



Distributed Fiber Optic Sensor Network for Real-time Monitoring of Pipeline Interactive Anomalies

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Sponsor and research team members

Sponsor: US Department of Transportation PHMSA



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Background

Pipeline incidents continue occurring



Pipeline incidents in 1999-2022: (a) number of fatalities and injuries, and (b) costs

Data source: United States Department of Transportation, PHMSA. Data and Statistics Overview: https://www.phmsa.dot.gov/data-and-statistics/pipeline/data-and-statistics-overview

Problems address in this project

Pipelines are subjected to interactive risks

• Different types, or same type but multiple ones at the same position



Digging



Cracking



Dent



Corrosion

These risks interact with each other

- The development rate of anomalies are increased
- More difficult to detect and evaluate the anomalies
 - Measurement results are sensitive to multiple anomalies
 - Difficult to differentiate each type of anomaly

Research objective

Develop a distributed fiber optic sensor network for monitoring cracks, dents, corrosion, impact, and their interactive effects for pipelines



Distributed fiber optic sensor network

Integrate distributed sensor, point sensor, and AI



Optical fibers

- Telecommunication-grade single-mode optical fiber:
 - Core: high-purity fused silica, high refractive index
 - Cladding: high-purity fused silica, low refractive index
 - Coatings: mechanical protection



 Light wave is guided through total internal reflection at the corecladding interface



Fiber optic sensors

- Grating sensors
 - Single point measurement
- Interferometer sensors
 - Single point measurement
- Distributed sensors
 - Continuous measurement along optical fiber (~100 km), 1 sensing point at every 1 cm
 - Based on light scatterings in optical fiber



Proposed approach

Interactive anomalies are monitored using a distributed fiber optic sensor network that measures temperature and strain distributions



Tasks with total project funding (high level)

- Develop and demonstrate the distributed fiber optic sensor network for detecting, locating, characterizing, and quantifying individual and interactive anomalies
 - > Individual anomalies (strain, bending, dent, crack, corrosion, impact)
 - Interactive anomalies
- Develop data processing and analysis programs for effective and efficient interpretation of sensor data
 - Analytical methods
 - Machine learning methods
- Train graduate and undergraduate students through conducting research on pipeline anomaly detection to prepare them for future careers in related industry
- Funding: \$250,000 from PHMSA

Experiments

- 1. Measurement of arbitrary strain fields
- 2. Detection, localization, and quantification of cracks
- 3. Interfacial mechanics of distributed sensors undergoing debonding
- 4. Detection, localization, quantification, and visualization of buckling/dent
- 5. Detection, localization, quantification, and visualization of corrosion
- 6. Investigation of different types of fiber optic cables and installation methods
- 7. Detection of excavation induced impacts on pipelines
- 8. Measurement of interactive deformations and cracks
- 9. Measurement of **interactive** dent and corrosion
- 10. Measurement of interactive deformations and dent
- 11. Measurement of interactive impact loads and corrosion
- 12. Measurement of interactive deformations, dent, crack, and corrosion

Theme 1: Measurement of arbitrary strain fields

- When a fiber optic sensor is embedded in a matrix, does the sensor always sense the same strain as the host matrix?
- The relationship between ε_m and ε_f must be determined.



Mechanical study

Governing equation



where

$$k^{2} = \frac{2}{E_{f}r_{f}^{2}[\frac{In(r_{i}/r_{f})}{G_{i}} + \frac{In(r_{o}/r_{i})}{G_{o}}]}$$



• Strain in fiber (ε_f) is solved, given the strain field (ε_m) in the matrix

$$\varepsilon_f(x) = C_1 \cosh(kx) + C_2 \cosh(kx) + \varepsilon^p(x)$$

• Different strain fields (ε_m) have been studied.

Case 1: Uniform strain field in matrix



Strain measurement results should be corrected using the calibrated relationship between ε_{f} and ε_{m}

Case 2: Non-uniform strain fields in matrix

• Distributed fiber optic sensors are usually subjected to non-uniform strain fields due to the long length



This original work enables accurate interpretation of sensor data for measuring strain distributions.



