · Determined by design
- · Determined by use
- Determined by selection
- Determined by application







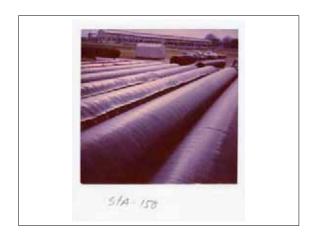


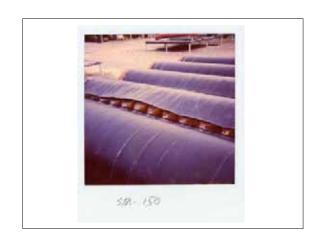






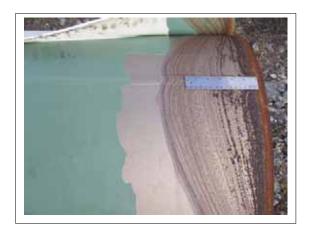




















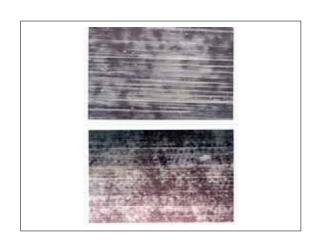




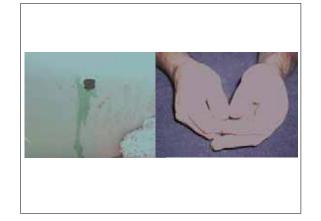










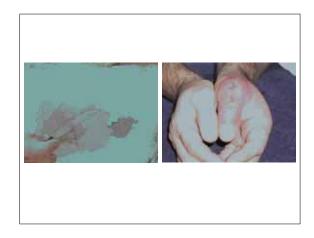


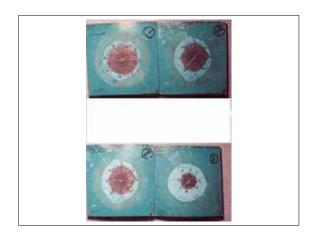








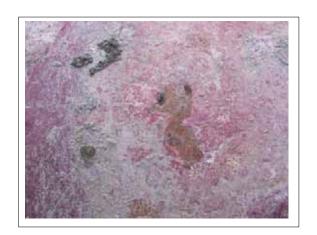
















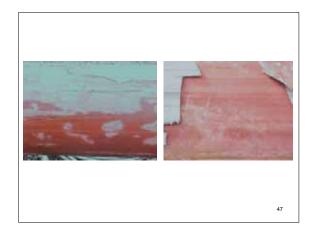




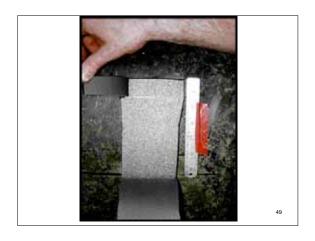








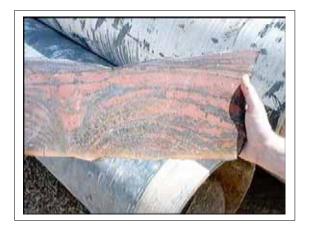


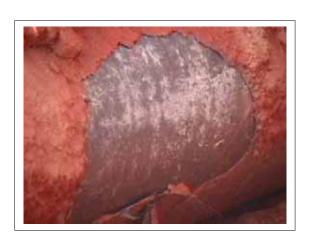


























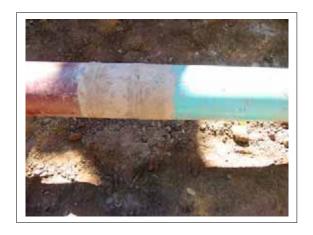














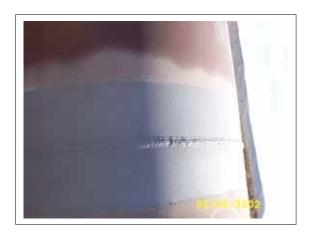
























































#### **Lessons Learned**

- Select Coatings by Service Conditions
- Do not select coatings by price
- Use a Quality Specification
- Use a Quality Applicator
- Use a Qualified Inspector



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## Three players

- Coating manufacturer

  "We have the very best materials no second-best here!"
- Coating applicator
   "We're the best and the greatest coating applicators no improper coating jobs!"
- ... is left holding the bag when the coating fails









