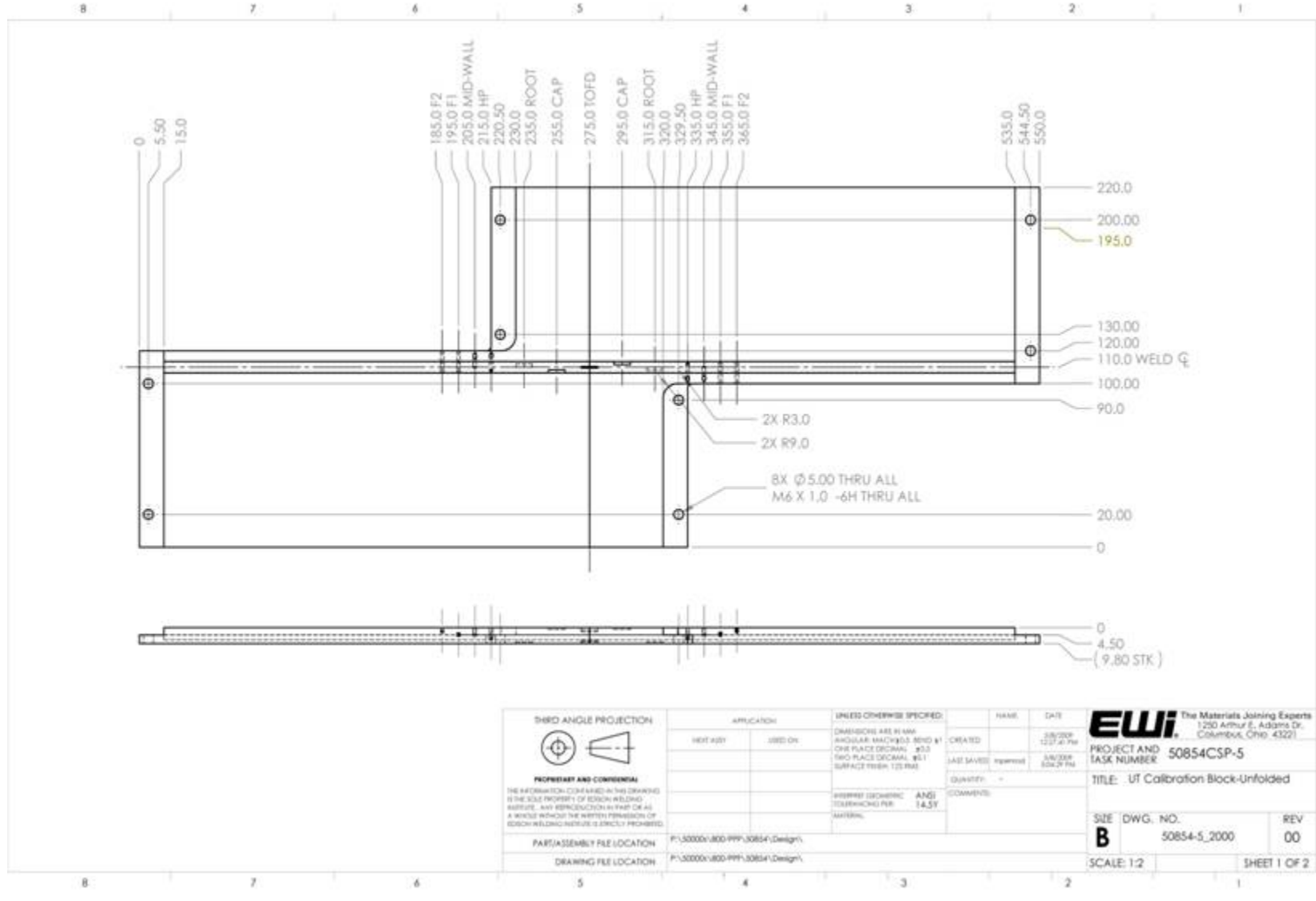
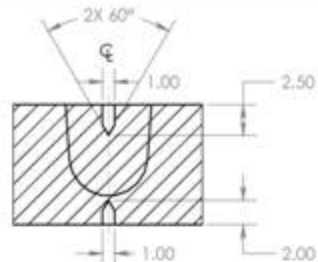
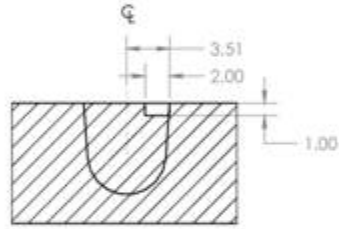