Strain transfer analysis

- An approach to perform forward and backward (inverse) strain transfer analysis has been developed in recent research
- Measurement from distributed sensors can be corrected to eliminate the strain transfer effect



Tan, X., **Bao, Y.***, Zhang, Q., et al., 2021. Strain transfer effect in distributed fiber optic sensors under an arbitrary field. *Automation in Construction*, 124, p.103597.

Mahjoubi, S., Tan, X. and **Bao, Y.***, 2022. Inverse analysis of strain distributions sensed by distributed fiber optic sensors subject to strain transfer. *Mechanical Systems and Signal Processing*, 166, p.108474.

Yan, M., Tan, X., Mahjoubi, S. and <u>Bao, Y.*</u>, 2022. Strain transfer effect on measurements with distributed fiber optic sensors. *Automation in Construction*, 139, p.104262.

Pipeline deformation

• Detailed strain distributions were measured



Theme 2: Detection, localization, and quantification of cracks

Strain (με)

- When an optical fiber passes a crack
 - the optical fiber will be stretched to a high strain level,
 - debonding will happen in the optical fiber to delay the rupture of fiber, and
 - the strain peaks indicate the locations of cracks.





Methods for crack width quantification

Theoretical support of the empirical crack width correlation



Tan, X. and **Bao, Y.*** (2021). Measuring crack width using a distributed fiber optic sensor based on optical frequency domain reflectometry. *Measurement*, 172, p.108945.

Theme 3: Interfacial mechanics of distributed sensors undergoing debonding



Application 1: Flexural testing



Tan, X., Abu-Obeidah, A., Bao, Y.*, Nassif, H., and Nasreddine, W. (2021). Measurement and visualization of strains and cracks in CFRP post-tensioned fiber reinforced concrete beams using distributed fiber optic sensors. Automation in Construction, 124, p.103604.

Application 2: Steel-concrete pipe crack



Theme 4: Detection, localization, quantification, and visualization of buckling/dent



Shape reconstruction algorithm

• For both 1D and 2D problems

$$\begin{aligned} & \frac{\text{Governing equations:}}{\varepsilon_{p}(x,y) = \sum_{i} \sum_{j} m_{ij} x^{i} y^{j} = F^{\varepsilon} m^{\varepsilon}} \\ & \Phi^{\varepsilon} = \min\left\{ \left[\varepsilon_{p} - F^{\varepsilon} m^{\varepsilon} \right]^{T} W^{R} \left[\varepsilon_{p} - F^{\varepsilon} m^{\varepsilon} \right] \right\} \\ & W^{R} = \text{diag} \left[W_{1}^{R} \cdots W_{i}^{R} \cdots W_{N}^{R} \right] \\ & W_{i}^{R} = \begin{cases} 1, & \text{Point } i \text{ at straight sensor lengths} \\ 0, & \text{Point } i \text{ at curved sensor lengths} \\ \varepsilon_{p}(x,y) = -z \frac{\partial^{2} v_{p}(x,y)}{\partial p^{2}}, (p = x \text{ or } y) \end{aligned} \end{aligned}$$

Analytical
solution:
$$v_x(x, y_i) = \sum_i \sum_j M_{ij} x^{i+2} y_i^{j}$$
 $M_{ij} = -\frac{1}{z} \frac{m_{ij}}{i(i-1)}$

Tan, X., Guo, P., Zou, X., & **Bao, Y.** * (2022). Buckling detection and shape reconstruction using strain distributions measured from a distributed fiber optic sensor. *Measurement*, 200, p.111625.

