

# Quarterly Report - Public Page

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**Contract Number:** DTRS56-06-T-0002

**Prepared for:** U.S. DOT Pipeline and Hazardous Materials Safety Administration

**Project Title:** Define Optimize, and Validate Detection and Sizing Capabilities of Phased-Array Ultrasonic Technique to Inspect Joints in Polyethylene Pipes

**Prepared by:** Edison Welding Institute (EWI)

**Contact Information:** Lisa Austin at 614-688-5130 or [lisa\\_austin@ewi.org](mailto:lisa_austin@ewi.org)

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**Progress to date:** EWI conducted an initial evaluation of the ultrasonic (UT) phased array (PA) technique for inspection of electrofusion (EF) joints through a project funded by NYSEARCH, the research arm of Northeast Gas Association (NGA). Real-time PA ultrasonic imaging was successfully applied for nondestructive evaluation (NDE) of EF lap joints and other joints in polyethylene (PE) pipes. PA demonstrated the ability to allow identification of heating wire location, detection of imperfect or incomplete fusion, and may allow sizing of joint flaws such as contamination air and inclusions. Good agreement between PA UT and Destructive Testing (DT) results was achieved for detection of these flaws. Detection of implanted/seeded light dirt using PA UT was not reliable. PA UT was not able to detect some degree of oil contamination, angular misalignment and lack of fusion caused by improper cleaning of the pipe surface for a limited number of pipe samples. Therefore, a continuation of further open validation trials and comprehensive blind testing of portable/handheld PA instrumentation and probes to determine their capabilities to reliably inspect EF, butt-fusion (BF), and saddle-fusion (SF) joints in laboratory and field conditions were recommended. This project is a follow on effort to define, optimize, and validate detection and sizing capabilities of PA UT to inspect joints in PE pipes and funded by the U.S. DOT PHMSA and NYSEARCH with an expanded project team. EWI is leading the effort in collaboration with NYSEARCH, GE Inspection Technologies, Harfang, JANX, M2M, Mechanical Integrity, NiSource Pipeline Group, SoCal, Olympus NDT, and Technology Design.

EWI is assessing the detection limits and defect-sizing accuracy of the PA UT technique for inspection of EF, BF and SF joint types in PE gas distribution pipelines using a combination of experimental testing and verification in conjunction with comprehensive UT modeling and simulation tools. EWI created EF, BF and SF pipe specimens with a range of defects commonly found in industry. Modeling and simulation of EF, BF, and SF defects is now complete. EWI finished collecting acoustical property data for EF samples and is currently wrapping up the acoustical property data collection for BF and SF samples. Open trial samples are now being inspected with a variety of equipment provided by the cost share partners. Additional equipment is expected to arrive and data collection activities will continue for the next two quarters.