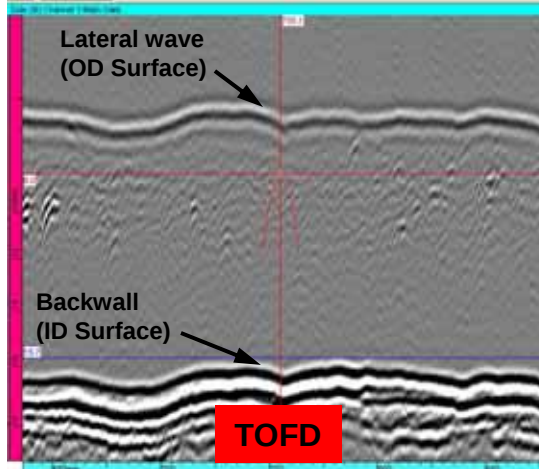
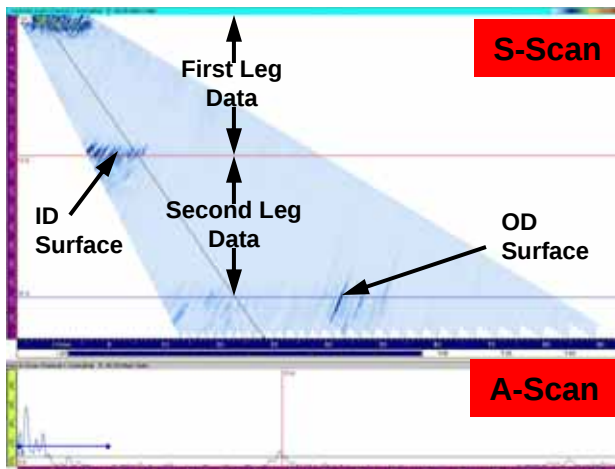


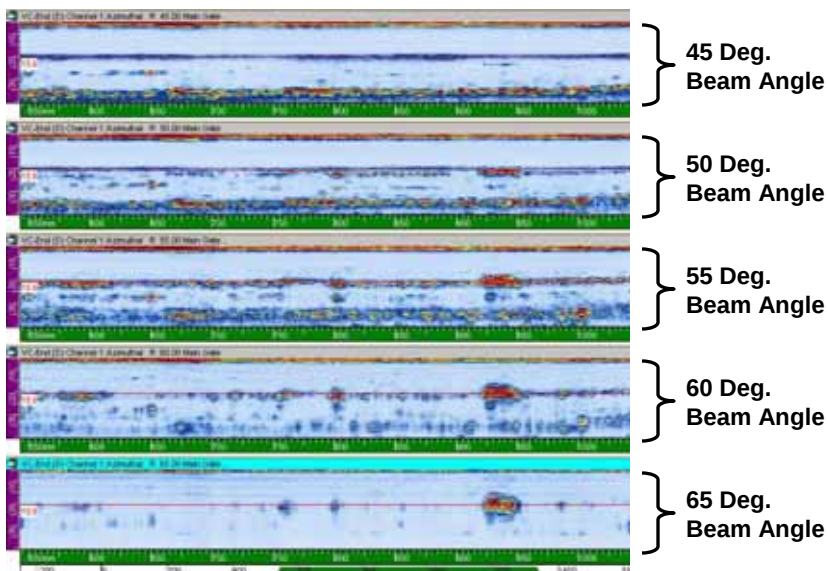
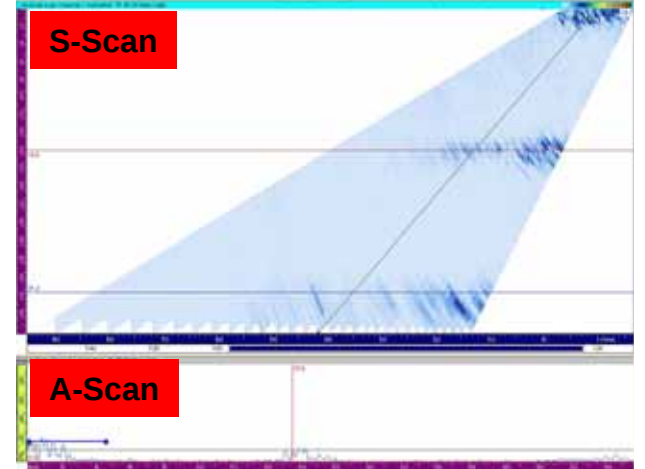
Example

