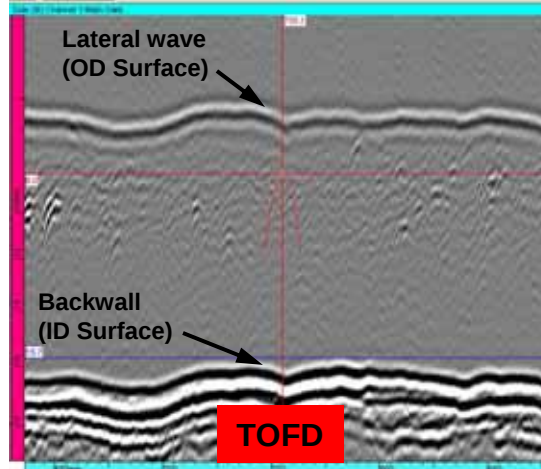
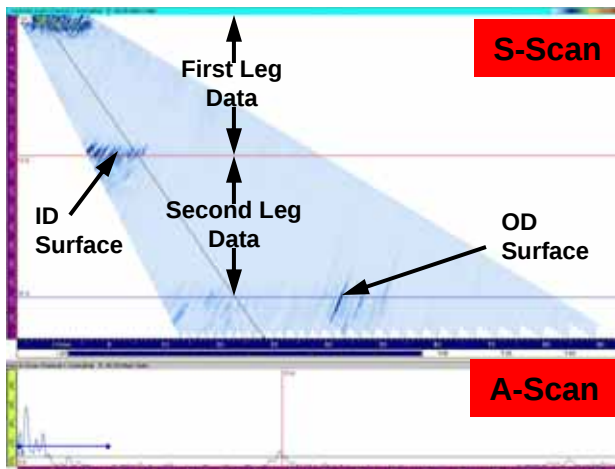


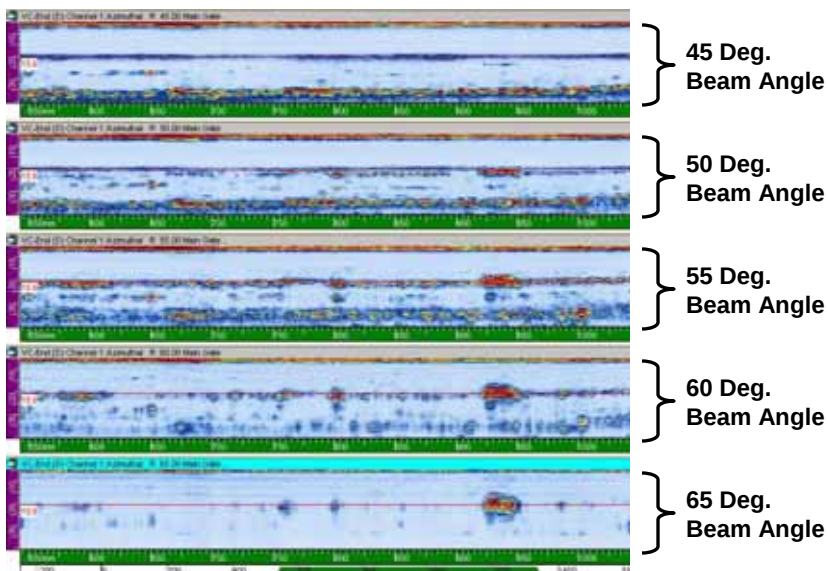
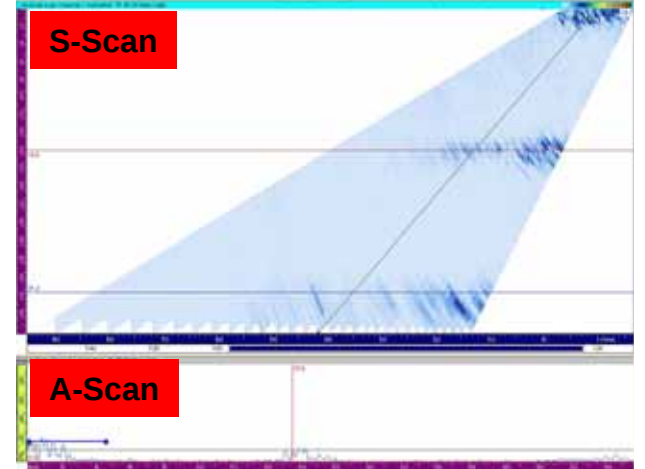
# Example

## Non-zonal PA Techniques

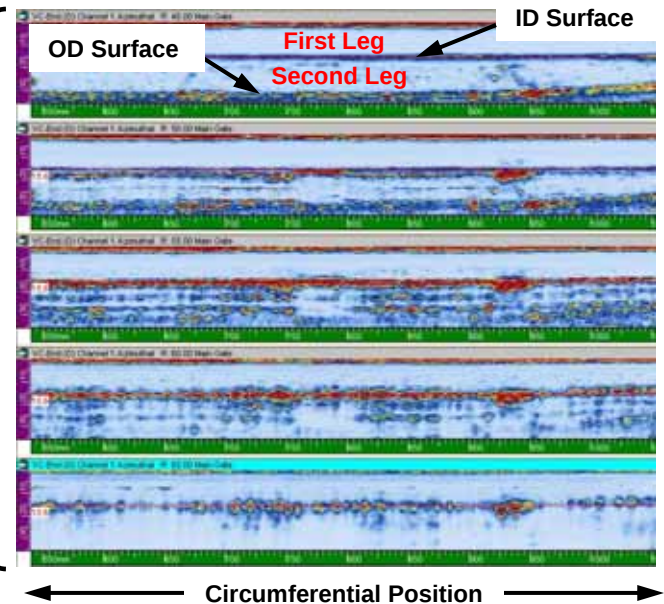
### Upstream



### Downstream



Merged  
D-Scans

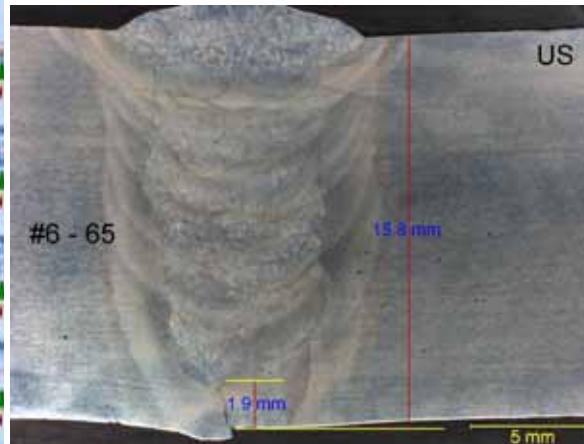
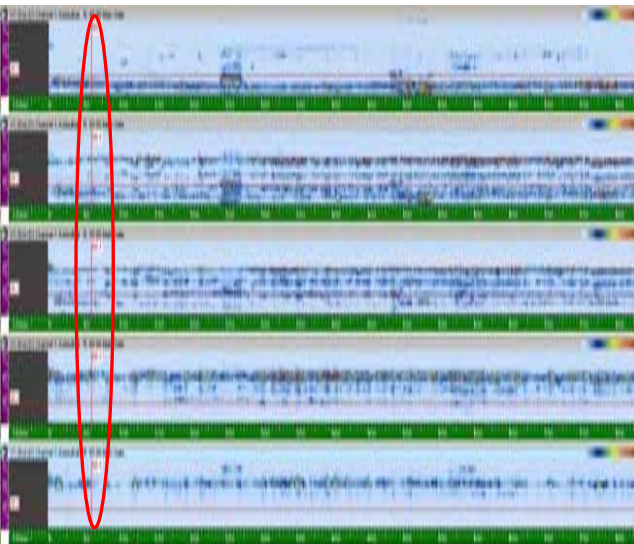
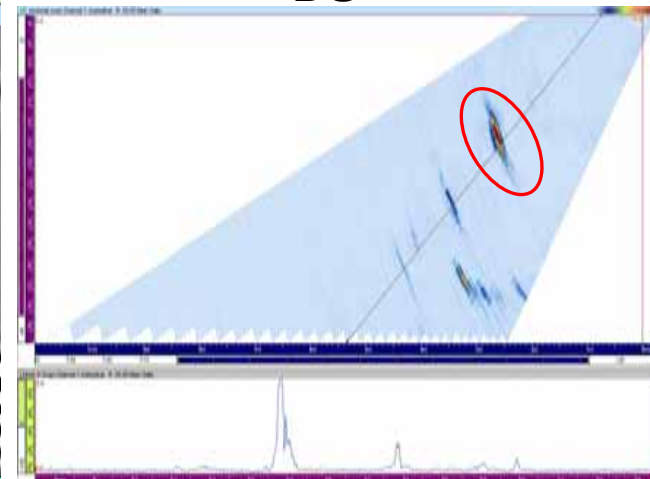
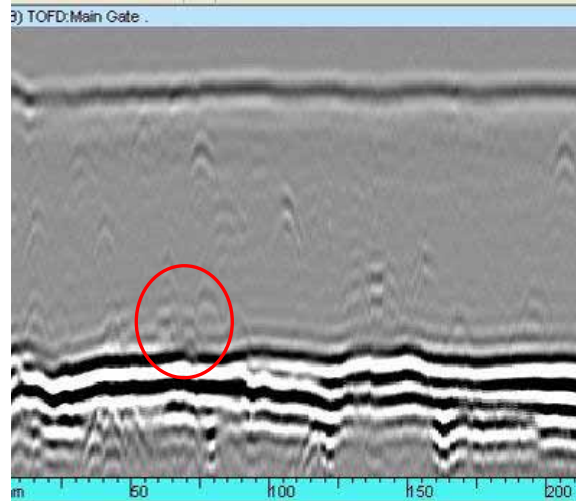
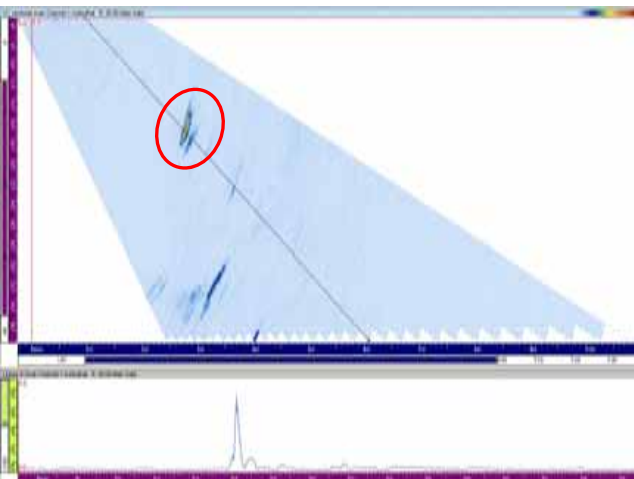


