

Mechanical Damage Detection - Existing Technology

		Coating holidays, disbondment	Confidence Level	Denting smooth dents, sharp dents, rerounding, top side-bottom side	Confidence Level	Metal Loss associated corrosion, removed metal	Confidence Level	Metal Deformation smeared metal, scrapes, pipewall creasing	Confidence Level	Cracking shear cracks, ductile tearing, fatigue cracks, SCC	Confidence Level	
Liquid	1	AC current attenuation	M	1 ILI w/ geometry tool	H	1 ILI w/ Hi-Res MFL tool	H	1 Direct visual examination	H	1 liquid coupled UT ILI	H	
	2	DCVG/ACVG surveys	M	2 ILI w/ geometry tool (rerounding)	L	2 ILI w/ Lo-Res MFL tool	M	2 ILI w/ Lo-Res MFL tool	M	2 Direct exam w/ mag prtcl	H	
		Pearson surveys	M									
	3	Close Interval Survey	M	3			3 ILI w/ Hi-Res MFL tool (removed metal)	M	3 Nonlinear Harmonics	M	3 ILI w/ TFI	M
	4			4			4 Compression UT ILI	M	4		4 ILI w/ EMAT	L
5			5			5		5		5		
Gas Transmission	1	AC current attenuation	M	1 ILI w/ geometry tool	H	1 ILI w/ Hi-Res MFL tool	H	1 Direct visual examination	H	1 Direct exam w/ mag prtcl	H	
	2	DCVG/ACVG surveys	M	2		2 ILI w/ Lo-Res MFL tool	M	2		2 Wheel coupled UT ILI	M	
	3	Pearson surveys	M	3		3		3		3 ILI w/ TFI	M	
	4	Close Interval Survey	M	4		4		4		4 ILI w/ EMAT	L	
	5			5		5		5		5		
Gas Distribution (Steel)	1	AC current attenuation	M	1 ILI w/ geometry tool	H	1 ILI w/ Hi-Res MFL tool	H	1 Direct visual examination	H	1 Direct exam w/ mag prtcl	H	
	2	DCVG/ACVG surveys	M	2		2 ILI w/ Lo-Res MFL tool	M	2		2 Wheel coupled UT ILI	M	
	3	Pearson surveys	M	3		3		3		3 ILI w/ TFI	M	
	4	Close Interval Survey	M	4		4		4		4 ILI w/EMAT	L	
	5			5		5		5		5		