Non-zonal PA Techniques

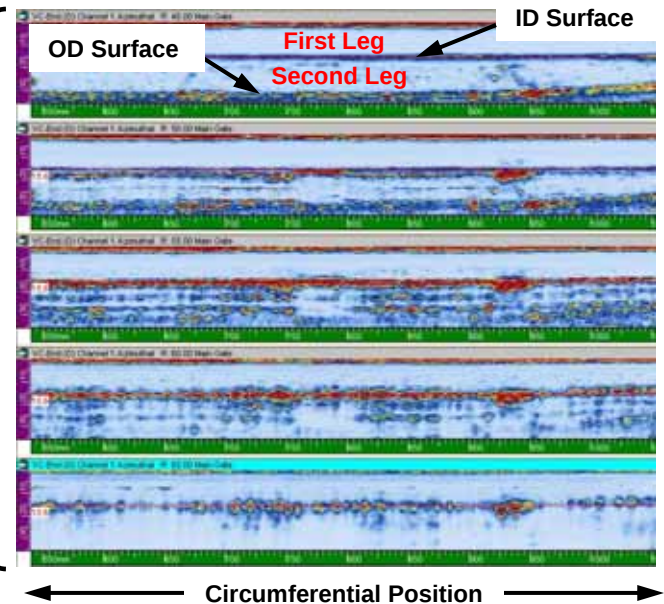
Upstream



Downstream



Merged
D-Scans

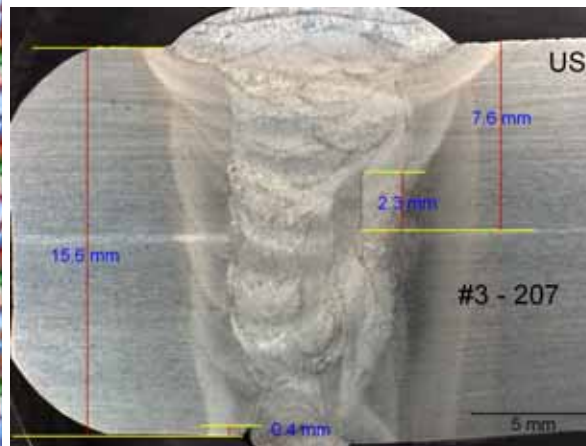
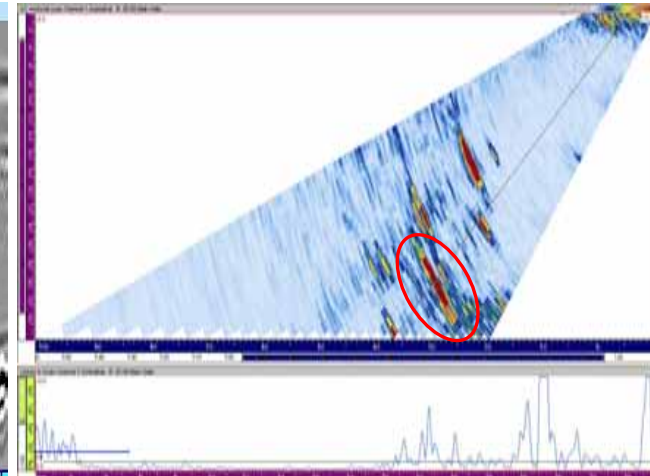
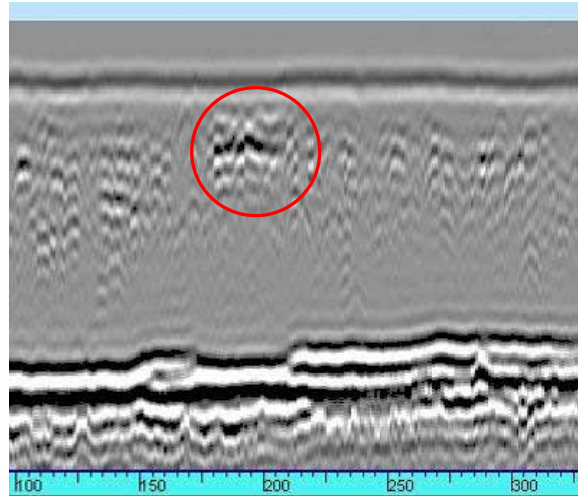
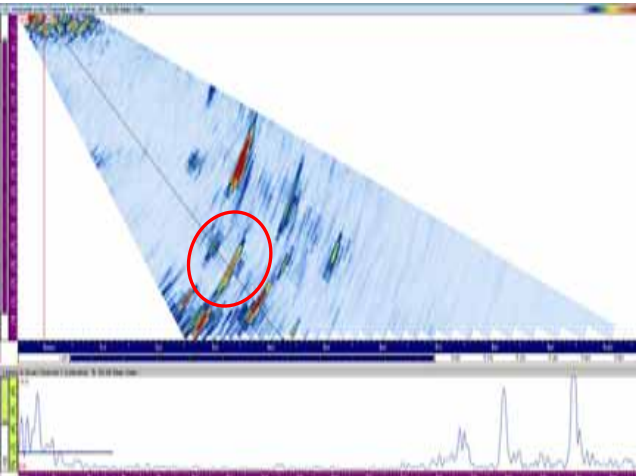


Weld 3-I-B 30 in.; Circ Loc. = 207 mm

Non-zonal PA Techniques

US

DS

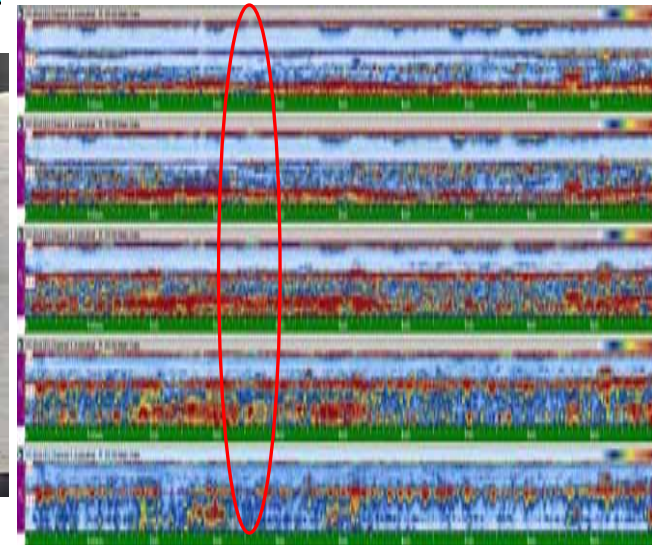
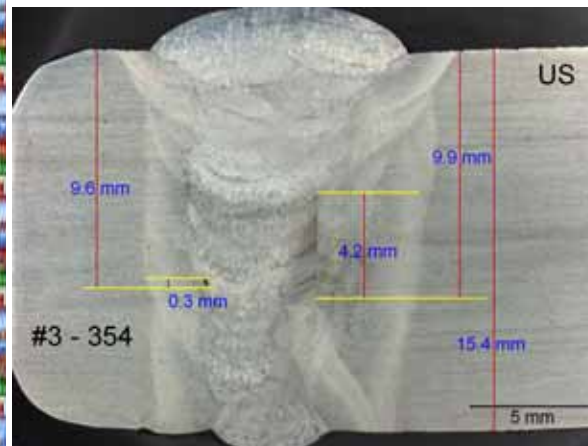
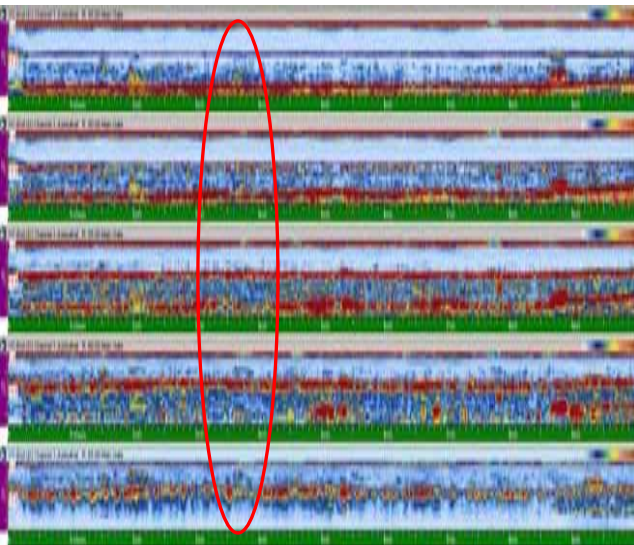
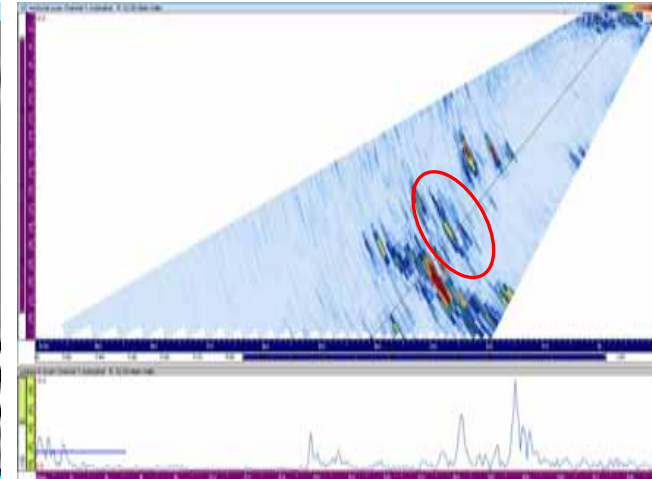
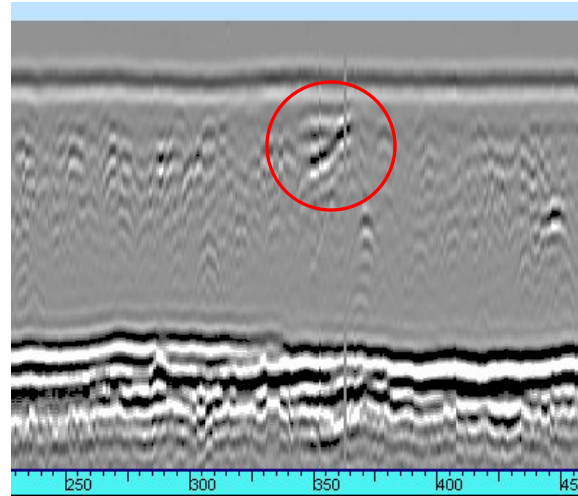
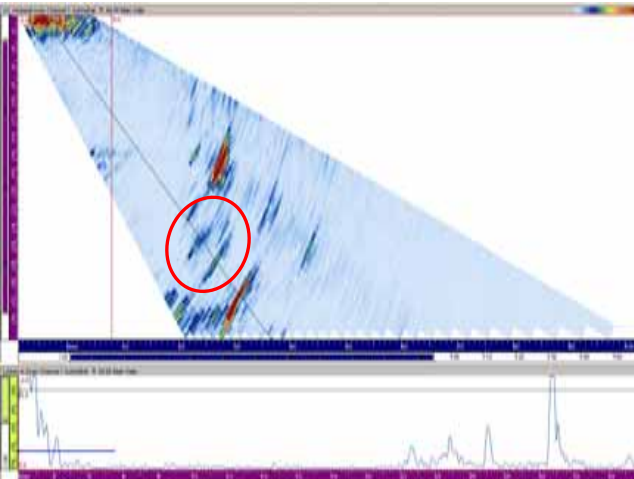