# Weld 6; Circ Loc. = 65 mm

## Non-zonal PA Techniques

US

DS

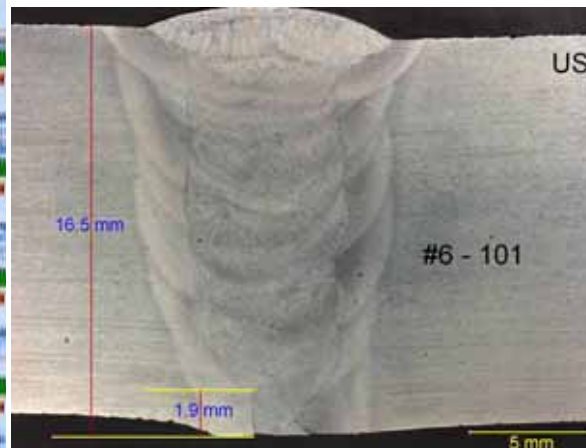
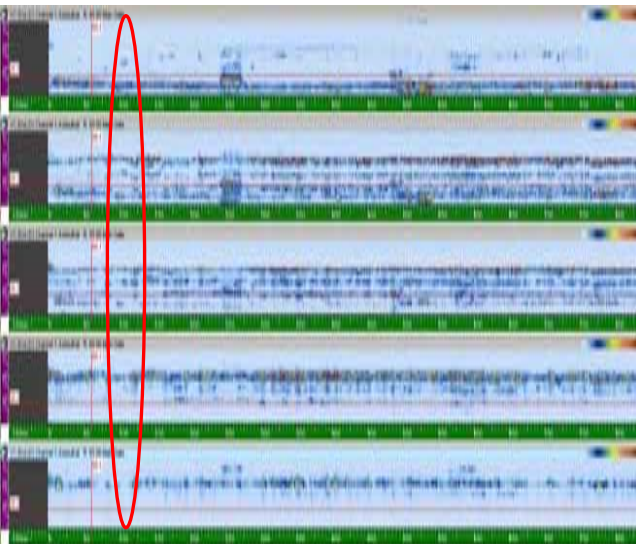
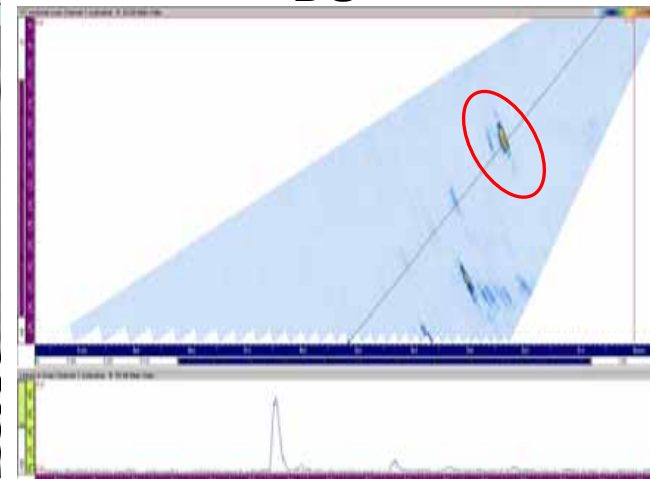
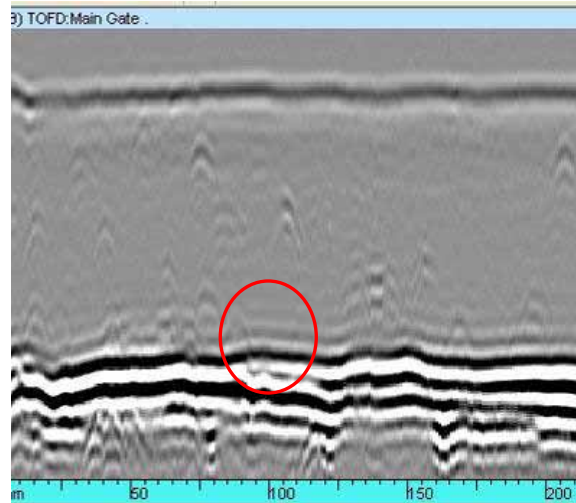
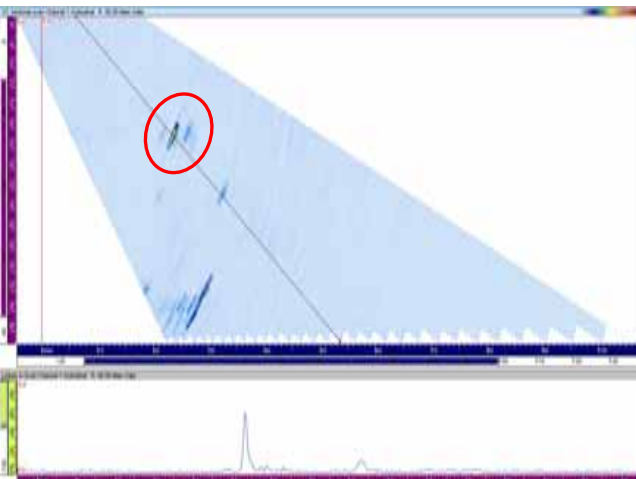


# Weld 6; Circ Loc. = 101 mm

## Non-zonal PA Techniques

US

DS

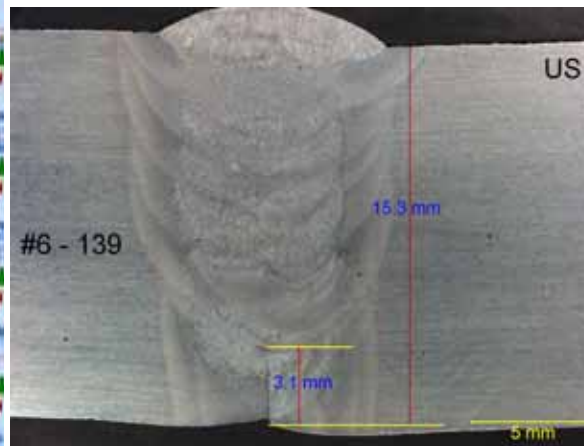
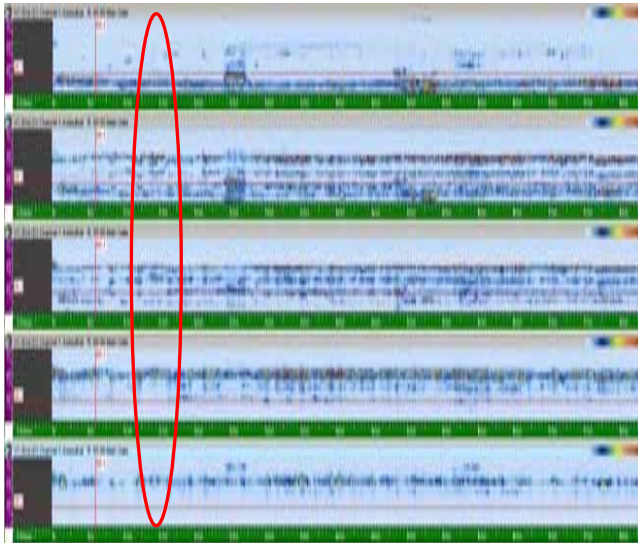
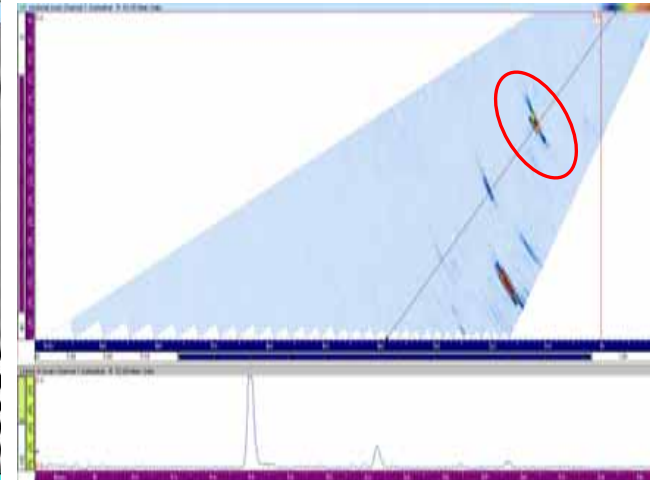
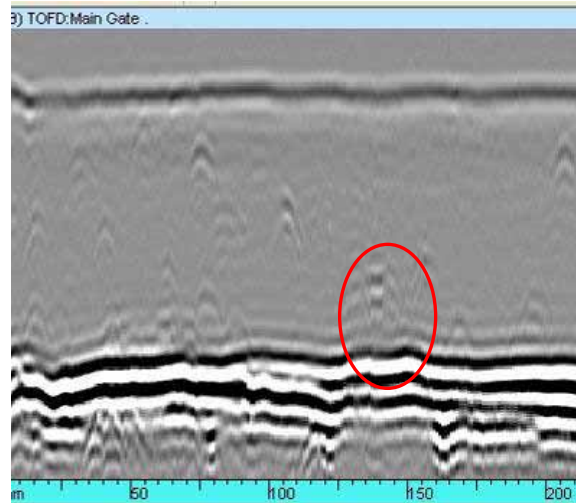
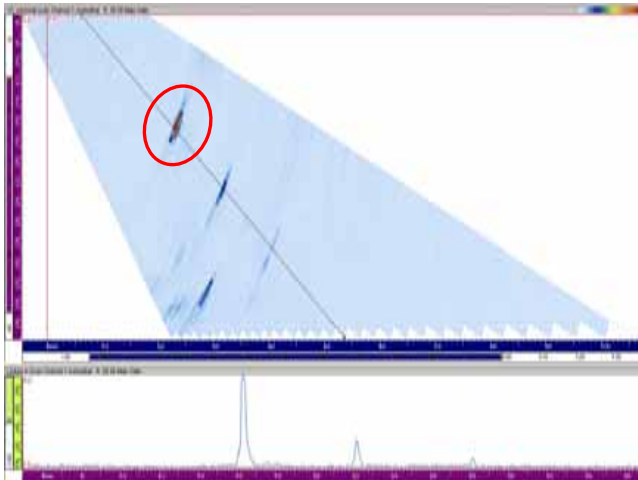


# Weld 6; Circ Loc. = 139 mm

## Non-zonal PA Techniques

US

DS

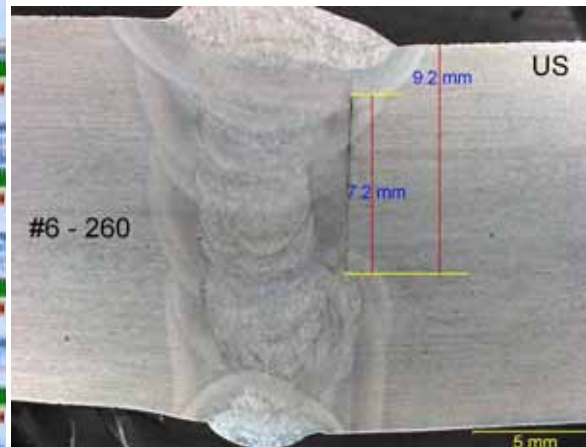
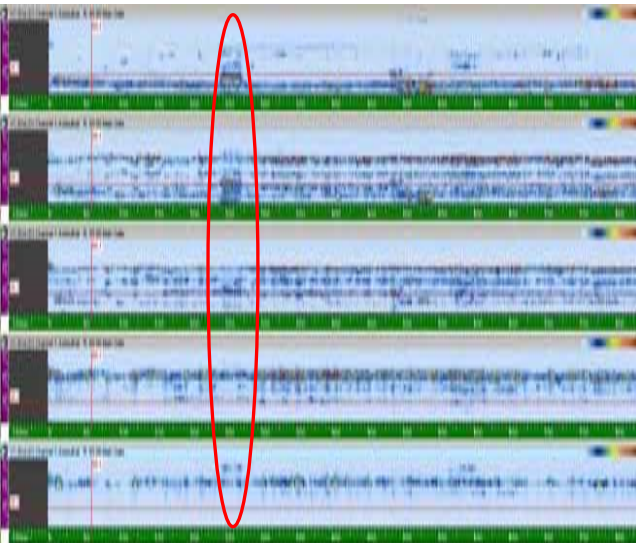
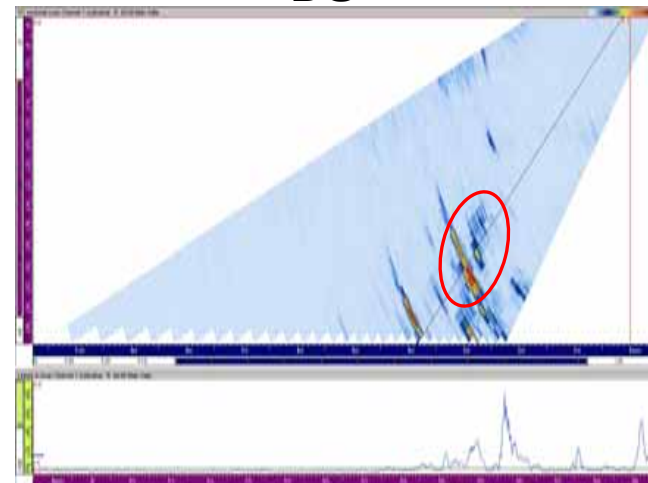
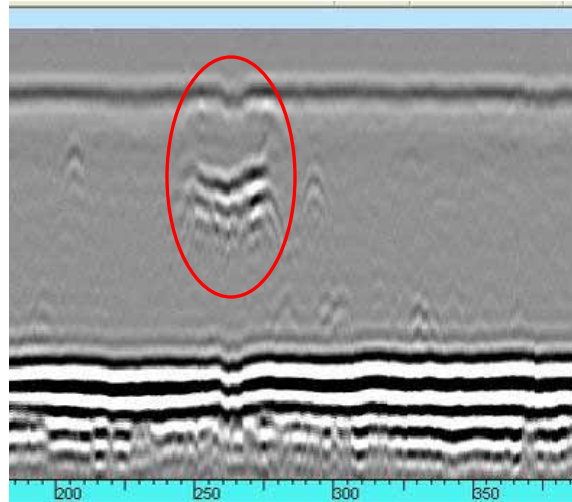
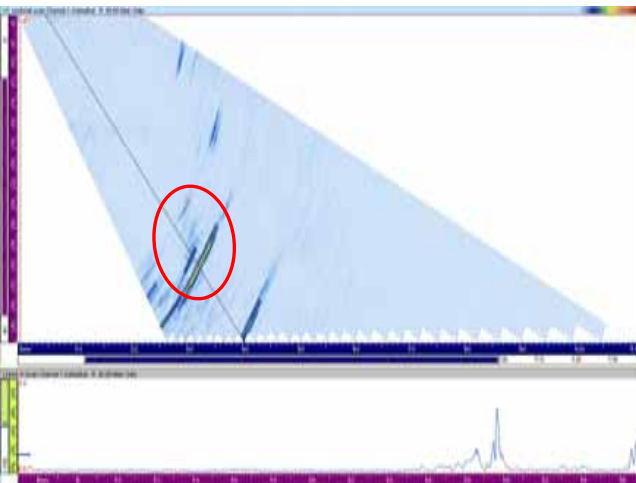