Application: Eccentrical buckling

Coordinate transform and strain profile interpolation



• Computer vision result (point cloud) for validation



Theme 5: Detection, localization, quantification, and visualization of corrosion

<u>1. "Smart pipes" instrumented with a</u> <u>distributed fiber optic sensor</u>



<u>4. Detection, localization, visualization, and quantification of corrosion</u>





Corrosion mass loss model

Meso-scale corrosion model



Tan, X., Fan, L., Huang, Y., & Bao, Y. (2021). Detection, visualization, quantification, and warning of pipe corrosion using distributed fiber optic sensors. Automation in Construction, 132, p.103953.

Corrosion severity evaluation

Calibrated corrosion mass loss model

$$\Delta m \approx \frac{\pi \rho L {D_0}^2}{2.328} \left[(1 + \alpha^2) (2\varepsilon + \varepsilon^2) \right]$$

where k = 1.582

Corrosion severity evaluation model

$$CR = \frac{\Delta m \times 365 \times 1000}{AT\rho}$$

where *CR* is average corrosion rate (unit in mm/y = millimeter per year);

 Δm is the mass loss (g);

A is the initial exposed surface area (mm^2);

T is exposure time (days); and

 ρ is density of metal (g/cm³).



Application: Corrosion mass loss calculation



Theme 6: Different types of fiber optic cables and installation methods

Three types of fiber optic cables





Mechanical testing of a steel pipe •

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Three sensor installation methods







Theme 7: Detection of excavation induced impacts on pipelines

- Impact detection is challenging for underground pipelines which are unseen to excavation crews
- This project developed a strain-based method to detect impact effects using distributed fiber optic sensors



When an impact load was applied, the sensor showed high sensitivity



• A time-frequency analysis was conducted to monitor the impact load



Theme 8: Measurement of interactive deformations and cracks

• Direct integration of strains becomes unavailable



Full-size steel pipe under four-point bending



Theme 9: Measurement of interactive dent and corrosion

Monitoring of dent effect to corrosion



Theme 10: Measurement of interactive dent and bending

Monitoring of dent effect to bending



Tan, X., Poorghasem, S., Huang, Y., Feng, X. and **Bao, Y.**, 2024. Monitoring of pipelines subjected to interactive bending and dent using distributed fiber optic sensors. *Automation in Construction*, *160*, p.105306.



Theme 11: Measurement of interactive impact loads and corrosion

• Monitoring of impact loads and corrosion



Test specimens and sensors: (a) a test specimen, (b) schematic of the sensors, (c) schematic of a specimen.

Test setup



Representative results



Theme 12: Measurement of interactive deformations, dent, crack, and corrosion

• Monitoring of deformations, dent, crack, and corrosion







- Representative results measured from distributed fiber optic sensors
 - The strain distributions measured from the pipes with dent show higher spikes and deeper valleys than the pipes without any dent because dent caused residual strains in the steel pipes and modified the microstructures of the pipes.
 - \succ The presence of the notch accelerated the corrosion, as shown by higher spikes.



Develop a machine learning approach

• To enable automatic monitoring of anomalies based on distributed sensor data





Conclusions

- Measurement of **3D** arbitrary strain fields of pipelines.
- Detection, localization, quantification, and visualization of cracks in pipelines.
- Detection, localization, quantification, and visualization of pipeline buckling/dents.
- Detection, localization, quantification, visualization, and warning of pipeline corrosion.
- Detection and monitoring of impacts applied to pipelines. The impacts can be applied by third-party excavation or digging.
- Detection and discrimination of interactive anomalies of pipelines. The investigated cases of interactive anomalies included: (1) global and local deformations (bending and dents); (2) deformations and cracks; (3) deformations and corrosion; (4) deformations, impacts, and corrosion; and (5) deformations, cracks, and corrosion.
- Machine learning-based methods for automatic data interpretation.