Weld 3-I-B 30 in.; Circ Loc. = 354 mm

Non-zonal PA Techniques

US

DS

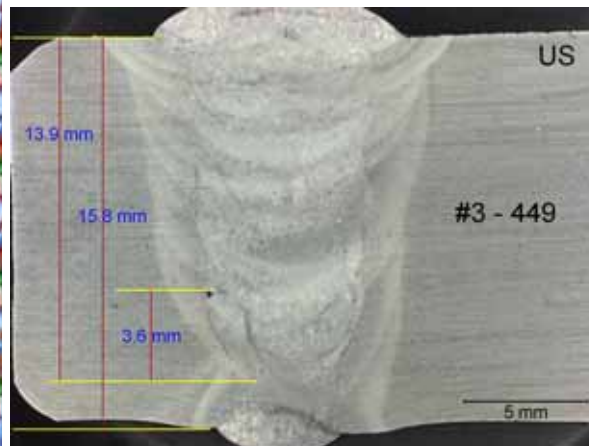
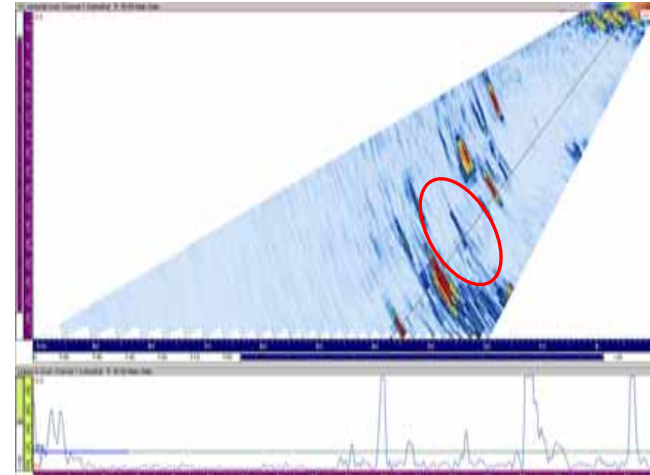
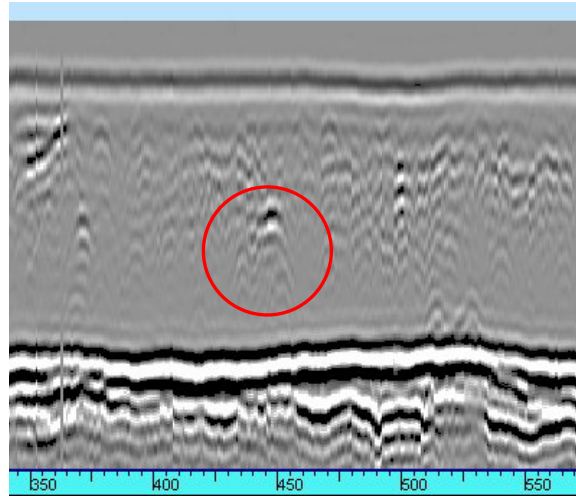
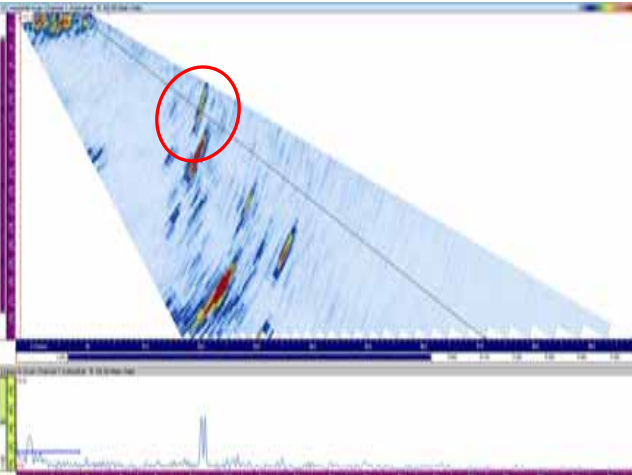