# Weld 6; Circ Loc. = 260 mm

## Non-zonal PA Techniques

US

DS

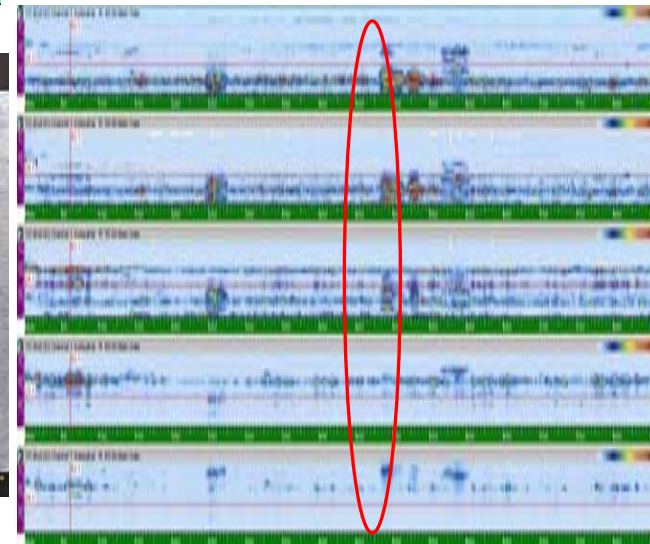
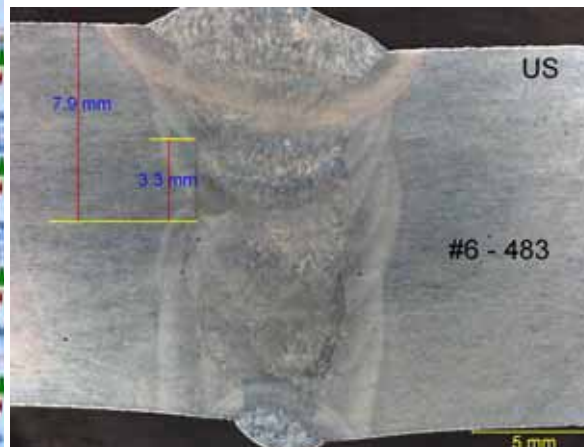
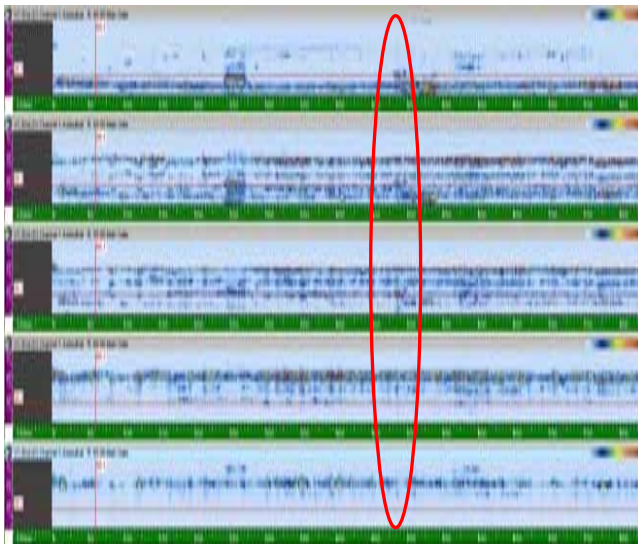
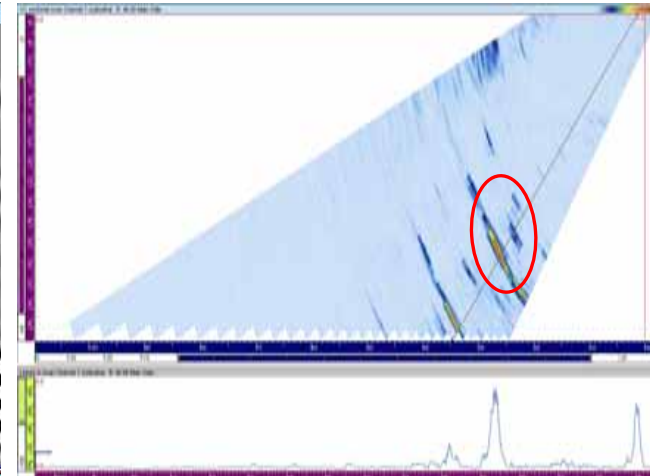
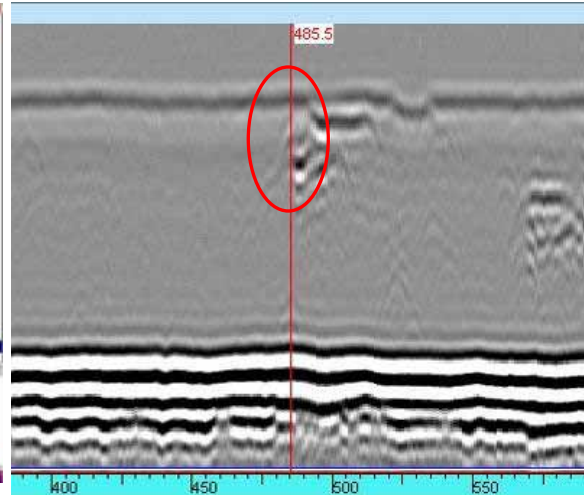
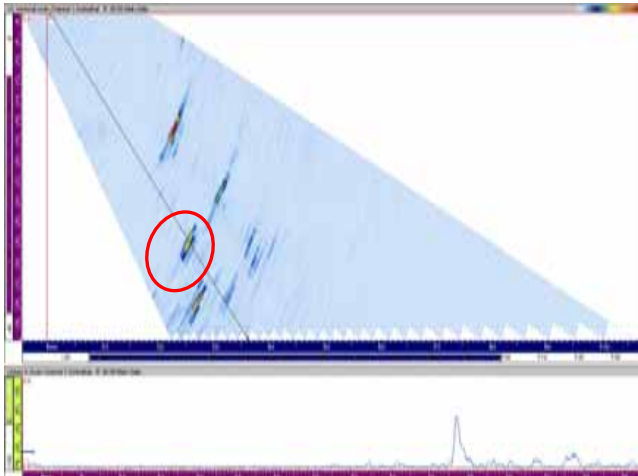


# Weld 6; Circ Loc. = 483 mm

## Non-zonal PA Techniques

US

DS

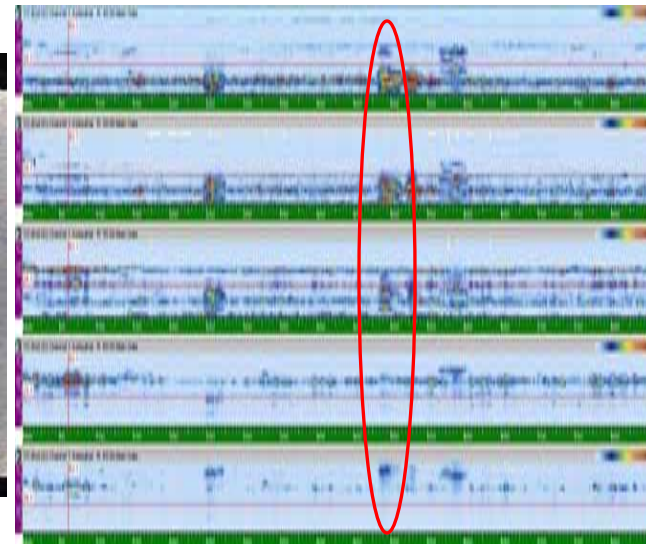
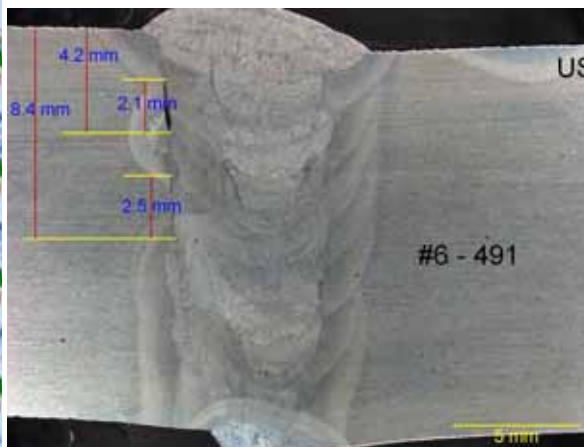
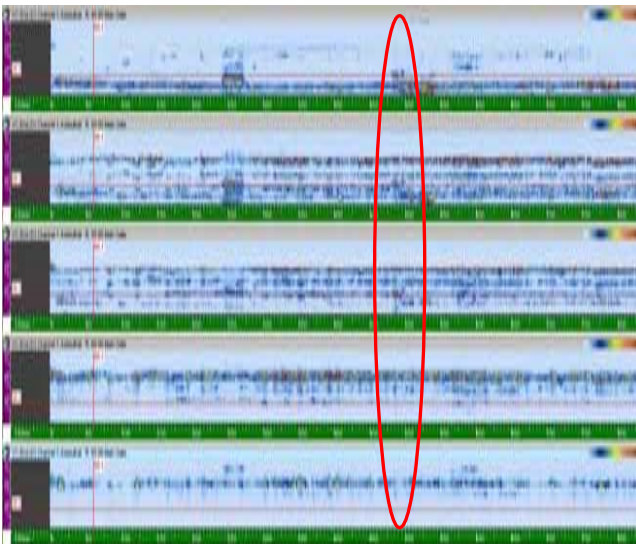
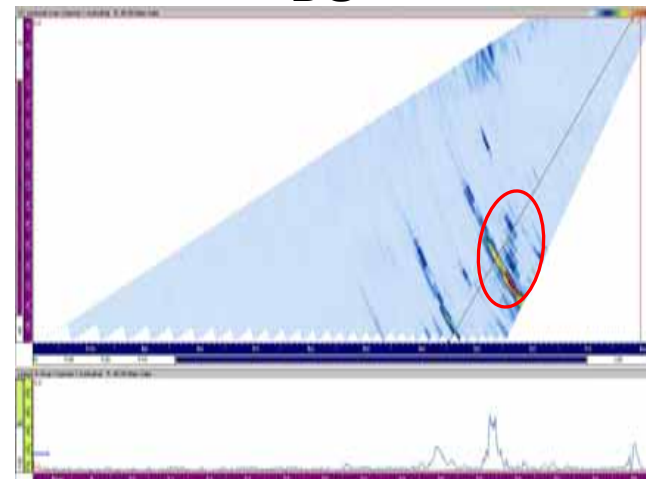
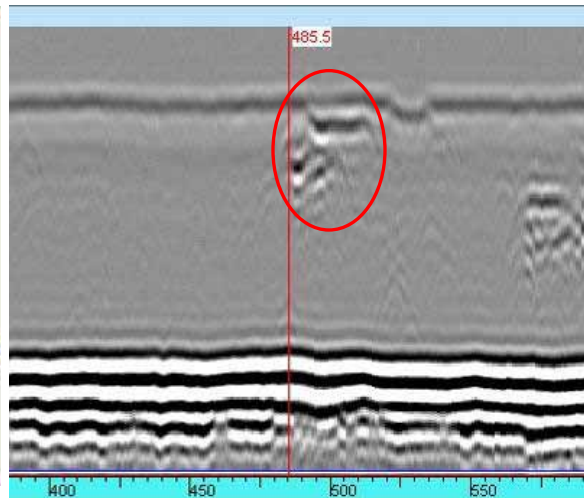
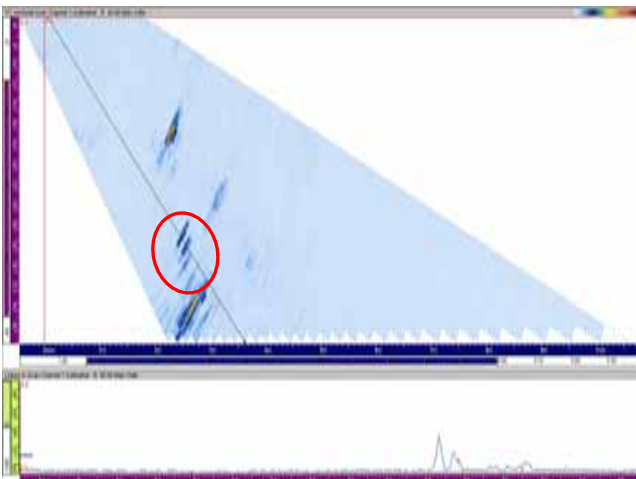


