

JUN 26 1992

Mr. David P. Batow
General Counsel
Williams Pipe Line Company
P. O. Box 3448
Tulsa, Oklahoma 74101

Re: CPF NO. 3548-H

Dear Mr. Batow:

Enclosed is the Second Amendment to the Consent Order originally issued on October 7, 1987 in the above-referenced case. The Amendment deletes certain pipelines from the Consent Order's Hydrostatic Test Schedule (Attachment "A", dated September 17, 1987; amended January 22, 1990) subject to certain conditions. Your receipt of this document constitutes service under 49 C.F.R. § 190.5.

Sincerely,

Original signed by

Gwendolyn M. Hill
Pipeline Compliance Registry
Office of Pipeline Safety

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DEPARTMENT OF TRANSPORTATION
RESEARCH AND SPECIAL PROGRAMS ADMINISTRATION
WASHINGTON, D.C.

In the Matter of
WILLIAMS PIPE LINE CO.,
Respondent.

CPF No. 3548-H

SECOND AMENDMENT OF
CONSENT ORDER

On October 9, 1987, pursuant to Section 209(b) of the Hazardous Liquid Pipeline Safety Act of 1979 (HLPESA), 49 U.S.C. App. § 2006(b)(1) and 49 C.F.R. § 190.219, the Director, Office of Pipeline Safety (OPS) issued Williams Pipe Line Company a Consent Order incorporating an Agreement between OPS and Respondent (as amended on January 22, 1990; redesignating Respondent's #3-8" Kansas City-Nebraska City pipeline from a category "C" pipeline to a category "B."). The Consent Order applies to several hazardous liquid pipelines operated by Respondent. The Consent Order limits the operating pressure on several of Respondent's pipelines until Respondent completes a hydrostatic test of each pipeline.

Respondent submitted a February 25, 1992 letter requesting the Consent Order be amended to allow internal inspections and repairs on five of Respondent's pipelines listed in the Consent Order's Attachment "A" (Hydrostatic Test Schedule, dated September 17, 1987, amended January 22, 1990) rather than hydrostatically testing each pipeline.

Respondent requested OPS waive the hydrostatic testing requirement for the following pipelines¹:

1- Since the issuance of the original Consent Order Respondent has changed the designations for several of its pipelines. Therefore, where applicable, the pipeline's original designation and new designation are provided.

1) #4-8" Kansas City to Argentine line (originally designated as "Argentine-Kansas City #1-8"); 2) #7-8" Rosemount to Minneapolis/St. Paul International Airport line (originally designated as "Rosemount-World Chamberlin #3-8"); 3) #1-6" Lincoln to Burlington Northern line; 4) #7-6" Kansas City to KCI Airport line (originally designated as "Fairfax - KCI Airport #7-6"); and 5) #2-6" Omaha - Eppley Field line.

In its request, Respondent noted that these pipelines operated at below 20% of Specified Minimum Yield Strength (SMYS). Respondent claimed that "[s]ince these lines operate at very low pressure ... there is a much greater likelihood of a leak due to [overall] corrosion or third party damage than there is due to an ERW seam failure." Respondent supported this claim by citing the fact that these pipelines had never experienced a seam failure. In addition, Respondent argued that internal inspections would provide greater insights into the condition of these pipelines than would hydrostatic testing. The Respondent also expressed concern that the hydrostatic testing would lead to water contamination in the two pipelines transporting jet fuel.

Central Region, OPS has reviewed Respondent's request and agrees that based on these pipelines operating at below 20% of SMYS there is little likelihood of a seam failure. This Amendment is issued with understanding that Respondent does not, in the immediate future, intend to increase the MOPs for these pipelines.

Accordingly, based on the recommendation of the Chief, Central Region, OPS, pursuant to the authority of the HLPFA and 49 C.F.R. Part 190, I hereby amend the Consent Order by deleting the above listed pipelines from Attachment "A" (Hydrostatic Test Schedule, dated September 17, 1987, amended January 22, 1990) and by allowing the Respondent to internally inspect these pipelines subject to the following conditions:

1. Respondent will run an in-line internal inspection tool through each of the above listed pipelines in order to detect possible corrosion problems, third party damage or other metal loss conditions on the pipe wall.

2. Respondent will repair, based on accepted industry practices, any pipe anomalies or deficiencies detected during the internal inspections. After inspecting and repairing these pipelines, Respondent will conduct a "pressure test" as described in its February 25, 1992 letter.

3. Respondent will, upon completing inspection, repair and testing for each pipeline, notify the Chief, Central Region. This notification will include a brief summary of the inspection results, repair actions taken, and pressure test results.

4. In accordance with Part 195, Respondent will maintain adequate records which will allow OPS to independently review the internal inspection results, repairs made and pressure test results.

5. Respondent will not exceed the new Maximum Operating Pressures (MOPs) for each pipeline (see below) without first receiving written permission from the Chief, Central Region, OPS.

<u>PIPELINE</u>	<u>NEW MOP</u>	<u>% of SMYS</u>	<u>NORMAL OPERATING PRESSURE</u>
#4-8"	340 psig	19.1	340 psig
#7-8"	400 psig	16.3	235 psig
#1-6"	350 psig	16.3	150 psig
#7-6"	500 psig	19.2	450 psig
#2-6"	200 psig	10.1	150 psig

Other than as specifically provided in this Second Amendment, the terms of the Consent Order and the incorporated Agreement, and the Amendment of Consent Order remain the same. Failure to comply with the terms of the Consent Order and incorporated Agreement, including both amendments, may result in the assessment of civil penalties of not more than \$10,000 per day and in referral to the Attorney General for appropriate relief in United States District Court.

The terms and conditions of this Amendment are effective upon receipt.

Original signed by

George W. Tenley, Jr.
Associate Administrator
for Pipeline Safety

Date Issued: JUN 26 1992

P-600 276 033

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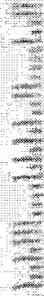
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3. Article Addressed to:

Mr. David P. Bartow
 General Counsel
 Williams Pipe Line Company
 P.O. Box 3448
 Tulsa, OK 74101

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 Tulsa, OK 74101

5. Signature (Addressee)

6. Signature (Agent)

PS Form 3811, November 1980 * U.S. GPO: 1991-267-008

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