Weld 3-I-B 30 in.; Circ Loc. = 449 mm

Non-zonal PA Techniques

US

DS

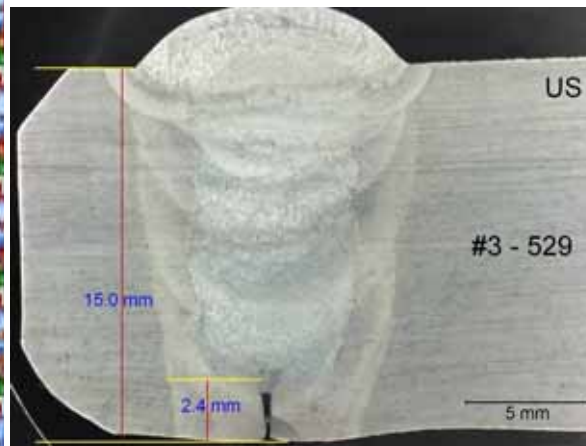
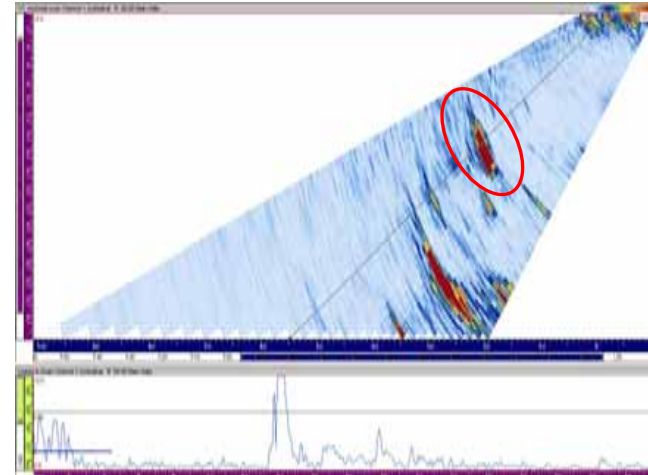
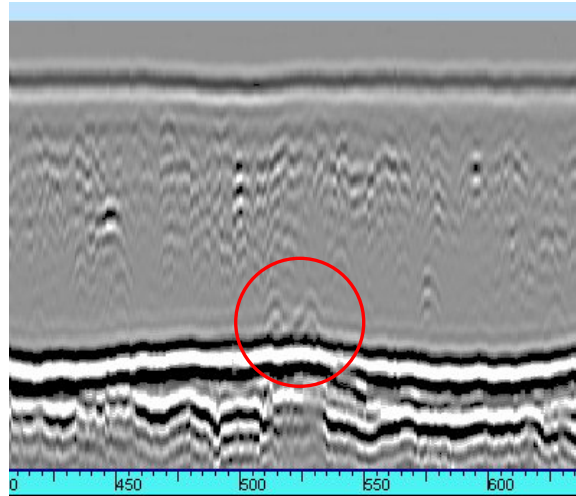
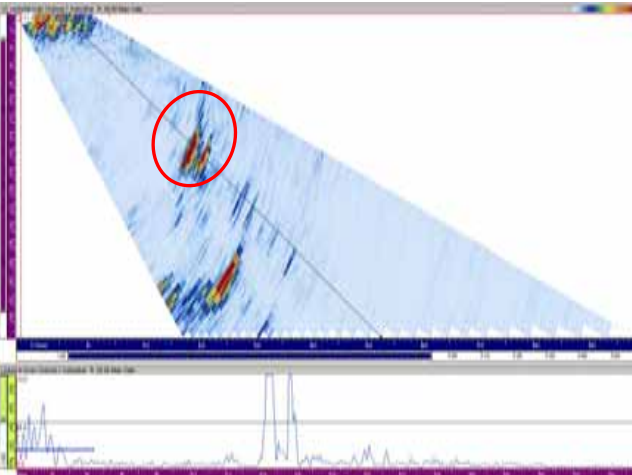


Weld 3-I-B 30 in.; Circ Loc. = 529 mm

Non-zonal PA Techniques

US

DS

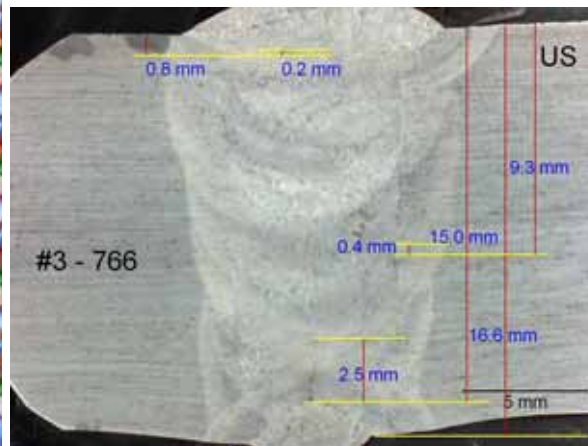
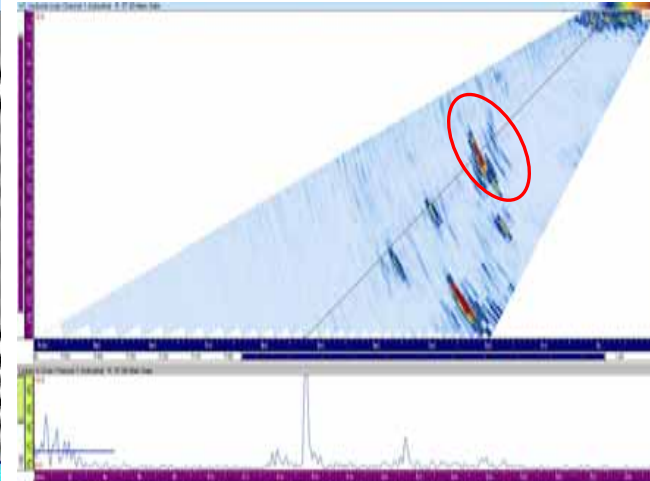
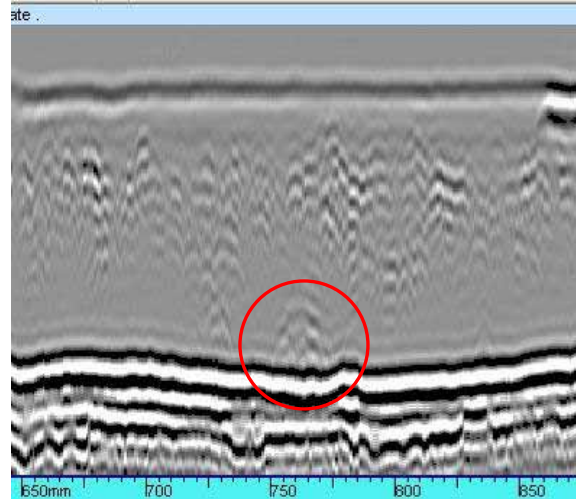
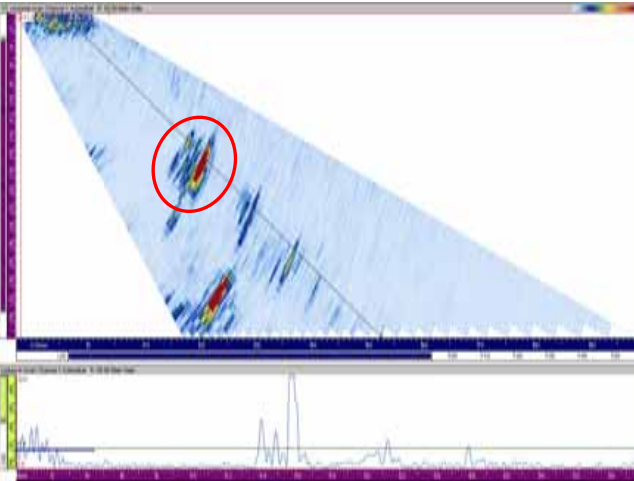