# Weld 6; Circ Loc. = 491 mm

## Non-zonal PA Techniques

US

DS

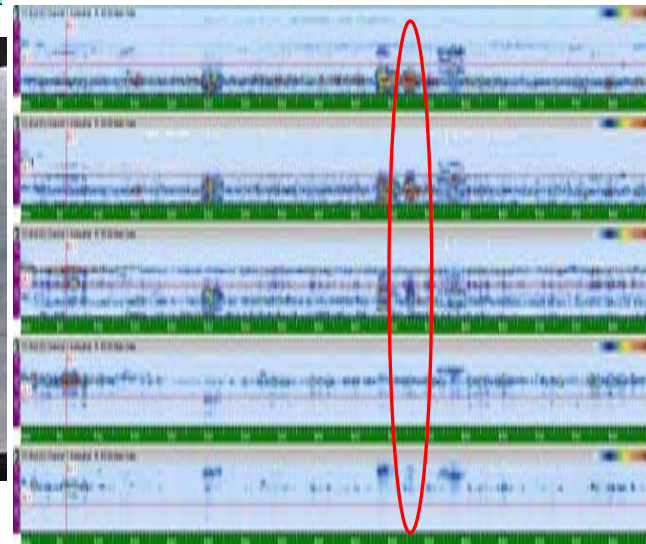
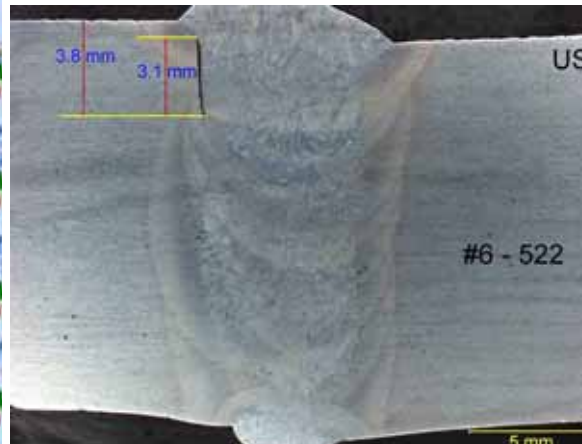
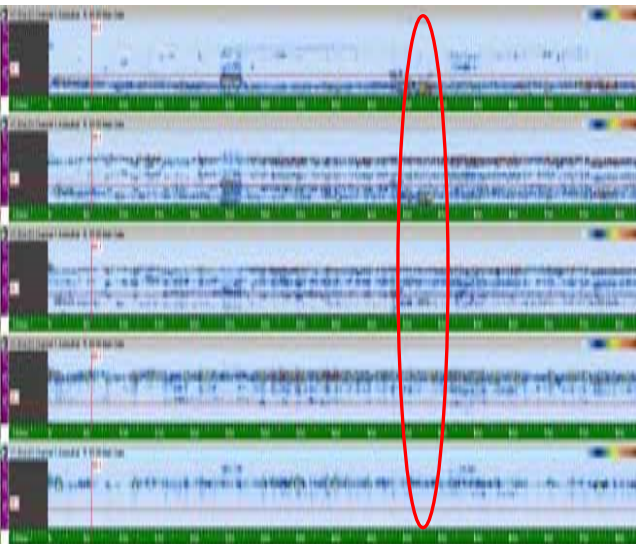
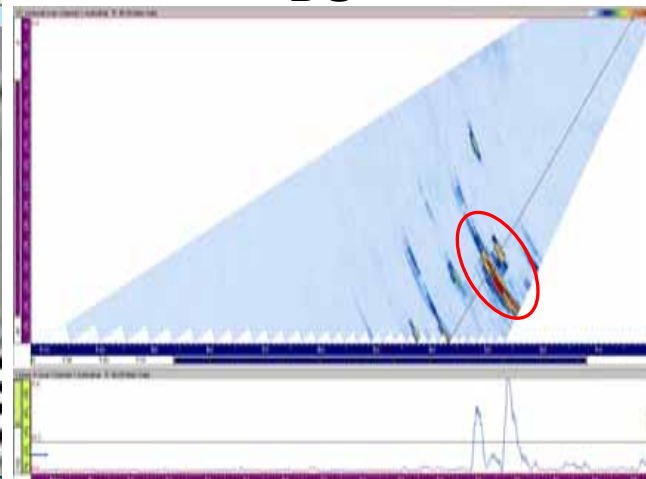
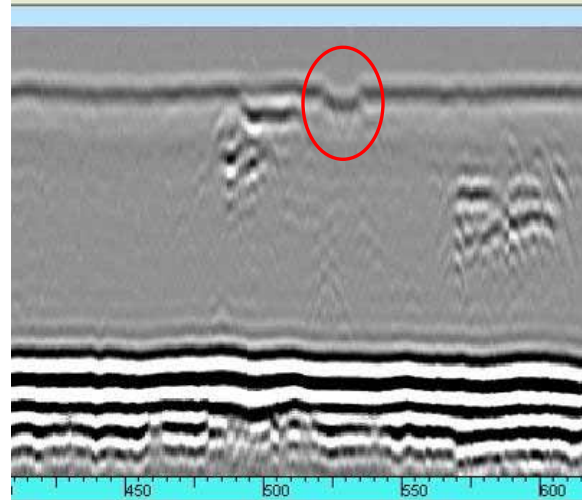
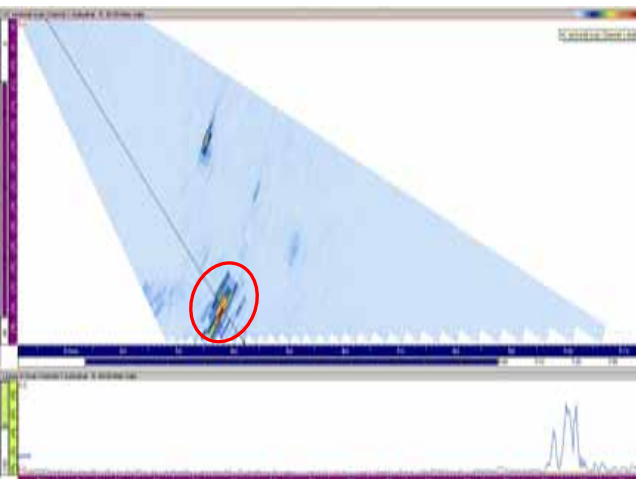


# Weld 6; Circ Loc. = 522 mm

## Non-zonal PA Techniques

US

DS

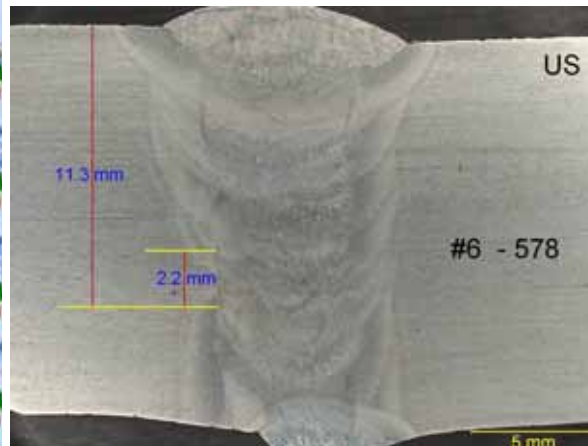
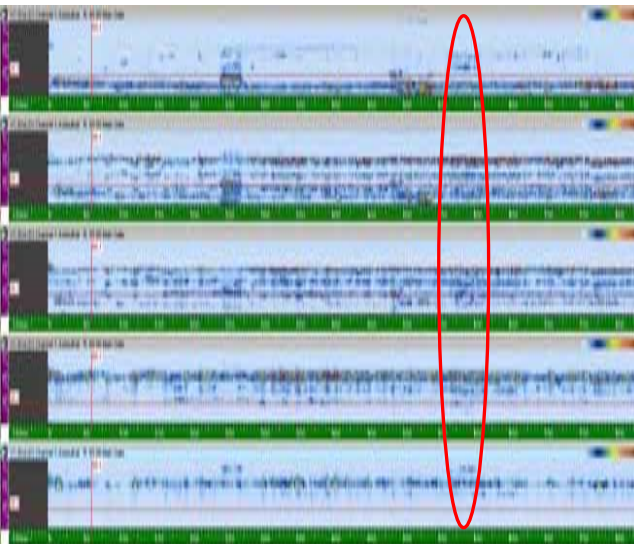
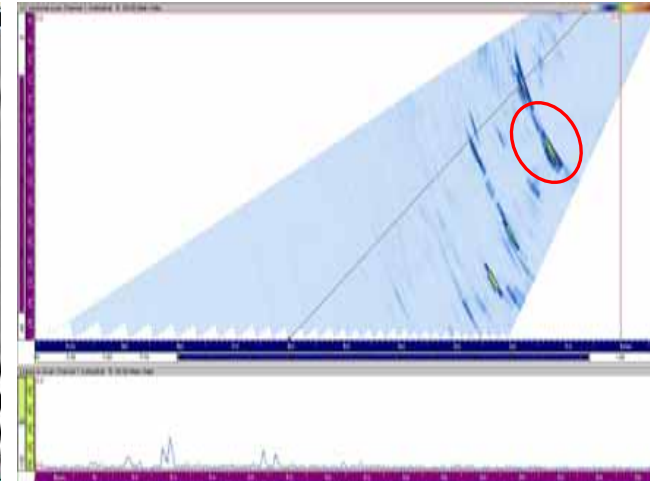
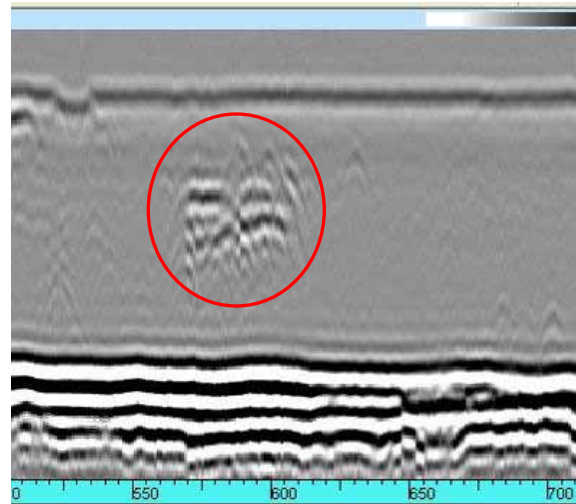
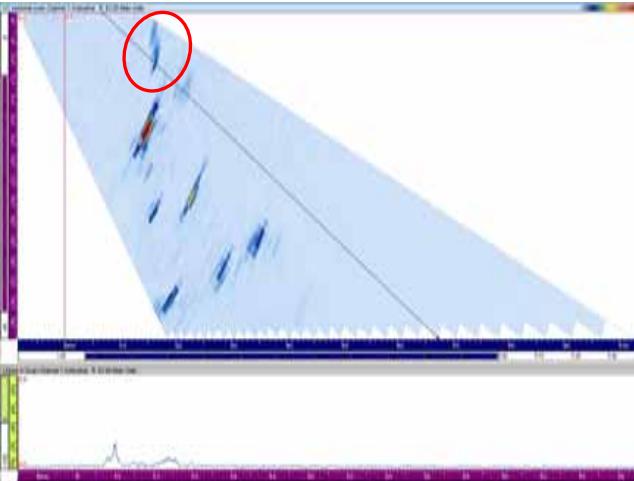