Journal Papers (21 journal papers published, 1 paper under review)

[1] Liu, Y. and Bao, Y.* (2024), "Intelligent monitoring of corrosion using distributed fiber optic sensors assisted by deep learning." Measurement. 226, 114190. https://doi.org/10.1016/j.measurement.2024.114190 (JCR: Q1, IF: 5.6)

[2] Xu, L., Shi, S., Huang, Y., Yan, F., Yang, X. and Bao, Y. (2024). "Corrosion monitoring and assessment of steel under impact loads using discrete and distributed fiber optic sensors." Optics & Laser Technology, 174, p.110553. https://doi.org/10.1016/j.optlastec.2024.110553 (JCR: Q1, IF: 5)

[3] Liu, Y. and Bao, Y.*, (2023). "Intelligent monitoring of spatially-distributed cracks using distributed fiber optic sensors assisted by deep learning." Measurement, 220, p.113418. https://doi.org/10.1016/j.measurement.2023.113418 (JCR: Q1, IF: 5.6)

[4] Liu, Y. and Bao, Y., (2023). "Automatic interpretation of strain distributions measured from distributed fiber optic sensors for crack monitoring." Measurement, 211, p.112629. https://doi.org/10.1016/j.measurement.2023.112629 (JCR: Q1, IF: 5.6)

[5] Tan, X., Mahjoubi, S., Zou, X., Meng, W. and Bao, Y., (2023). "Metaheuristic inverse analysis on interfacial mechanics of distributed fiber optic sensors undergoing interfacial debonding." Mechanical Systems and Signal Processing, 200, p.110532. https://doi.org/10.1016/j.ymssp.2023.110532 (JCR: Q1, IF: 8.4)

[6] Xu, L., Shi, S., Yan, F., Huang, Y. and Bao, Y., (2023). "Experimental study on combined effect of mechanical loads and corrosion using tube-packaged long-gauge fiber Bragg grating sensors." Structural Health Monitoring, p.14759217231164961. https://doi.org/10.1177/14759217231164 (JCR: Q1, IF: 8.4)

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[8] Xu, L., Zhang, D., Huang, Y., Shi, S., Pan, H. and Bao, Y., (2022). "Monitoring epoxy coated steel under combined mechanical loads and corrosion using fiber Bragg grating sensors." Sensors, 22(20), p.8034. https://doi.org/10.3390/s22208034 (JCR: Q2, IF: 3.9)

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[10] Mahjoubi, S., Tan, X. and Bao, Y.* (2022), "Inverse analysis of strain distribution sensed by distributed fiber optic sensor subject to strain transfer." Mechanical Systems and Signal Processing, 166, p.108474. https://doi.org/10.1016/j.ymssp.2021.108474 (JCR: Q1, IF: 8.4) [11] Tan, X., Guo, P., Zou, X., and Bao, Y.* (2022), "Buckling detection and shape reconstruction using strain distributions measured from a distributed fiber optic sensor." Measurement, 200, p.111625. (JCR: Q1, IF: 5.6)

[12] Liu, Y. and Bao, Y., (2022). "Review on automated condition assessment of pipelines with machine learning." Advanced Engineering Informatics, 53, p.101687. (JCR: Q1, IF: 8.8)

[13] Bai, H., Guo, D., Wang, W., Tan, X., Yan M., Chen, G., and Bao, Y.* (2022), "Experimental investigation on flexural behavior of steel-concrete composite floor slabs with distributed fiber optic sensors." Journal of Building Engineering, 54, p.104668. (JCR: Q1, IF: 6.4)

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[15] Tan, X., Abu-Obeidah, A., Bao, Y.*; Nassif, N., and Nasreddine, W., (2021), "Measurement and visualization of strains and cracks in CFRP post-tensioned fiber reinforced concrete beams using distributed fiber optic sensors." Automation in Construction, 124, p.103604. (JCR: Q1, IF: 10.3)

[16] Tan, X., Bao, Y.* (2021), "Measuring crack width using a distributed fiber optic sensor based on optical frequency domain reflectometry." Measurement, 172, p.108945. (JCR: Q1, IF: 5.6)

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[18] Liu, Y. and Bao, Y., (2021). "Review of electromagnetic waves-based distance measurement technologies for remote monitoring of civil engineering structures." Measurement, 176, p.109193. (JCR: Q1, IF: 5.6)