Weld 3-I-B 30 in.; Circ Loc. = 766 mm

Non-zonal PA Techniques

US

DS



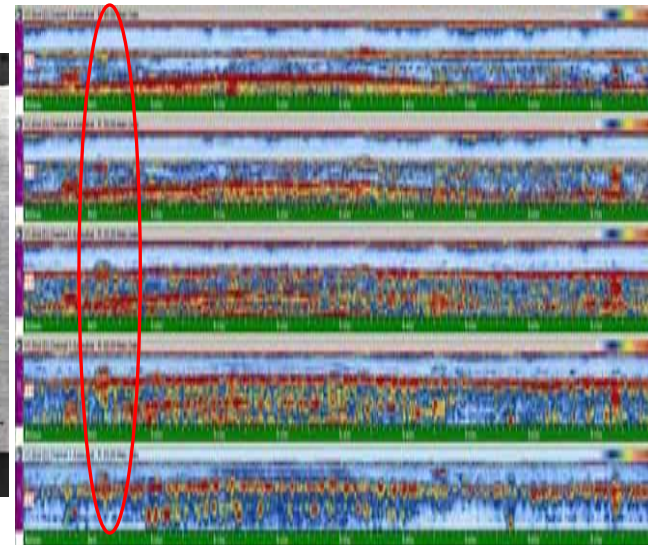
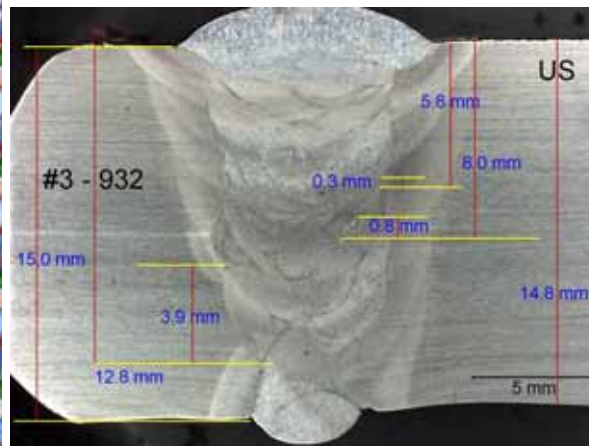
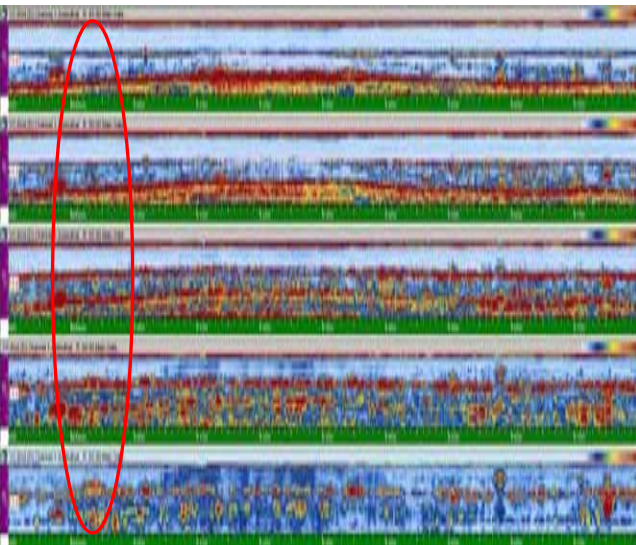
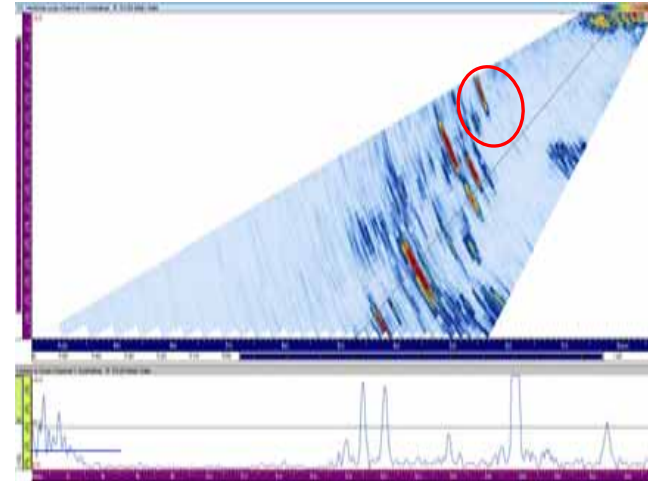
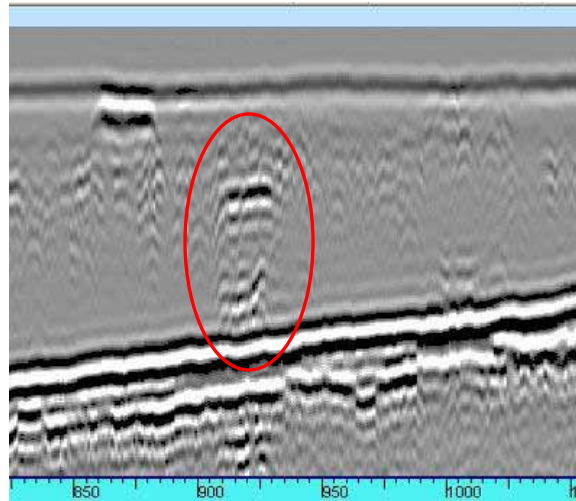
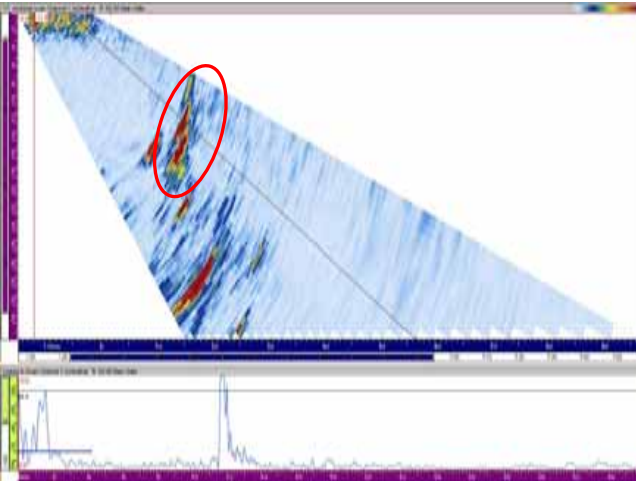
Weld 3-I-B 30 in.; Circ Loc. = 932 mm