# Weld 6; Circ Loc. = 578 mm

## Non-zonal PA Techniques

US

DS

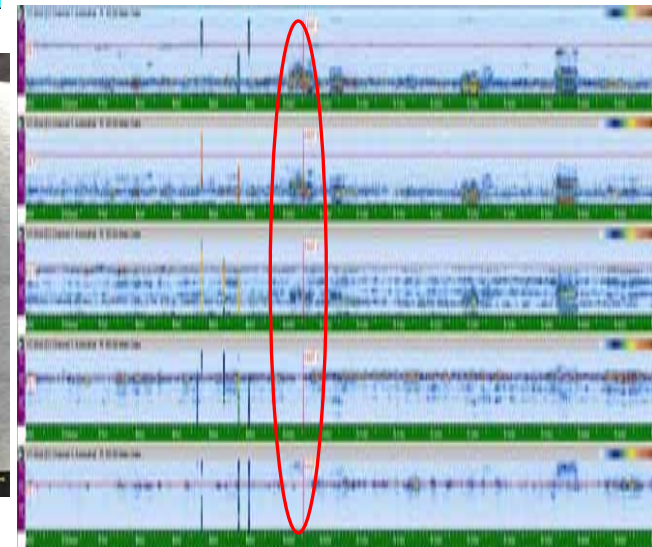
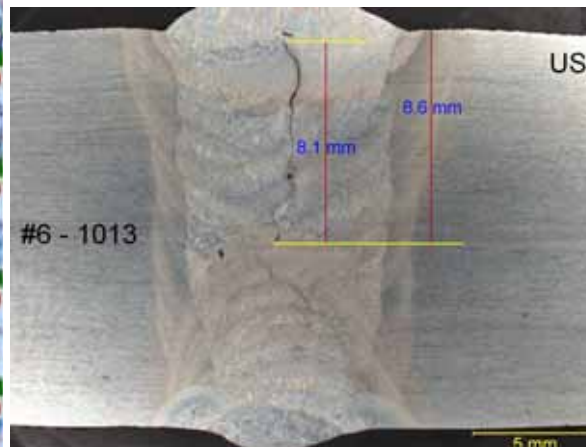
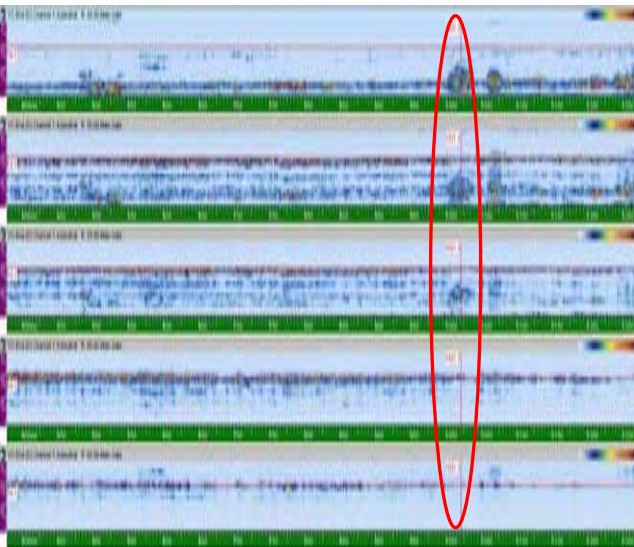
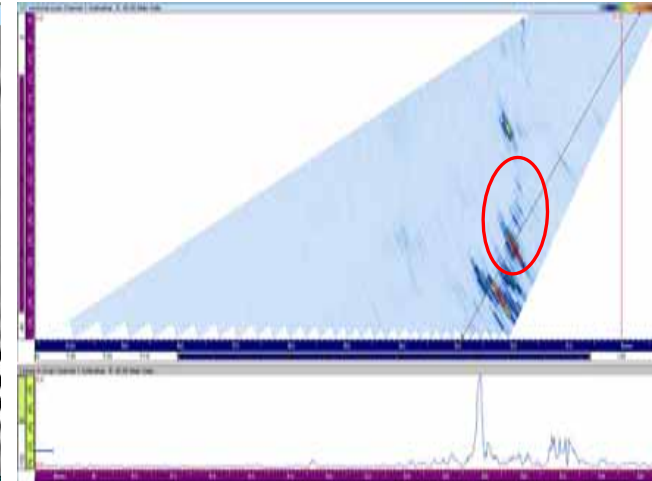
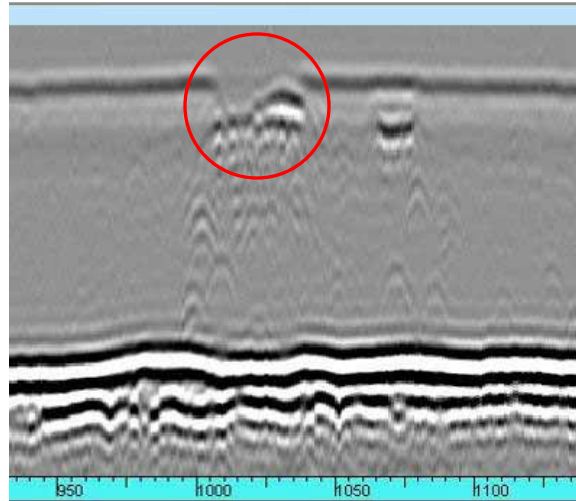
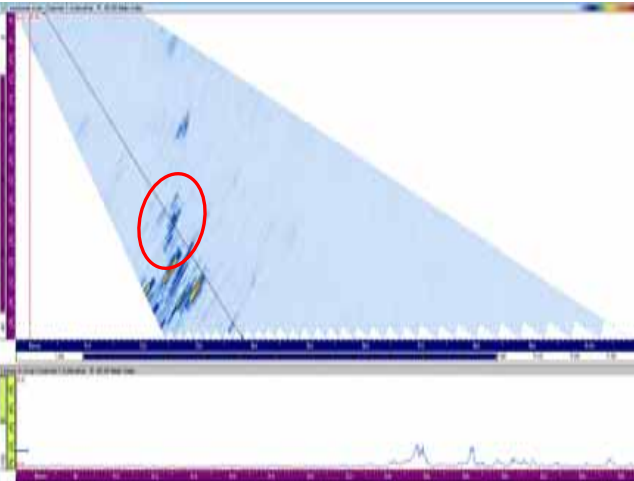


# Weld 6; Circ Loc. = 1013 mm

## Non-zonal PA Techniques

US

DS

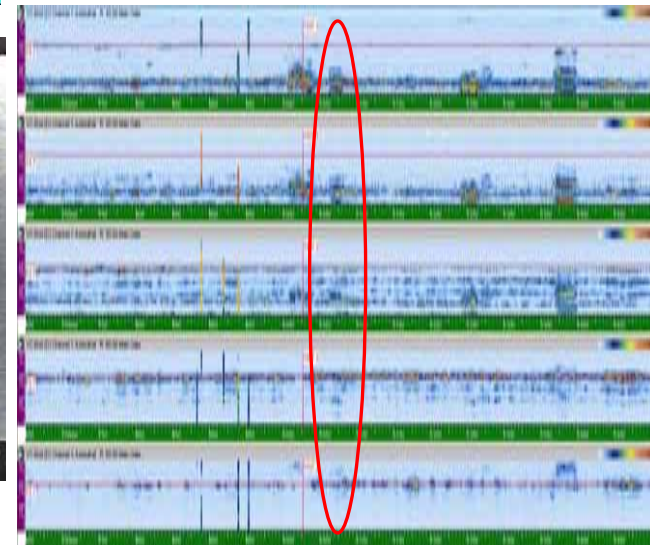
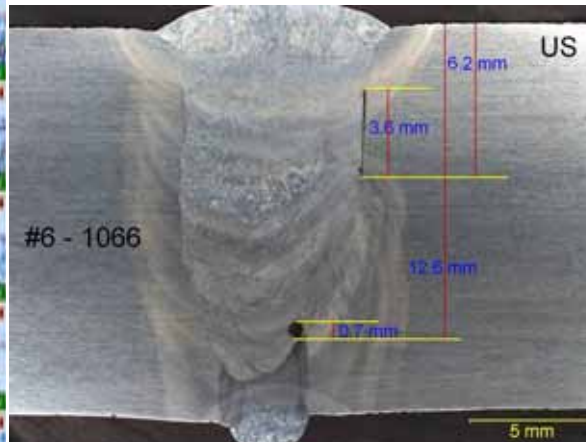
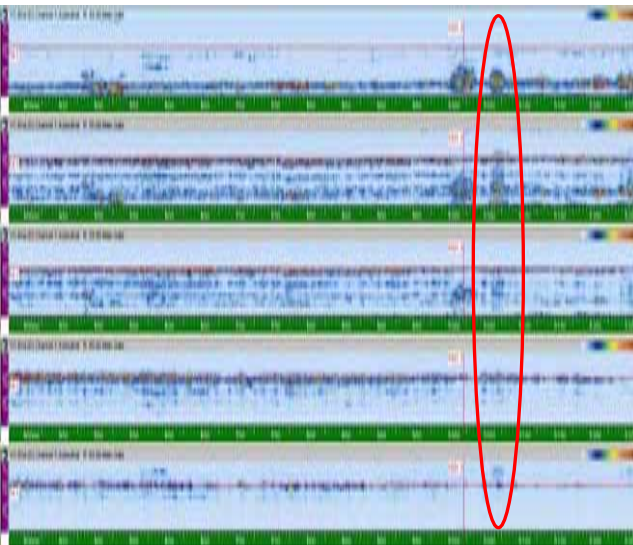
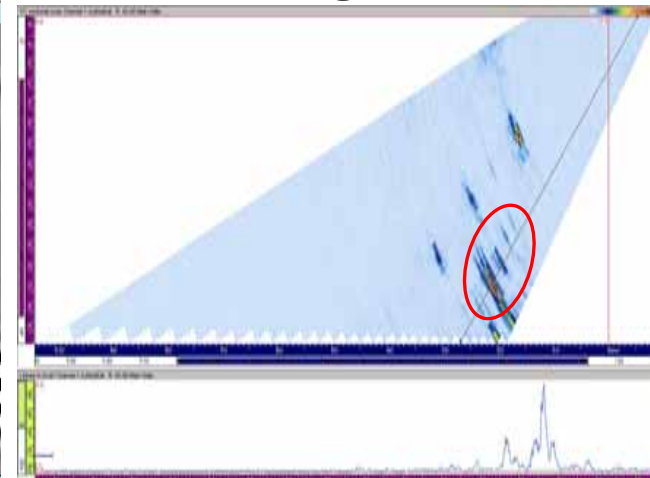
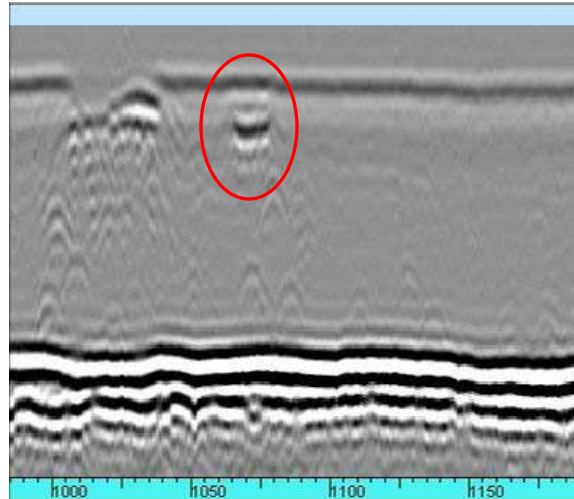
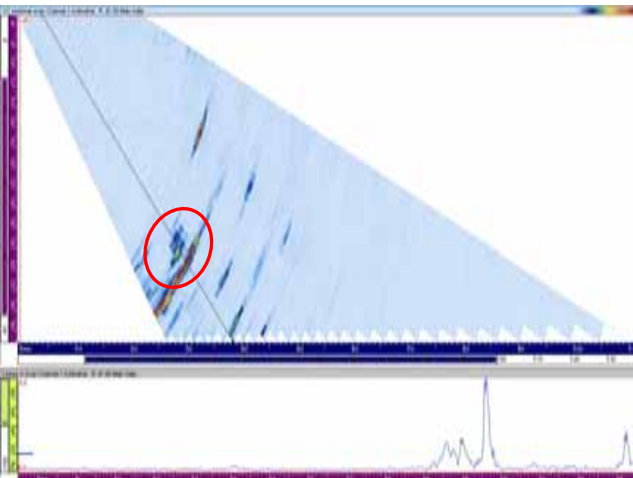