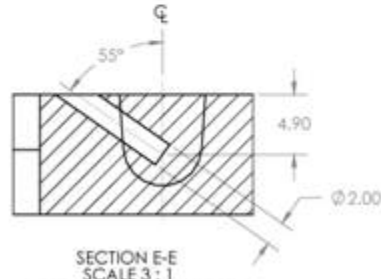
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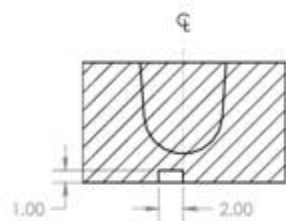
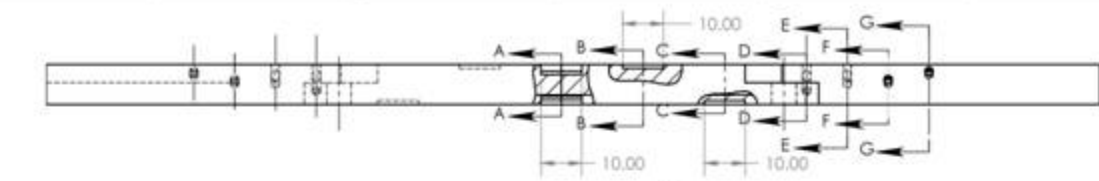
SECTION A-A
SCALE 3:1
TOFD NOTCH



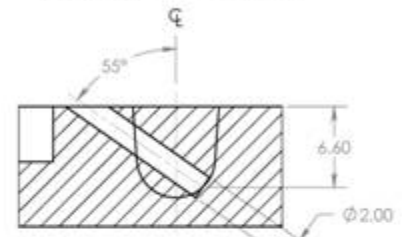
SECTION B-B
SCALE 3:1
CAP NOTCH



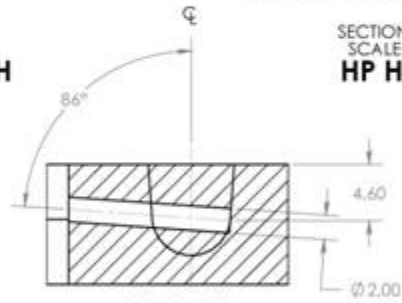
SECTION E-E
SCALE 3:1
MID-WALL HOLE



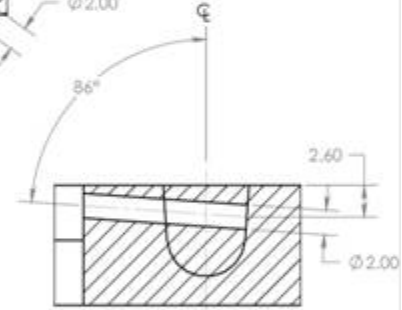
SECTION C-C
SCALE 3:1
ROOT NOTCH



SECTION D-D
SCALE 3:1
HP HOLE



SECTION F-F
SCALE 3:1
F1 HOLE



SECTION G-G
SCALE 3:1
F2 HOLE

NOTE A: ALL UT FEATURES PATTERNED 180°

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	WELD ASBY	USED ON	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±.015 ANGULAR MACHINE ±.001 TWO PLACE DECIMAL ±.001 THREE PLACE DECIMAL ±.001 SURFACE FINISH: 125 RMS WELDING: EDCON WELDING TOLERANCE PER: 14.5 MATERIAL:		CREATED	08/20/20 12:07:41 PM			
					LAST SAVED	08/20/20 12:07:41 PM			
					QUANTITY	1			
					COMMENTS				
PART/ASSEMBLY FILE LOCATION	P:\30000\1800-PPP\30854\Design\						SIZE	DWG. NO.	REV
DRAWING FILE LOCATION	P:\30000\1800-PPP\30854\Design\						B	50854-5_2000	
							SCALE: 1:1	SHEET 2 OF 2	

EWI The Materials Joining Experts
1250 Arthur E. Adams Dr.
Columbus, Ohio 43221
PROJECT AND TASK NUMBER: 50854CSP-5
TITLE: UT Calibration Block-Unfolded
REV