7

Non-zonal PA Techniques

US

DS

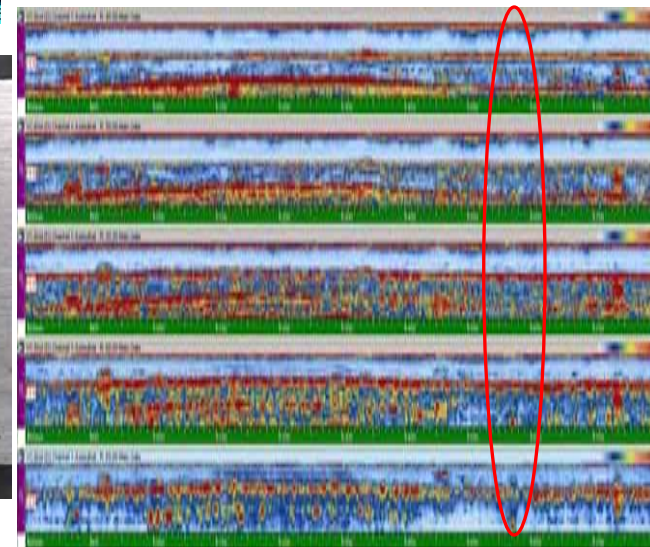
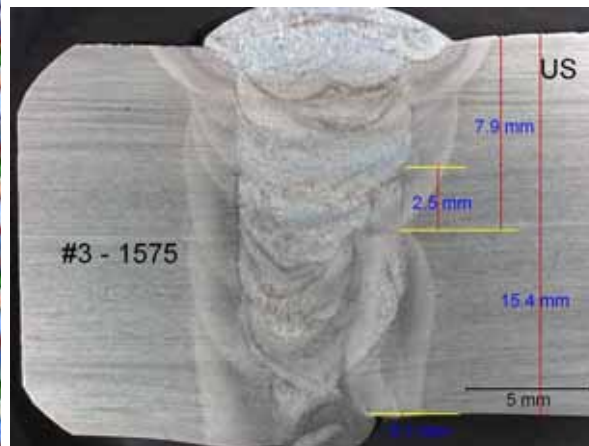
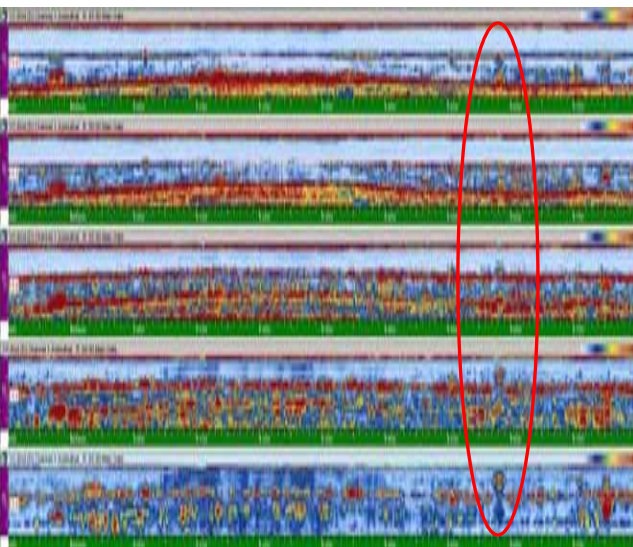
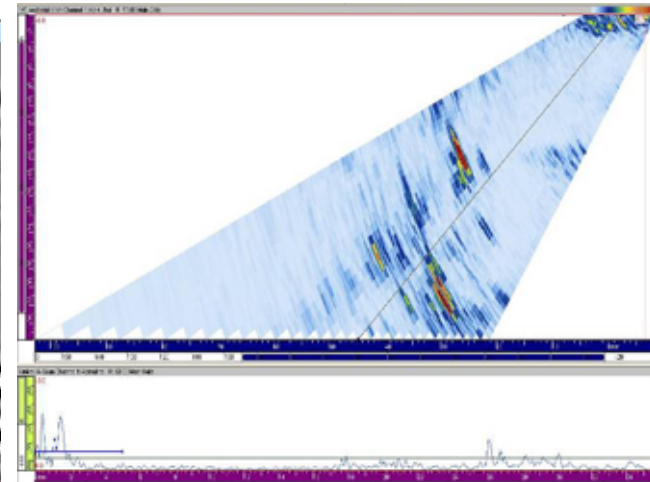
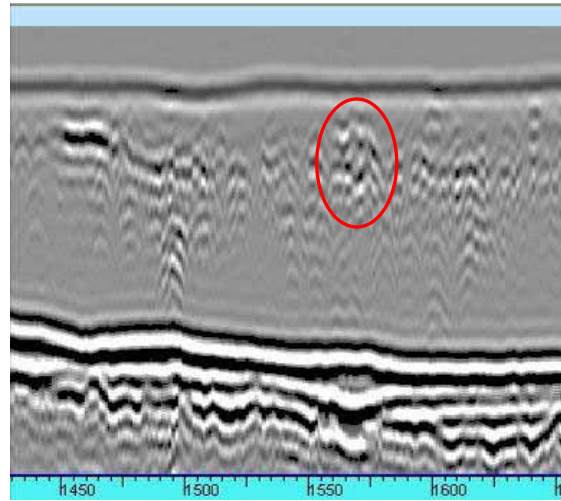
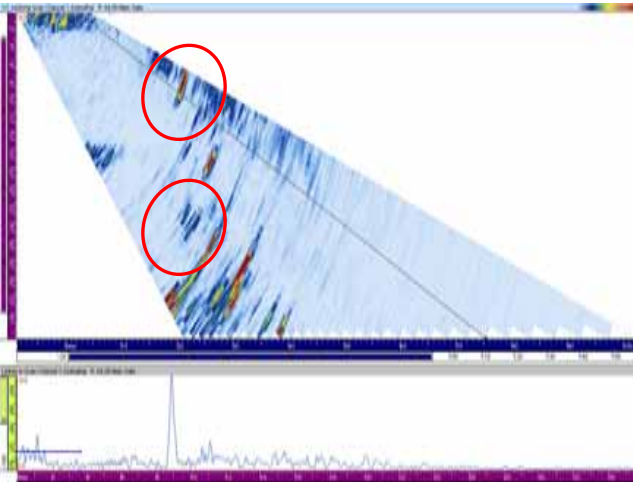