# Weld 6; Circ Loc. = 1066 mm

## Non-zonal PA Techniques

US

DS

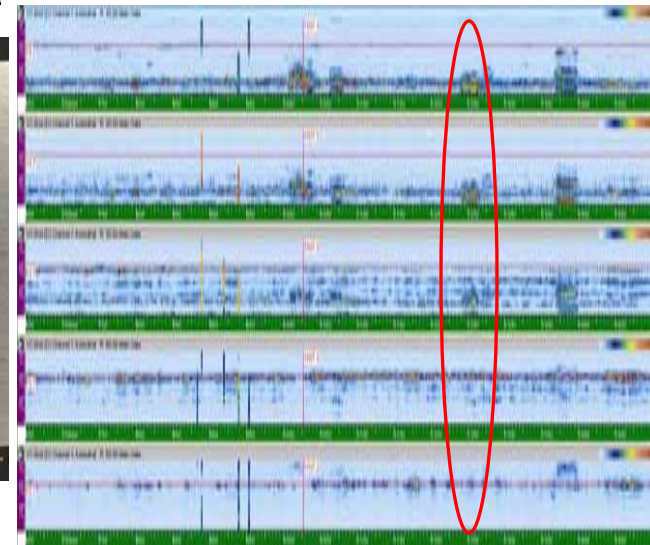
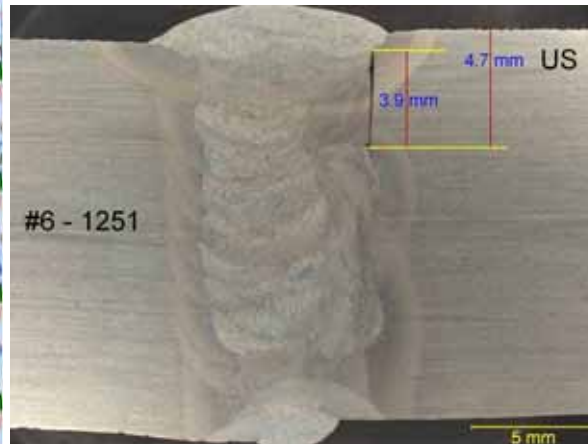
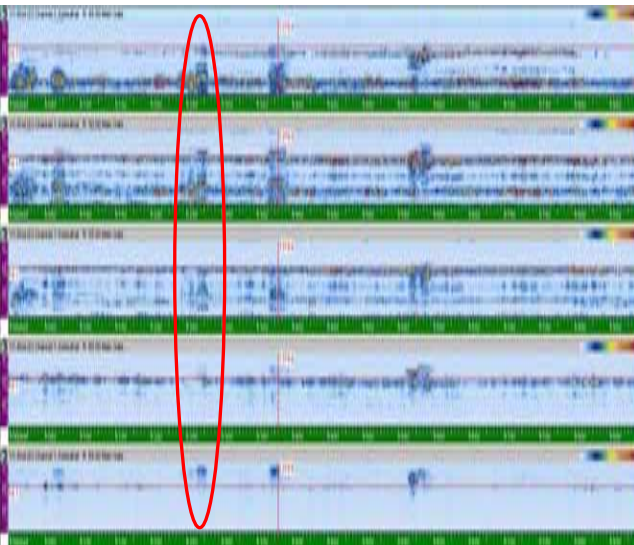
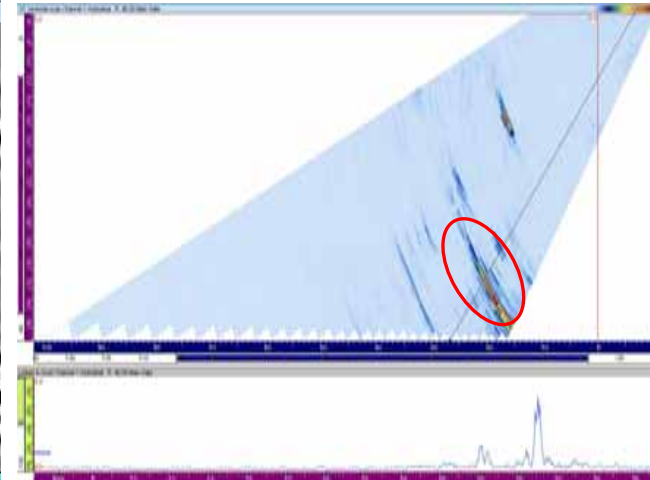
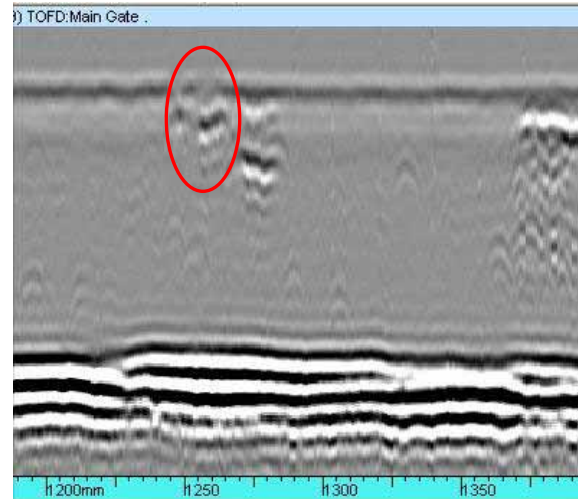
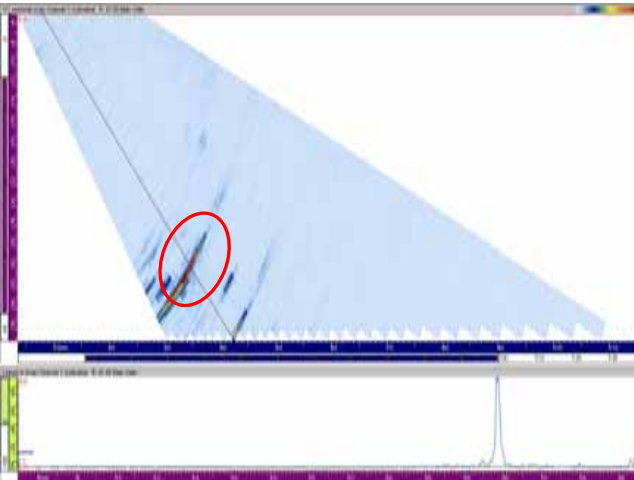


# Weld 6; Circ Loc. = 1251 mm

## Non-zonal PA Techniques

US

DS

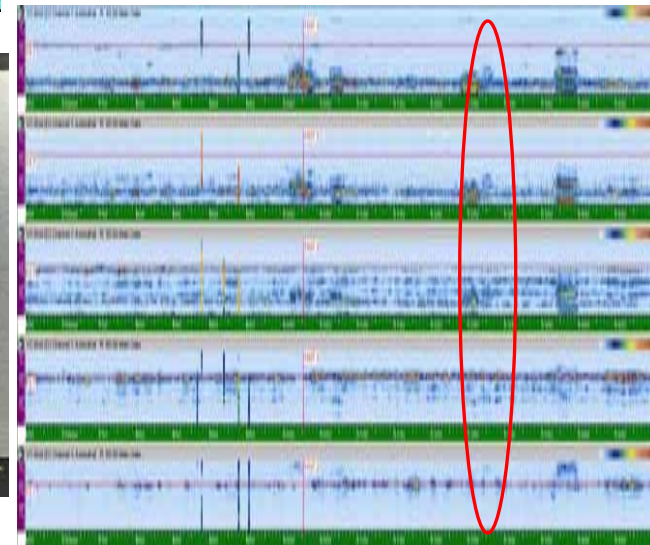
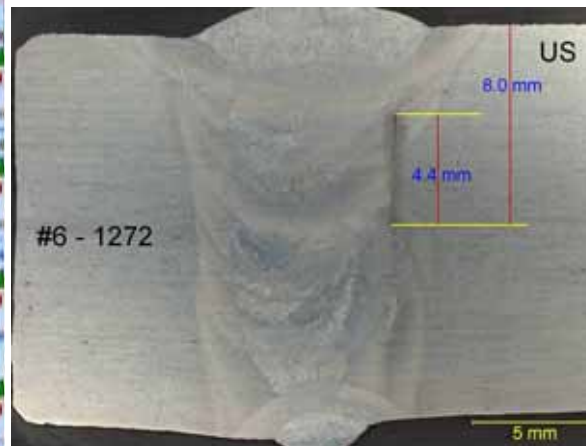
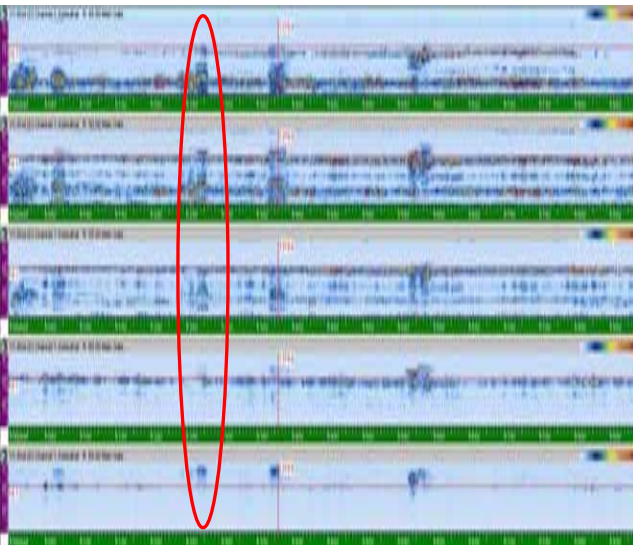
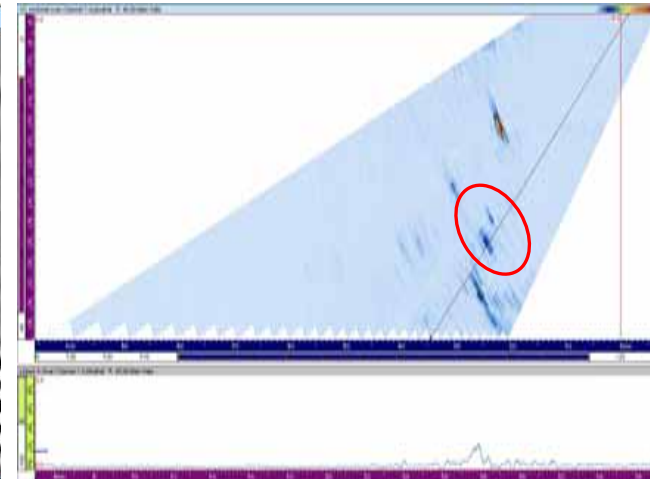
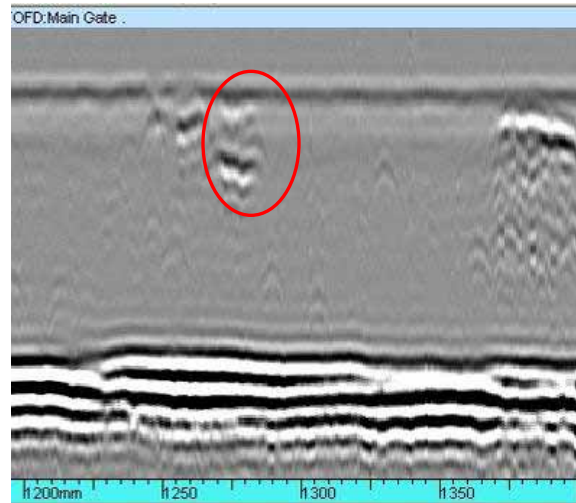
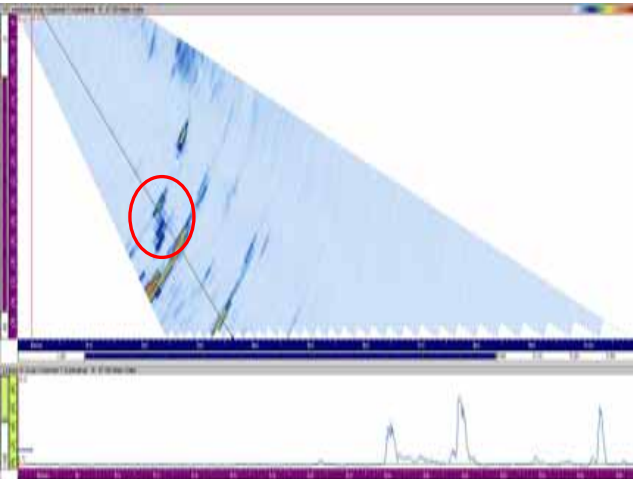


