



*Certified Mail – Return Receipt Requested*

March 30, 2010

Chris Hoidal  
Director, Western Region  
Pipeline & Hazardous Materials Safety Administration  
12300 W. Dakota Ave., Suite 110  
Lakewood, CO 80228

Re: **CPF 5-2010-0010** Notice of Probable Violation & Proposed Compliance Order

Dear Mr. Hoidal:

Greka Oil & Gas, Inc. is in receipt of the Notice of Probable Violation and Proposed Compliance Order, dated March 03, 2010, regarding the lack of an established Damage Prevention Program, per Title 49, Code of Federal Regulations §1962.614.

Based upon the following explanation, Greka Oil & Gas, Inc. objects to the Proposed Compliance Order in whole.

The Greka Oil & Gas, Inc Standard Operations and Maintenance Manual for Gas Pipelines published in October 2002, and revised on an annual basis, was available to Mr. Kenerson during the May 12th through 16th, 2008 inspection. Included in the referenced Standard Operations and Maintenance Manual is the required Damage Prevention Program, Procedure 3.01.

Additionally, Greka Oil & Gas, Inc. submitted our entire Standard Operations and Maintenance Manual program to the Denver DOT Office approximately seven years ago. Included in the submittal was Procedure 3.01 that covers all Greka DOT Pipelines, including the Orcutt Hill to Suey Junction Pipeline System in Santa Maria, California. The DOT approved Greka's Standard Operations and Maintenance Manual program before DOT lifted CPF-5-2002-5.

It appears there may have been a miscommunication or oversight during the May 12th through 16<sup>th</sup>, 2008 inspection. Enclosed for your record and review is the Greka Oil & Gas, Inc. Damage Prevention Program, Procedure 3.01 of the Standard Operations and Maintenance Manual.

Pursuant to the foregoing information in response to the allegations in the Notice, we believe no violation of Title 49 CFR was committed and that the issuance of a Final Order is therefore moot.

P. O. Box 5489, Santa Maria, CA 93456 \* Phone 805-331-3386 \* Fax 805-357-2963

Sincerely,

A handwritten signature in black ink, appearing to read "Ray Marroquin". The signature is fluid and cursive, with a long horizontal stroke extending to the right.

Ray Marroquin  
Pipeline Management  
Greka Oil & Gas, Inc.

Enclosure: Damage Prevention Program, Procedure 3.01 of the Standard Operations and  
Maintenance Manual

cc: Susan Whalen, SR VP & GC  
Alex Dimitrijevic, General Manager



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## DAMAGE PREVENTION PROGRAM

### 1. REFERENCE

49 CFR, Sections 192.614, 198.37, and 198.39.

### 2. PURPOSE

This procedure establishes the damage prevention program to minimize third-party damage to Greka pipelines.

### 3. RESPONSIBILITY FOR IMPLEMENTATION

The (84) \_\_\_\_\_ is responsible for implementation of the damage prevention program.

### 4. GENERAL

- 4.1 All onshore and offshore pipelines are included in this prevention program including unregulated lines in Class 1 locations.
- 4.2 Federal and state regulations require a written program to prevent damage to buried facilities due to excavation activities. Excavation activities include:
  - 4.2.1 Excavation
  - 4.2.2 Blasting
  - 4.2.3 Directional drilling and other trenchless technology, which includes, cutting, jetting, boring, reaming, and jacking techniques.
  - 4.2.4 Tunneling
  - 4.2.5 Backfilling
  - 4.2.6 Removal of above or below ground structures (such as stumps) by explosive or mechanical means.
  - 4.2.7 Plowing (installation of flexible pipe, such as drain tile, or cable without open trenching).
  - 4.2.8 Other earth moving or earth disturbing activities.
  - 4.2.9 Offshore pipe laying.



