



Mechanical Damage Technical Workshop

The Nature of the Problem

**Houston, Texas
February 28 – March 1, 2006**

***Pipeline & Hazardous Materials Safety Administration
National Association of Pipeline Safety Representatives***





Mechanical Damage is a Problem

- Our Focus is Blurred
 - Common level of understanding is missing
 - Semantics and definitions are inconsistent
 - We have no shared understanding of the size of the problem
 - For example: Frequency v. Consequence
 - Accident/incident reporting is sub-par
 - Misinterpretation, inadequate guidance, legal concerns, etc.
 - Shared analyses defining the scope of the problem are not common
 - Technology is misapplied or incorrectly interpreted
 - Lessons from Integrity Management
 - Risk identification is not robust enough, so technology is misapplied
 - Technological limitations are not properly factored in
 - Timely tool/technique application and analyses need qualified personnel and procedures to generate reliable results
 - Integrative risk assessments have substantial room to improve





Mechanical Damage is a Problem

- ...at a Time When It Needs to Sharpen
 - Communities are encroaching on pipelines across the country
 - Urban renewal and upgrades are accelerating
 - The underground is growing increasingly crowded
 - Demand and supply patterns are shifting with our demographics
 - Regionally capacity is being strained
 - Disruptions can create major ripples economically and politically
 - Natural or man-made impacts in one Region can clearly impact others
 - Funding made available for R&D, technology assessments, and standards development/updates is constrained to shrinking
- What Do Our Data Tell Us – A Tickler





Excavation Damage Data: 2002-2005

Operator Excavation Damage

Natural Gas Transmission				
CY	Incidents	Injuries	Fatalities	Financial
2002	2	0	0	\$52,010
2003	2	0	0	\$194,710
2004	4	1	0	\$175,020
2005	2	0	0	\$301,427
Totals:	10	1	0	\$723,167

Hazardous Liquid				
CY	Incidents	Injuries	Fatalities	Financial
2002	5	0	0	\$1,770,396
2003	3	0	0	\$43,000
2004	6	0	0	\$1,267,186
2005	3	0	0	\$172,543
Totals:	17	0	0	\$3,253,025

Third Party Excavation Damage

Natural Gas Transmission				
CY	Incidents	Injuries	Fatalities	Financial
2002	13	1	1	\$52,010
2003	15	2	1	\$194,710
2004	21	0	0	\$175,020
2005	18	1	1	\$301,427
Totals:	67	4	3	\$8,552,283

Hazardous Liquid				
CY	Incidents	Injuries	Fatalities	Financial
2002	17	0	0	\$2,71,613
2003	16	0	0	\$5,561,195
2004	15	3	5	\$4,010,057
2005	9	1	0	\$2,386,365
Totals:	57	4	5	\$14,668,230



Excavation Damage Totals: 2002-2005

All Excavation Damage

Natural Gas Transmission				
	Incidents	Injuries	Fatalities	Financial
Totals:	77	5	3	\$9,275,450
Percent of all Incidents	16%	22%	50%	2%
Hazardous Liquid				
	Incidents	Injuries	Fatalities	Financial
Totals:	74	4	5	\$17,921,255
Percent of all Incidents	13%	17%	63%	6%



Corrosion Damage: 2002-2005

Internal Corrosion

Natural Gas Transmission				
CY	Incidents	Injuries	Fatalities	Financial
2002	15	0	0	\$3,989,413
2003	13	0	0	\$14,893,531
2004	23	0	0	\$4,917,494
2005	14	0	0	\$6,058,934
Totals:	65	0	0	\$29,859,372

Hazardous Liquid				
CY	Incidents	Injuries	Fatalities	Financial
2002	10	0	0	\$1,209,522
2003	14	0	0	\$1,940,636
2004	14	0	0	\$2,308,729
2005	16	0	0	\$1,167,108
Totals:	54	0	0	\$6,625,995

External Corrosion

Natural Gas Transmission				
CY	Incidents	Injuries	Fatalities	Financial
2002	7	0	0	\$4,131,500
2003	12	0	0	\$8,412,729
2004	15	0	0	\$1,558,144
2005	15	0	0	*\$90,074,758
Totals:	49	0	0	\$104,177,131

Hazardous Liquid				
CY	Incidents	Injuries	Fatalities	Financial
2002	28	0	0	\$10,707,717
2003	21	0	0	\$5,405,155
2004	25	12	0	\$18,783,705
2005	13	1	0	\$5,233,486
Totals:	87	13	0	\$40,124,063





Corrosion Damage Totals: 2002-2005

All Corrosion Damage

Natural Gas Transmission				
	Incidents	Injuries	Fatalities	Financial
Totals:	114	0	0	*\$134,036,503
Percent of all Incidents	24%	0%	0%	35%

Stress Corrosion Cracking	
14% of Natural Gas Transmission External Corrosion Incidents were SCC	

Hazardous Liquid				
	Incidents	Injuries	Fatalities	Financial
Totals:	141	13	0	\$46,750,058
Percent of all Incidents	26%	57%	0%	16%

Stress Corrosion Cracking	
6% of Hazardous Liquid External Corrosion Incidents were SCC	



How do we find solutions?

- Better Communicate What We Know and What We Don't
- Sharpen Our Data Driven Strategies
 - Improve accident reporting
 - Refile reports if necessary
 - Sharpen reporting guidance
 - Clarify definitions and semantics
 - Fortify risk identification and assessments for effectiveness and efficiency
- Collaborate in focused R&D investments to leverage efforts
- Accelerate technology and knowledge gains into standards and regulations (e.g., new MOA w/SDOCC)
- Find opportunities to improve processes and people too