# Weld 6; Circ Loc. = 1272 mm

## Non-zonal PA Techniques

US

DS

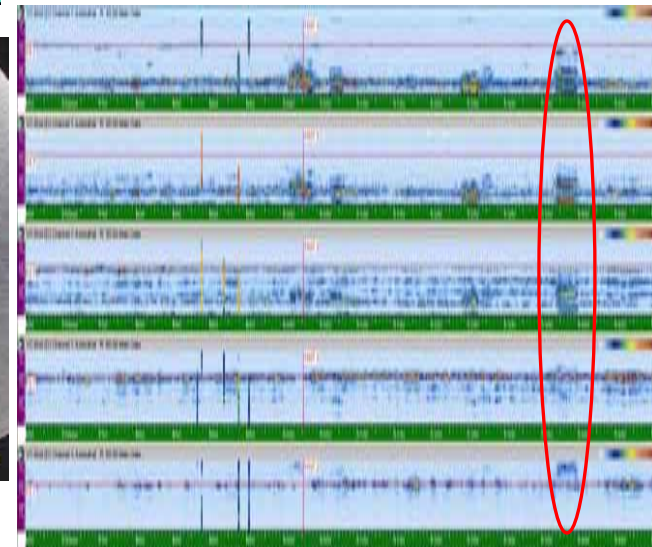
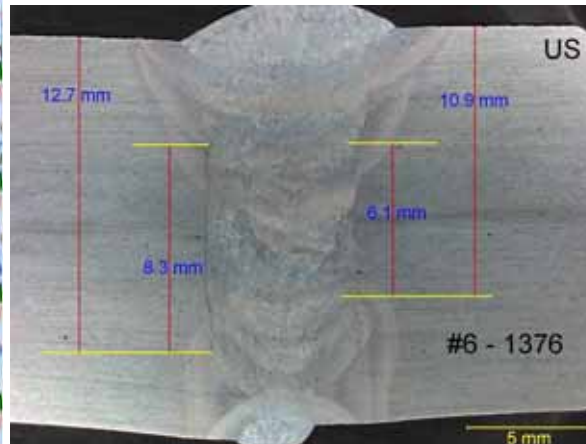
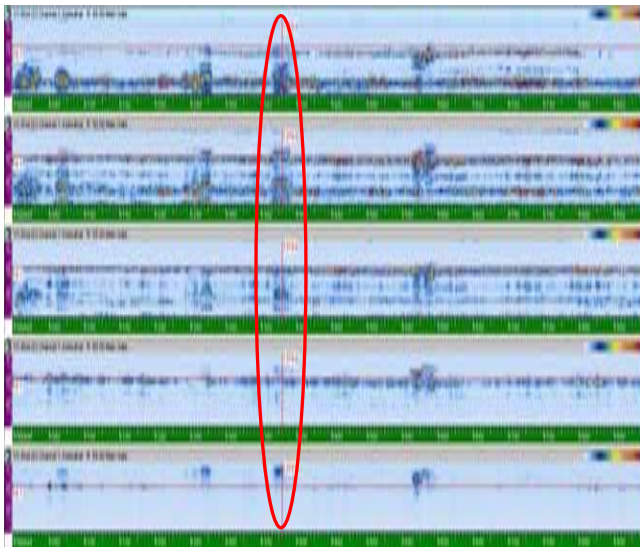
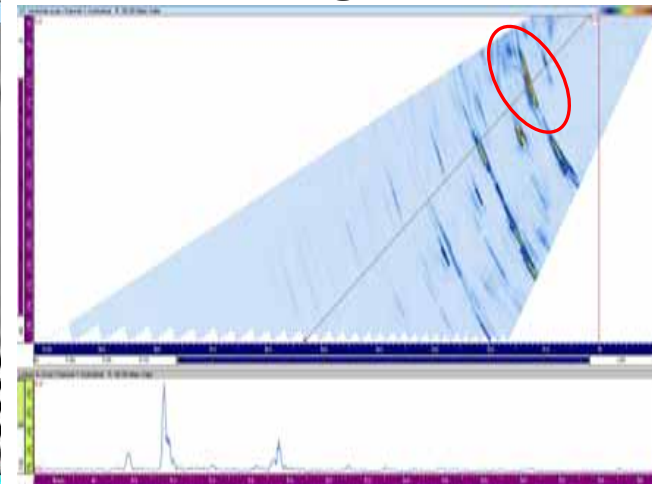
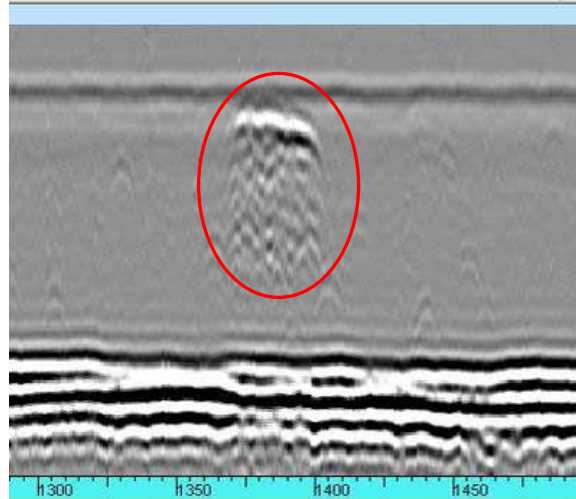
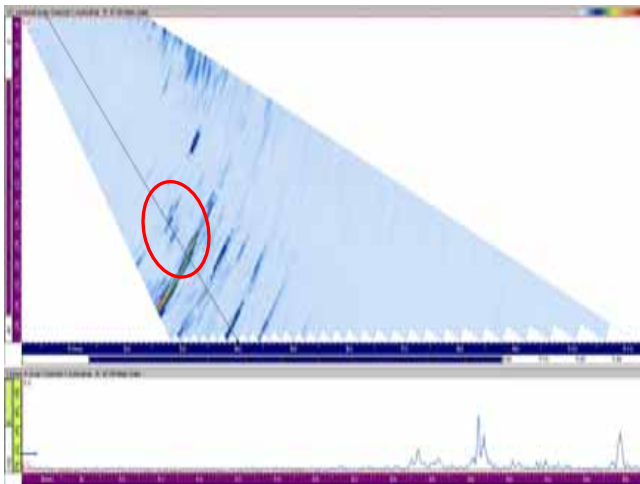


# Weld 6; Circ Loc. = 1376 mm

## Non-zonal PA Techniques

US

DS

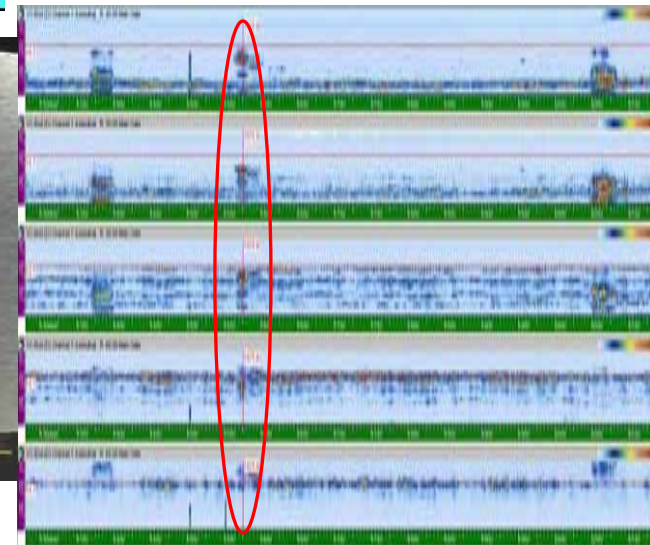
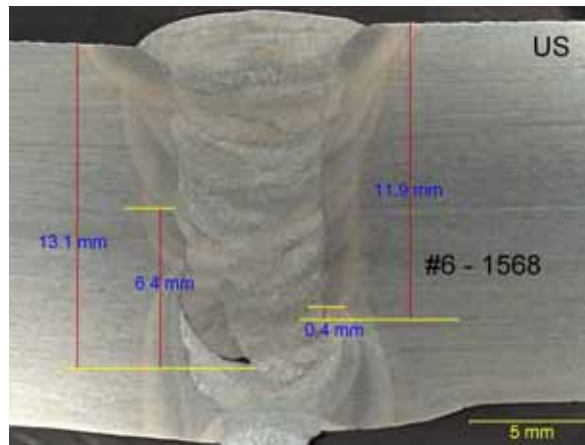
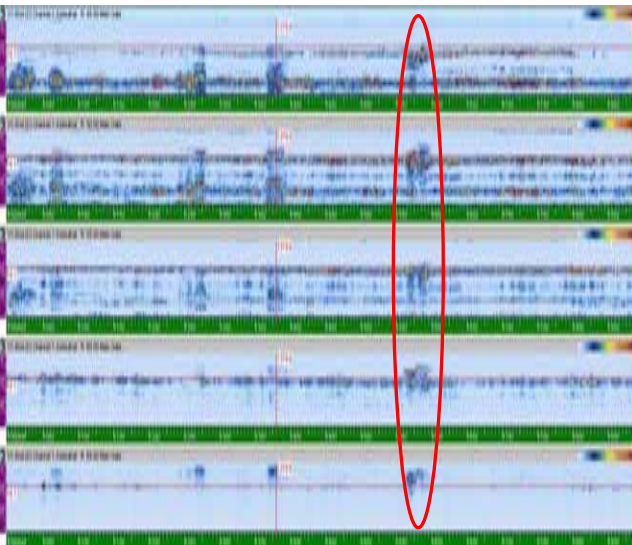
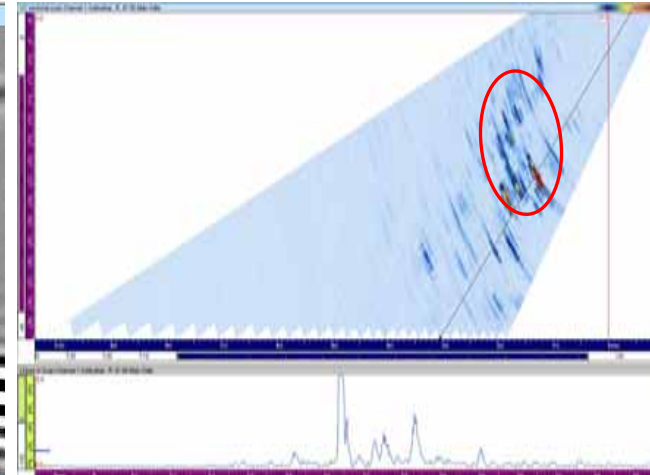
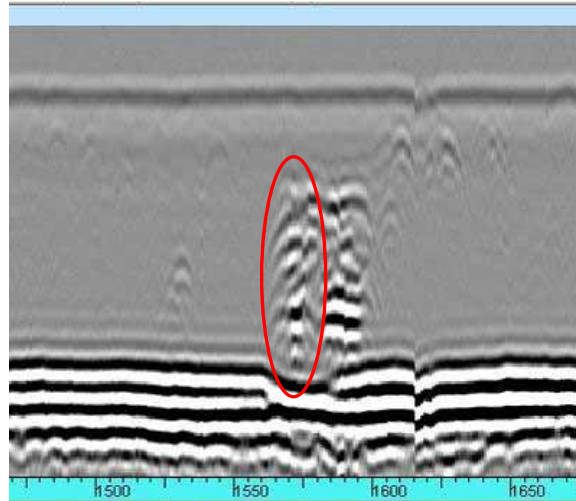
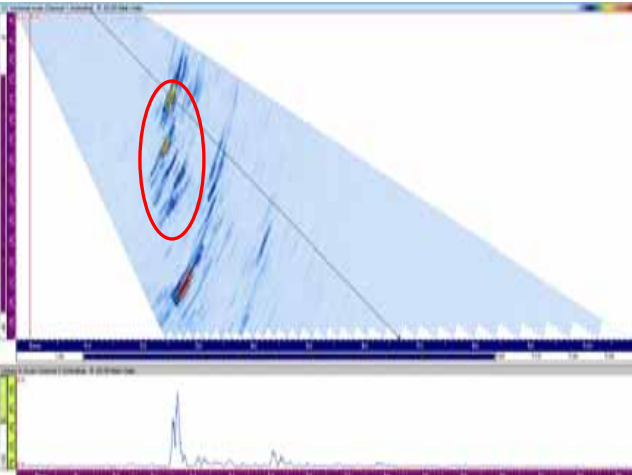