[19] Mahjoubi, S., Barhemat, R., Guo, P., Meng, W. and Bao, Y., (2021). "Prediction and multi-objective optimization of mechanical, economical, and environmental properties for strain-hardening cementitious composites (SHCC) based on automated machine learning and metaheuristic algorithms." Journal of Cleaner Production, 329, p.129665. (JCR: Q1, IF: 11.1)

[20] Fan, L., Tan, X., Zhang, Q., Meng, W., Chen, G. and Bao, Y.* (2020), "Monitoring corrosion of steel bars in reinforced concrete based on helix strains measured from a distributed fiber optic sensor." Engineering Structures, 204, p.110039. (JCR: Q1, IF: 5.5)

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Next steps

- Evaluation of the developed sensors and analytical tools for other types and sizes of pipes. It is important to test the sensor installation methods and data analysis methods in further experiments using large pipe specimens and in field testing.
- Development, evaluation, and implementation of machine learning methods for automatic interpretation of data provided by distributed fiber optic sensor network deployed on pipes subject to interactive anomalies.
- Development, evaluation, and implementation of methods for efficient installation of fiber optic cables on the surfaces of pipelines. It is important and urgent to develop effective and efficient methods for installing fiber optic cables. Robots are promising solutions for the installation of fiber optic cables as distributed sensors for pipeline applications.
- Development, evaluation, and implementation of an Internet of Things (IoT) platform for automatic generation and utilization of digital twins of smart pipelines instrumented for improved asset management.
- Education and training of students and pipeline professionals for developing the next-generation workforce for the pipeline industry. It is important to develop courses and certificate programs to support the vision for smart pipelines.

Project's public page

• The final report has been posted on the project's public page

	Research & Development Program Server Version: 3.02.00-rc.1 Server Time: 02/16/2024 05:55 AM UT
Project Search Distributed Fiber Optic Sensor Network for	for Real-time Monitoring of Pipeline Interactive Anomalies
Modern Search ■ Advanced Search ■ Historical Search RD Program ■ Mist Nome Page ■ Dublic R&D Page ■ Submit R&D Idea ■ Final Reports ■ Library My Pages ■ Outsions and Comments ■ Library My Pages ■ Outsions and Comments ■ Library My Pages ■ Counce of the search of the training offered to graduate and under pipeline anomaly detection to prepare them for future careers in Public Abstract A transportation pipeline network of about 2.6 million miles delive needs, in order to keep its homes and businesses running. While a Ouestions and Comments ■ Library My Pages ■ Ouestions and Comments ■ Library My Cape Intervention of the training offered to graduate and under pipeline anomaly detection to prepare them for future careers in Public Abstract A transportation pipeline network of about 2.6 million miles delive needs, in order to keep its homes and businesses running. While a to using fatality, injures investigations conducted by National Transportation Safety Boar anomalies play important roles in pipeline incidents. There is an I evaluation technologies to detect and analyze interactive anomal The current practice of pipeline anomaly detection mainly relies or as scheduled or needed, which may have delayed actions to anor revenue loss. An alternative to monitor a pipeline in real time is to utarsonic or point fiber optic sensor network will seamlessly integrate mis sensors and provide fully distributed fiber optic sensor network quantification of interactive anomalies of pipelines, thus improvin distributed fiber optic sensor network will seamlessly integrate mis sensors (e.g. fiber Bragg grating sensors) will be incorporated at accuracy and reliability of the distributed fiber optic sensor network sensors will measure multiple pipeline anomalies and their intera pipeline. To exemplify the functionality of the proposed sensor network will measure multiple pipeline anomalies and their intera pipeline. To exemplify the functionality of the proposed sensor ore networ	calibration, and validation of an innovative characterization, and quantification of racking, also along the pipelines, and their interactions in anomales for fetch van and efficient pipeline game and efficient pipeline gam

Q & A Thank you!

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