Weld 3-I-B 30 in.; Circ Loc. = 1575 mm

Non-zonal PA Techniques

US

DS

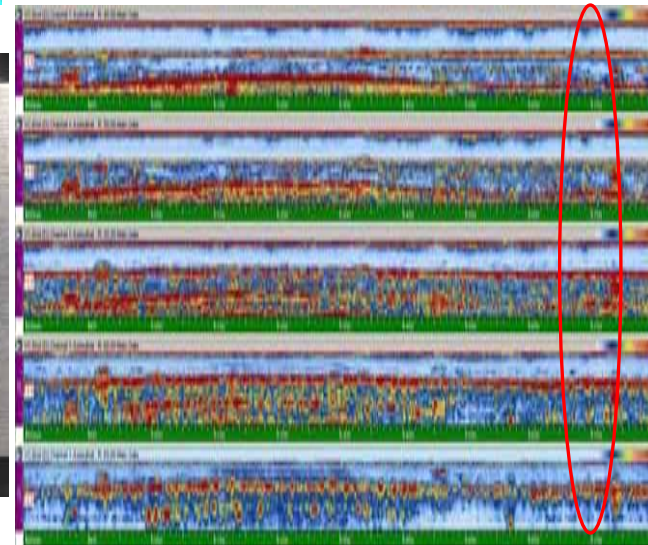
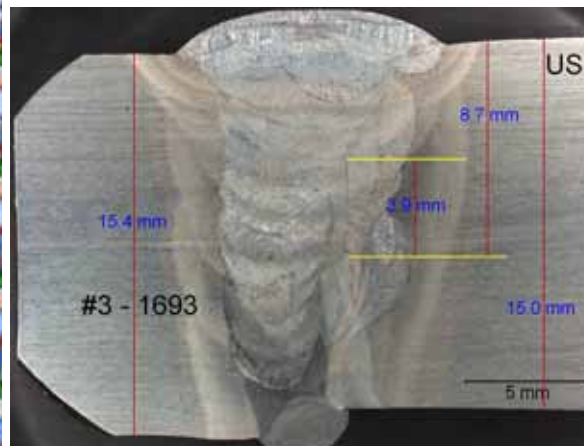
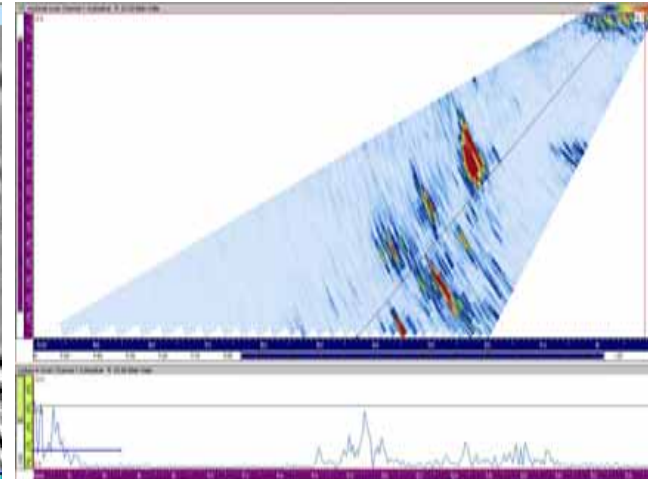
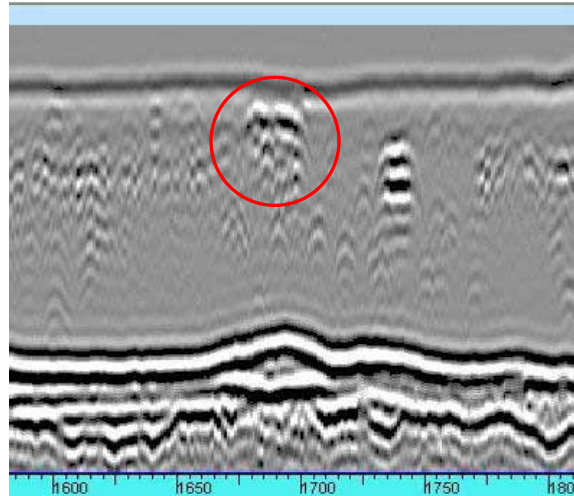
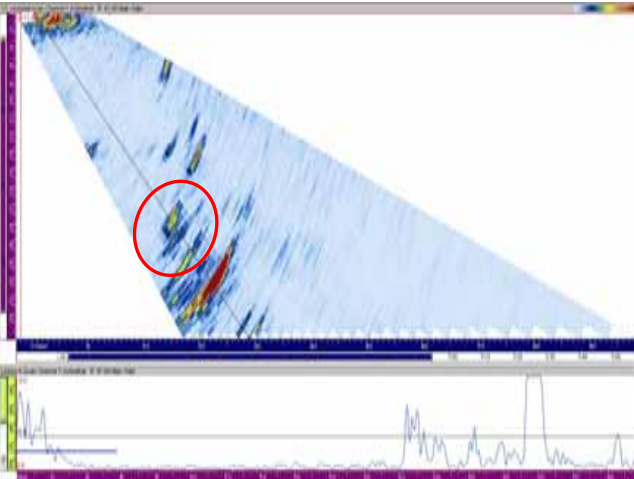


Weld 3-I-B 30 in.; Circ Loc. = 1693 mm

Non-zonal PA Techniques

US

DS

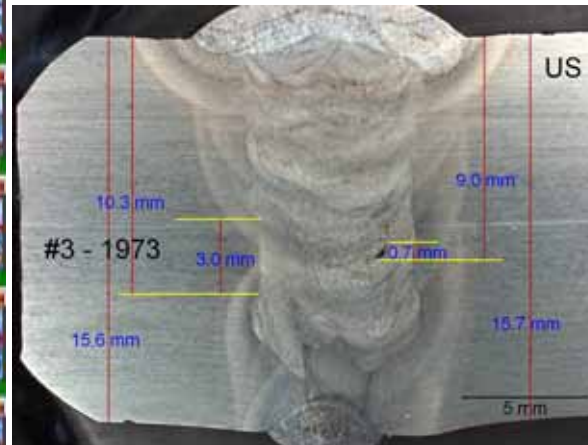
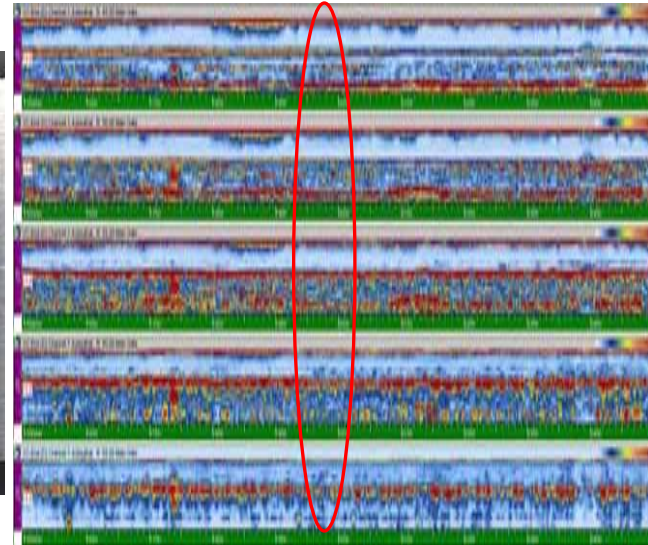
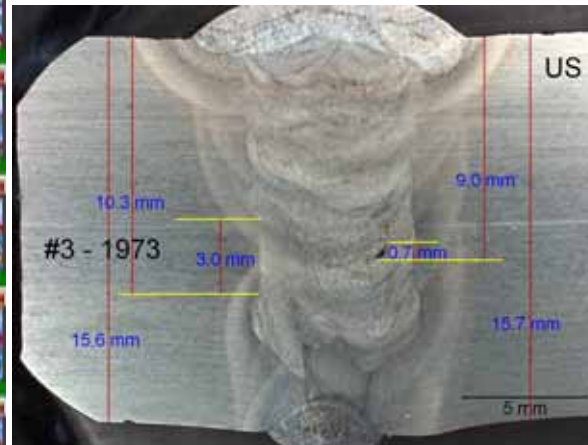
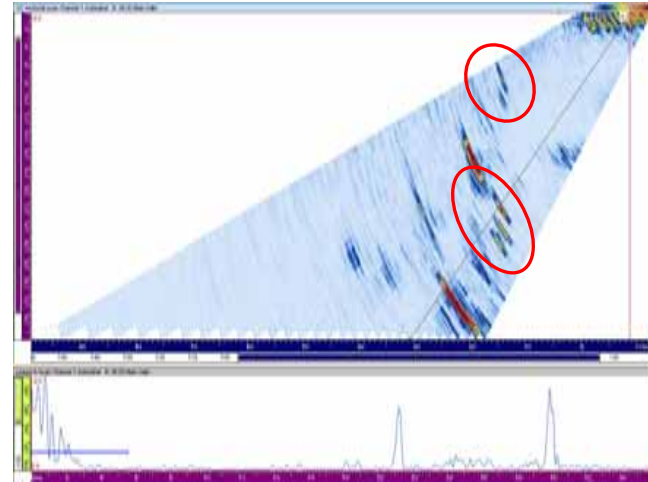
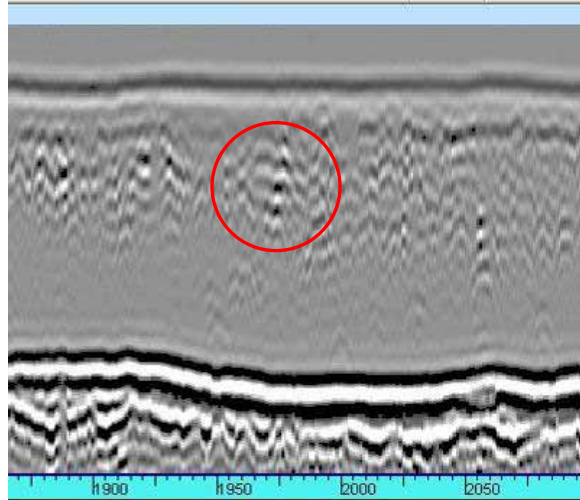
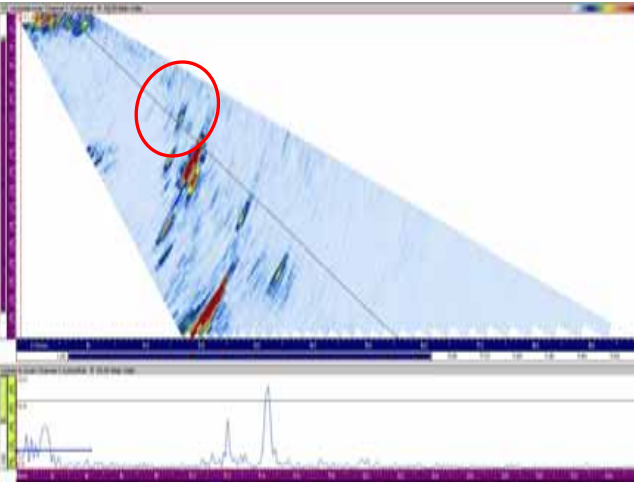