# Weld 6; Circ Loc. = 1568 mm

## Non-zonal PA Techniques

US

DS

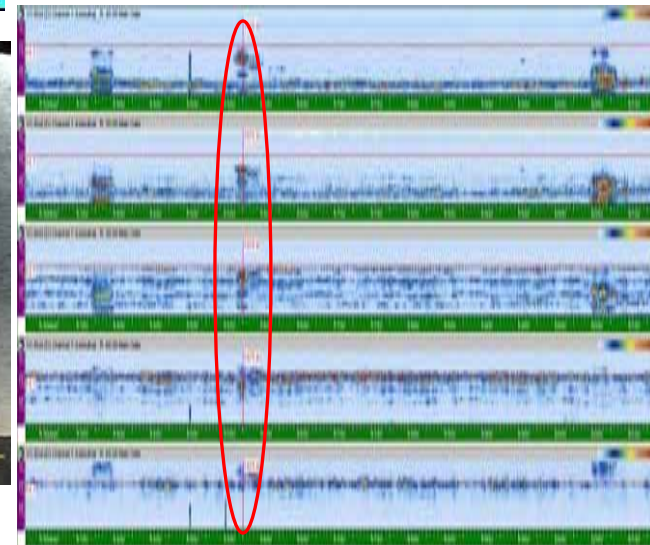
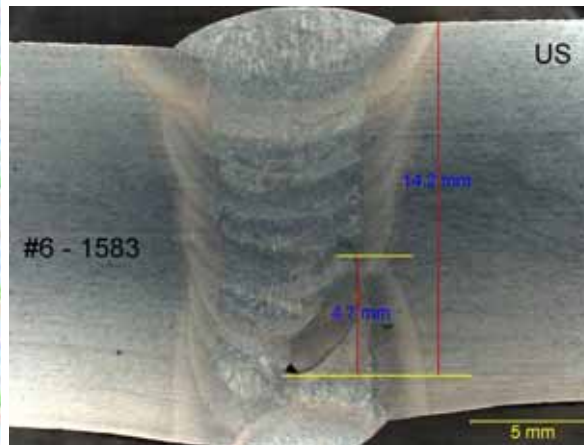
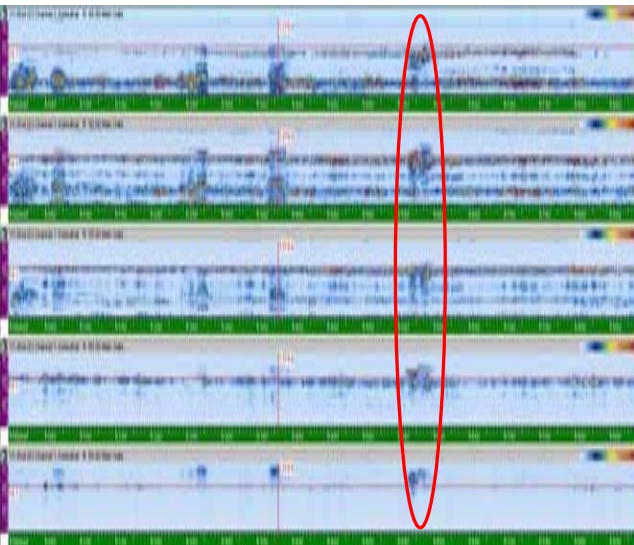
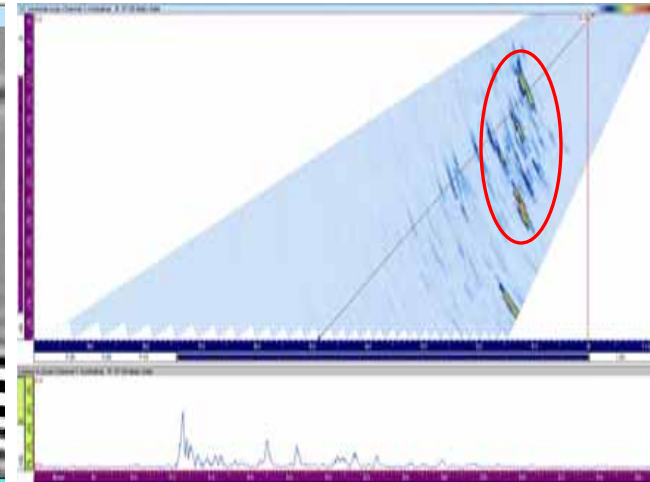
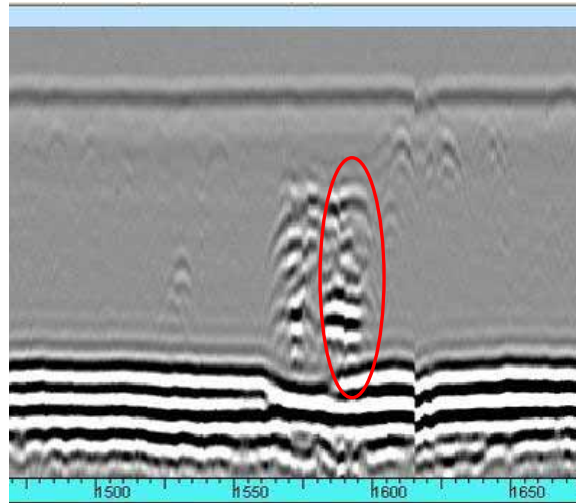
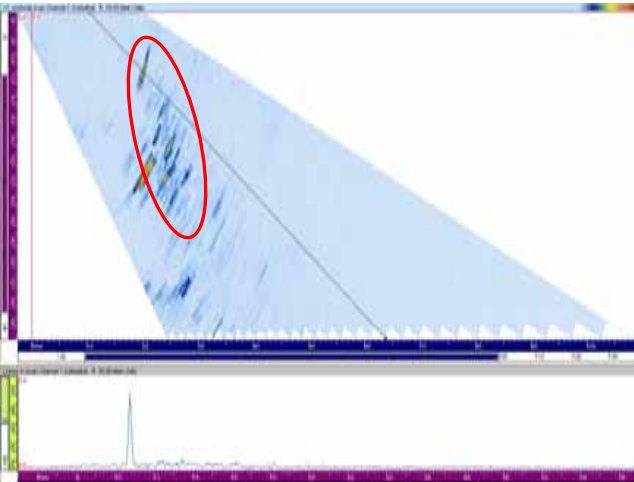


# Weld 6; Circ Loc. = 1583 mm

## Non-zonal PA Techniques

US

DS

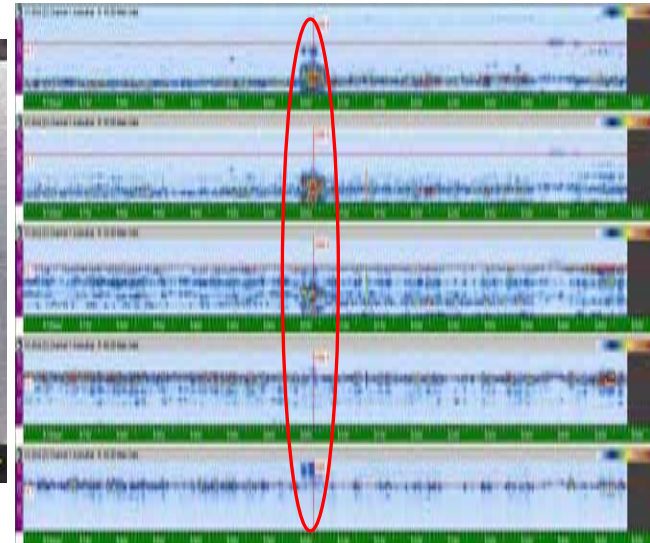
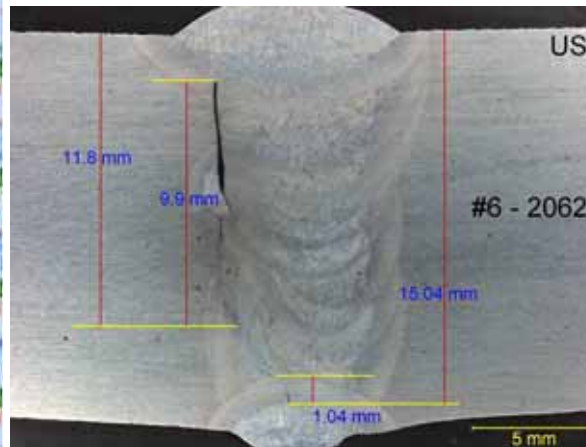
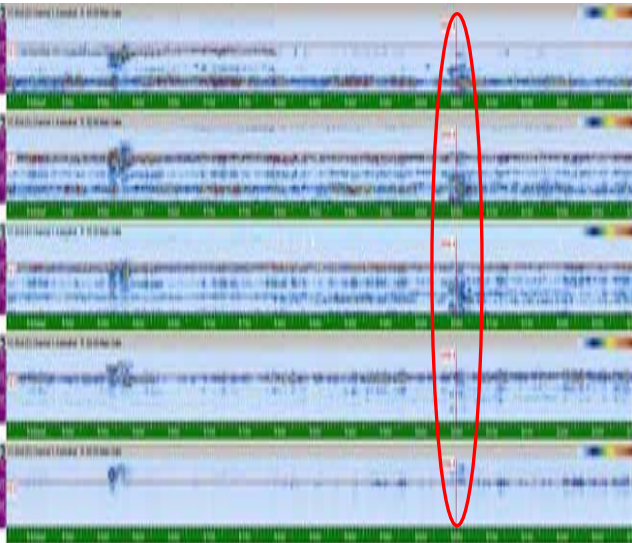
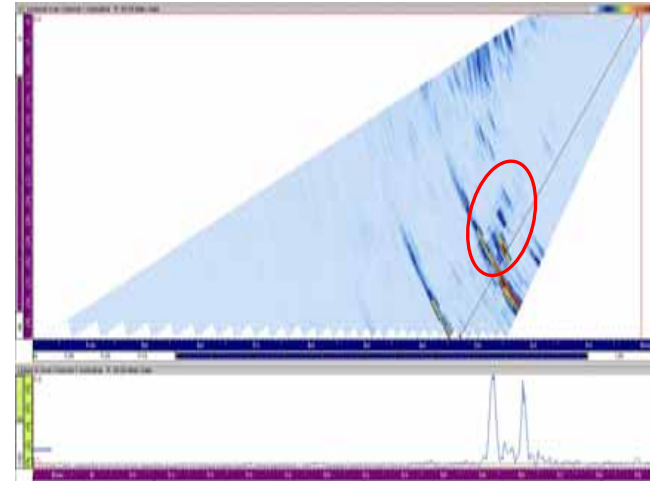
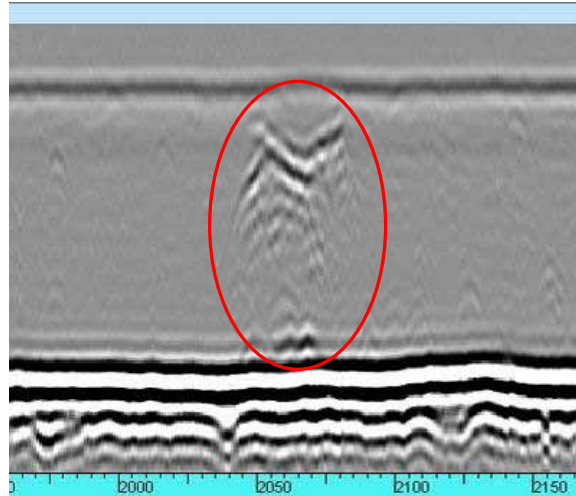
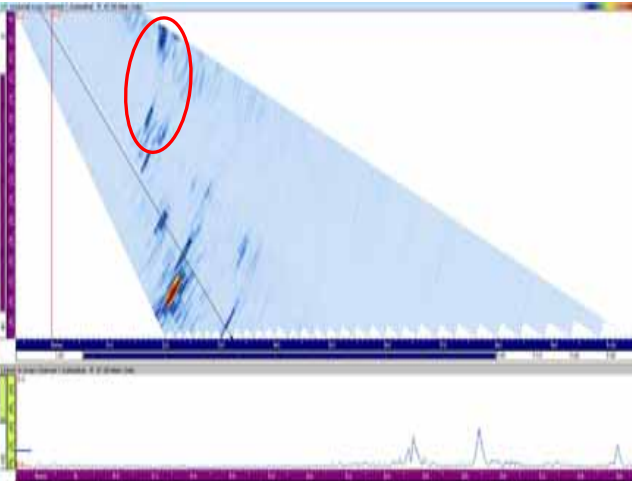


# Weld 6; Circ Loc. = 2062 mm

## Non-zonal PA Techniques

US

DS



# Weld 6; Circ Loc. = 2238 mm

## Non-zonal PA Techniques

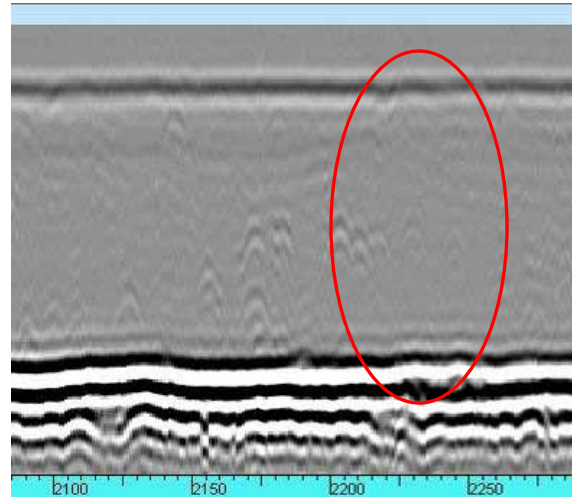
US

No Flaw

Weld Root

Multiples from Root

Weld Cap



DS

No Flaw

No flaw at this location