5. PROCEDURE

5.1 "One Call" System Participation

5.1.1 Greka continues a May 11, 1998 agreement with:

USA- Dig Alert  
Underground Service Alert – Southern California  
1760 California Avenue  
Corona, CA 92881  
(800) 227-2600 (calls from excavators)  
(909) 808-8100 (business office)  
e-mail: polly@digalert.org

5.1.2 Each year, USA Dig Alert sends a form for updating the map grids they use for sending notices. The grids and notices are mapped according to the current edition of the Thomas Brothers Guide published by Rand McNally. The (85) \_\_\_\_\_ is responsible to update the grids with the service provider.

5.2 Identification of Excavators

The local practice of notifying USA-Dig Alert before excavation is well established. Accordingly, Greka does not attempt to anticipate or pre-identify those that may engage in excavation activities over its pipeline service areas.

5.3 Notification of Excavators and the Public

General notice to the public about pipeline safety is covered under the "Public Education Program" under Procedure 3.03 of this manual. Actual notice to persons excavating via USA Dig Alert is covered in paragraphs below.

5.4 Receiving and Recording Dig Alert Tickets

5.5

5.4.1 Dig Alerts tickets are received daily by e-mail at the Lakeview office.

5.4.2 The (86) \_\_\_\_\_ receives and logs Dig-Alerts tickets on Form 3.01A. Once logged, tickets are electronically archived to a dedicated



subdirectory and periodically backed up on CD. In no event shall any ticket be deleted.

#### 5.5 Responding to Dig Alert Tickets

- 5.5.1 By checking maps, the (87) \_\_\_\_\_ determines if excavation activity described on each Dig Alert ticket will be conducted in the vicinity of a Greka pipeline.
- 5.5.2 If the activity will not be conducted near a line, the (88) \_\_\_\_\_ will telephone the requester at the listed number, stating the ticket number and “no conflict with Greka lines”. Voice mail messages are acceptable. Log the date, time, telephone number, person receiving the call, or ‘voice mail’ on Form 3.01 A.
- 5.5.3 If the Dig Alert ticket is a ‘re-send’ or an exact repeat of a previous ticket where the notifier was contacted, note the re-sent ticket number, date, and note “resend” on Form 3.01A.
- 5.5.4 If the Dig Alert ticket suggests activity that will (or could) be conducted near a line, the (89) \_\_\_\_\_ will radio the (90) \_\_\_\_\_ with the Thomas Guide grid number and narrative boundaries on the ticket. The anticipated date of work also must be conveyed. Note the ticket number, date, time, and “field mark” on Form 3.01A. The (89) \_\_\_\_\_ will inform the requester that a Greka pipeline is near the area described on the ticket and that the line will be marked. Record all conversations with requestors on Form 3.01A using as many lines as needed.

#### 5.6 Pipeline Location and Marking

- 5.6.1 Where Dig Alert tickets are identified for marking the (90) \_\_\_\_\_ will locate and mark pipelines with marking paint on pavement. Spikes and ‘rooster tails’ shall be used on bare soil. Lath and flagging will be used at vegetated areas. The customary color for marking gas lines is yellow. For pavement markings, a line with arrow heads will be placed over the line showing direction. GAS (with diameter) will be painted above the line and the word ‘GRKA’ will be painted below the line. If no conflict is determined between USA markers that are typically painted in white, the words ‘No GRKA’ shall be painted near the USA marks.