Weld 3-I-B 30 in.; Circ Loc. = 1973 mm

Non-zonal PA Techniques

US

DS

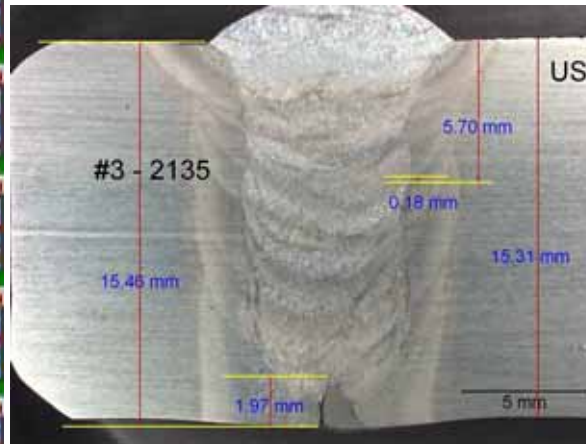
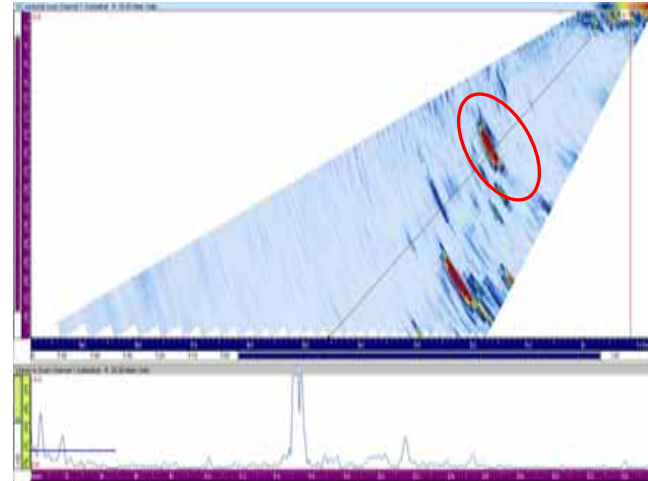
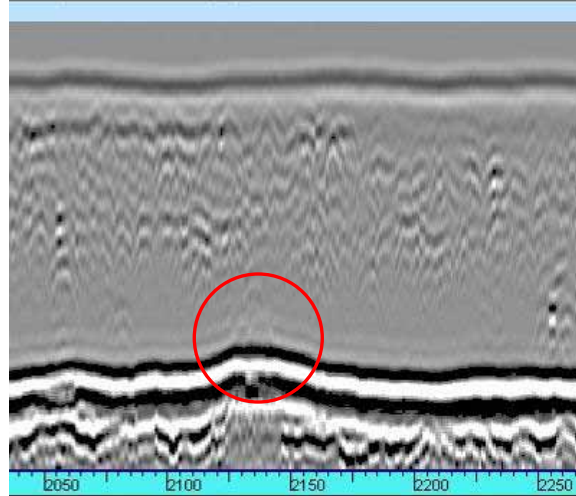
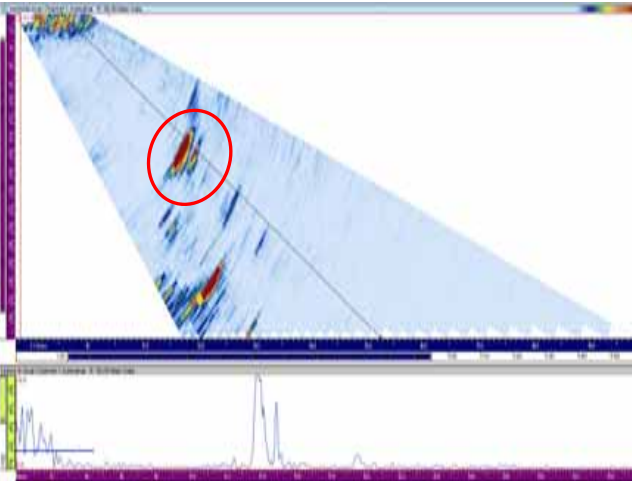


Weld 3-I-B 30 in.; Circ Loc. = 2135 mm

Non-zonal PA Techniques

US

DS



Weld 3-I-B 30 in.; Circ Loc. = 2258 mm

Non-zonal PA Techniques

US

DS