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- 5.6.2 Effort should be made to meet excavation personnel to discuss the planned activities, possible conflicts, and other safety related issues.
- 5.6.3 Because the depth of burial and true lateral locations of most lines is not known, GREKA EMPLOYEES SHALL NOT MAKE STATEMENTS THAT COULD BE INTERPRETED AS A WARRANTY ON LINE DEPTH AND LOCATION. Employees shall caution all excavators about the dangers of working near gas lines and (if asked) suggest careful hand potholing near the pipe.
- 5.7 Inspection and of Pipelines Exposed by Excavation Activities
- 5.7.1 Where excavation exposes a Greka pipeline, the (92) \_\_\_\_\_ or the (90) \_\_\_\_\_ will be present to monitor for damage and examine the pipe. Greka safety rules apply (of course) to all entries into trenches. Form 3.01B will be used to internally report on condition of the exposed line.
- 5.8 Blasting
- If blasting is anticipated, a leakage survey must be done prior to work to verify the pre-blasting integrity of the pipeline.
- 5.9 Horizontal Directional Drilling (HDD) and other Trenchless Technology
- Because of the high potential risk associated with HDD and other trenchless technology, the following procedures are in addition to the above stated requirements for normal excavation methods. These additional procedures are to mitigate the risks of damage to Greka lines.
- 5.9.1 Maximum separation between substructures, when possible, should be designed into the trenchless operation.
- 5.9.2 Greka personnel shall ensure that contractor personnel are following safe practices and are well qualified and experienced in this type of pipeline installation.
- 5.9.3 Prior to the commencement of any work, a precise and thorough site survey must be done to locate potential conflicts with known existing underground facilities. Potholes may be required to determine



substructure location(s). A knowledgeable substructure representative from Greka must be on site at time of exploration (potholing) and actual trenchless operations.

- 5.9.4 Whenever HDD is proposed within 10 feet of a known substructure, potholes will be dug, when possible, at a maximum of 25 foot intervals to determine the exact location of the drill head during pilot and back reaming operations. Characteristics of the soil, such as rock, sand, etc. that could effect the alignment of the pilot hole and stiffness of the pipe should be considered.
- 5.9.5 Greka personnel shall monitor the location and alignment of the operation constantly with a 'walkover' detector. Readings on the drill head every 10 feet for direction and depth shall be marked on the surface. If a problem is encountered, the operation must be altered or shutdown immediately for resolution. The "drill head" should not be removed in the event of suspected damage or abnormalities. Further damage could be caused.
- 5.9.6 If necessary, and to ensure additional safety of the HDD operation, it may be necessary to reduce pipeline operating pressure or shutdown the pipeline completely.

#### 5.10 Exposed Pipe

Whenever any buried pipe is exposed for any reason, the company shall examine the pipe for evidence of external corrosion.

If external corrosion requiring remedial action is found, additional investigation circumferentially and longitudinally may be necessary beyond the exposed portion (by visual examination, indirect method, or both) to determine whether additional corrosion requiring remedial action exists in the vicinity of the exposed portion. See Procedure 6.04 "Internal and External Examination of Buried Pipelines".

## 6. RELATED PROCEDURES

- 3.02 Telephone Answering Services
- 3.03 Public Education Program
- 3.05 Crossing of Company Pipelines





# PIPELINE MAINTENANCE AND SURVEILLANCE FORM 3.01B

NOTE: FILL OUT THIS REPORT FOR EACH EXPOSURE OF PIPELINE REGARDLESS OF THE CAUSE

COMPANY:		OPERATING LOCATION:		NAME OF LINE:		LINE NO:		DATE OF REPORT MO DAY YR	
DRAWING NO:		LOCATION OR STATION PLUS LIMITS		PIPELINE SYSTEM <input type="checkbox"/> GAS <input type="checkbox"/> LIQ		CLASS LOCATION (GAS):		DATE OF INSPECTION MO DAY YR	
PIPE:	SIZE O.O.	WALL THICKNESS	GRADE/SPECIFICATIONS/SEAM:				DEPTH OF COVER:		

### PURPOSE OF MAINTENANCE OR SURVEILLANCE:

<input type="checkbox"/> PIPELINE LEAK	<input type="checkbox"/> PIPELINE CHANGE OUT	<input type="checkbox"/> FOREIGN PIPELINE CROSSING
<input type="checkbox"/> PIPELINE FAILURE	<input type="checkbox"/> CATHODIC PROTECTION	<input type="checkbox"/> ABANDONMENT
<input type="checkbox"/> TAP	<input type="checkbox"/> CASING	<input type="checkbox"/> OTHER:

### PIPELINE MAINTENANCE: PROCEDURES 8.02 AND 9.01

<input type="checkbox"/> NO REPAIR OR REPLACEMENT NEEDED, AS OF DATE _____	<input type="checkbox"/> ACTION REQUIRED
1 REPLACED SECTION: SIZE _____ WALL _____	
FROM: _____ TO: _____ O.D. _____ THICKNESS _____ GRADE _____ SPEC. _____ SEAM _____	
a) Replacement Section Test Pressure _____ for _____ hrs. Date _____ <input type="checkbox"/> Test Chart Attached	
b) Field Girth Welds Nondestructively Tested? <input type="checkbox"/> No <input type="checkbox"/> Yes What method used? _____ %.	
c) For Pipelines Parallel to Overhead Electric Transmission Lines, was electric conductor Bonded to Pipeline? <input type="checkbox"/> No <input type="checkbox"/> Yes	
2 REPAIRED SECTION: <input type="checkbox"/> TEMPORARY <input type="checkbox"/> PERMANENT	
a) Method of Repair _____	
b) Pressure Reduced During Repair? <input type="checkbox"/> No <input type="checkbox"/> Yes Pressure During Repair _____	
c) Was Gas Leaking During Repair? <input type="checkbox"/> No <input type="checkbox"/> Yes Describe _____	
d) Welding Nondestructively Tested? <input type="checkbox"/> No <input type="checkbox"/> Yes What Method Used? _____	

### INTERNAL CONDITION OF PIPELINE: PROCEDURES: Procedures 6.02 & 6.04

A. INTERNAL CORROSION DISCOVERED? <input type="checkbox"/> No <input type="checkbox"/> Yes Describe _____
B. METHOD OF INTERNAL CORROSION CONTROL IN EFFECT: <input type="checkbox"/> None <input type="checkbox"/> Chemical Treatment <input type="checkbox"/> Coupons <input type="checkbox"/> Other _____

### EXTERNAL CONDITION OF PIPELINE: PROCEDURES 6.01, 6.03 & 6.04

A. CATHODIC PROTECTION POTENTIAL BEFORE EXCAVATION IF POSSIBLE ABOVE PIPE _____ VOLTS
B. CONDITION OF COATING: <input type="checkbox"/> Satisfactory <input type="checkbox"/> Disbonded <input type="checkbox"/> Deteriorated <input type="checkbox"/> Scraped <input type="checkbox"/> Other _____
C. INDICATED CATHODIC PROTECTION POTENTIAL FROM PREVIOUS SURVEY _____ VOLTS DATE _____

### HOT TAP REPORT: PROCEDURES 9.05

A. FOR: _____ SIZE: _____ LOCATION: <input type="checkbox"/> TOP <input type="checkbox"/> SIDE
B. MATERIAL <input type="checkbox"/> FULL ENCIRCLEMENT SADDLE <input type="checkbox"/> WELD TEE SIZE: _____ GRADE: _____ VALVE: _____ MAKE _____ TYPE _____
NIPPLE: LENGTH _____ W.T. _____ GRADE _____ INSULATION <input type="checkbox"/> No <input type="checkbox"/> Yes
C. ASSEMBLY TEST: <input type="checkbox"/> HYDRO TEST _____ (Test Chart Attached) <input type="checkbox"/> PNEUMATIC TEST _____
OTHER NONDESTRUCTIVE TEST: METHOD _____ HEADER THICKNESS _____

### FOREIGN PIPELINE CROSSING: PROCEDURE 3.05

A. COMPANY: _____ LINE SIZE _____ CLEARANCE IN INCHES _____ <input type="checkbox"/> ABOVE <input type="checkbox"/> BELOW
B. PIPE: <input type="checkbox"/> STEEL <input type="checkbox"/> OTHER
C. COATING: <input type="checkbox"/> COATED <input type="checkbox"/> BARE
D. APPROX. ANGLE OF CROSSING _____ PRODUCT TRANSPORTED _____

### REMARKS:

\_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

### SIGNATURES:

COMPLETED BY: \_\_\_\_\_  
 SUPERVISOR: \_\_\_\_\_

Draw Foreign Line Crossing Company line or hot tap and arrow indicating North.
Company Line